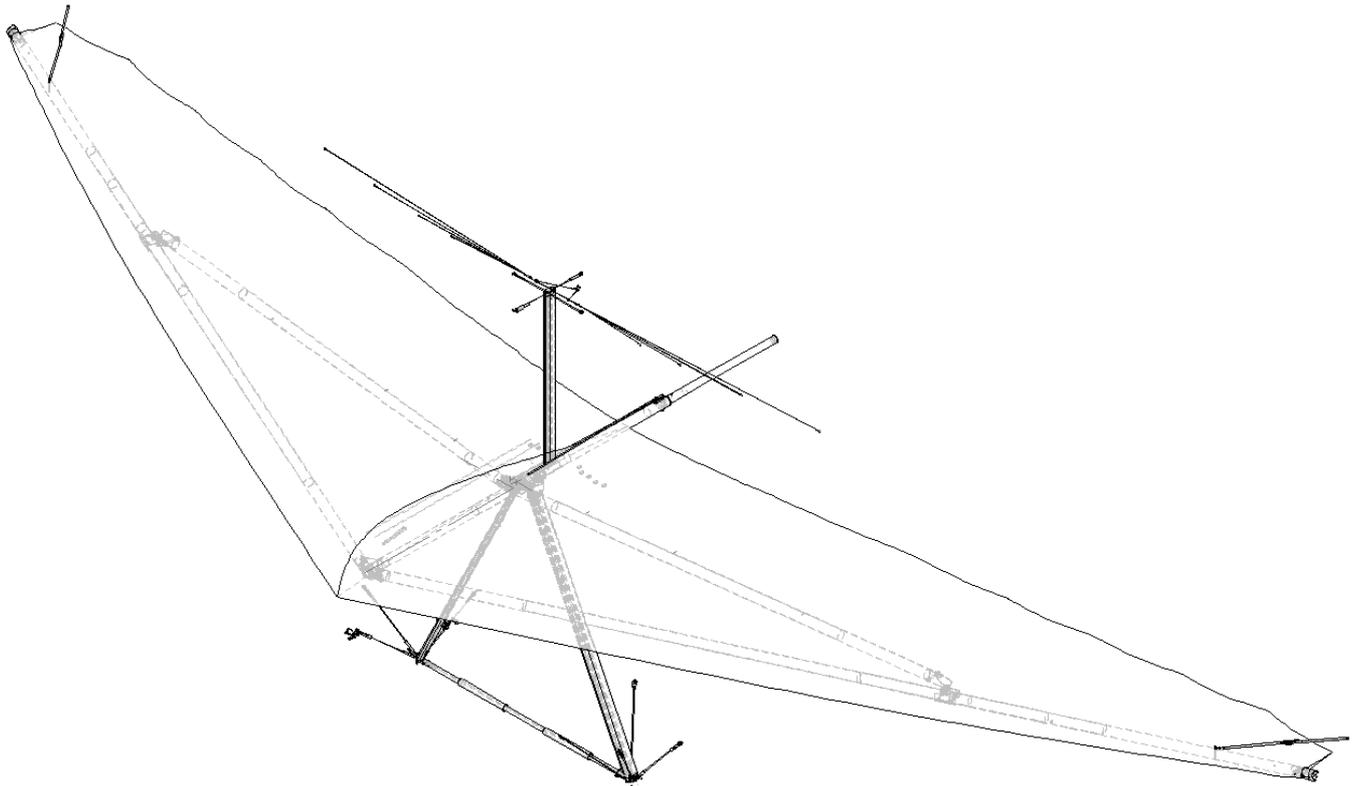


AirBorne



AUSTRALIA



STREAK 2B & MERLIN MAINTENANCE MANUAL AND ILLUSTRATED PARTS CATALOGUE

Manufacturer: AirBorne WindSports Pty Ltd
Unit 22/30 Kalaroo Rd
Redhead, NSW 2290
Australia

Phone : + 61 2 4944 9199

Fax : + 61 2 4944 9395

Website : <http://www.airborne.com.au/>

© AirBorne WindSports Pty Ltd 2007

Part # 108606

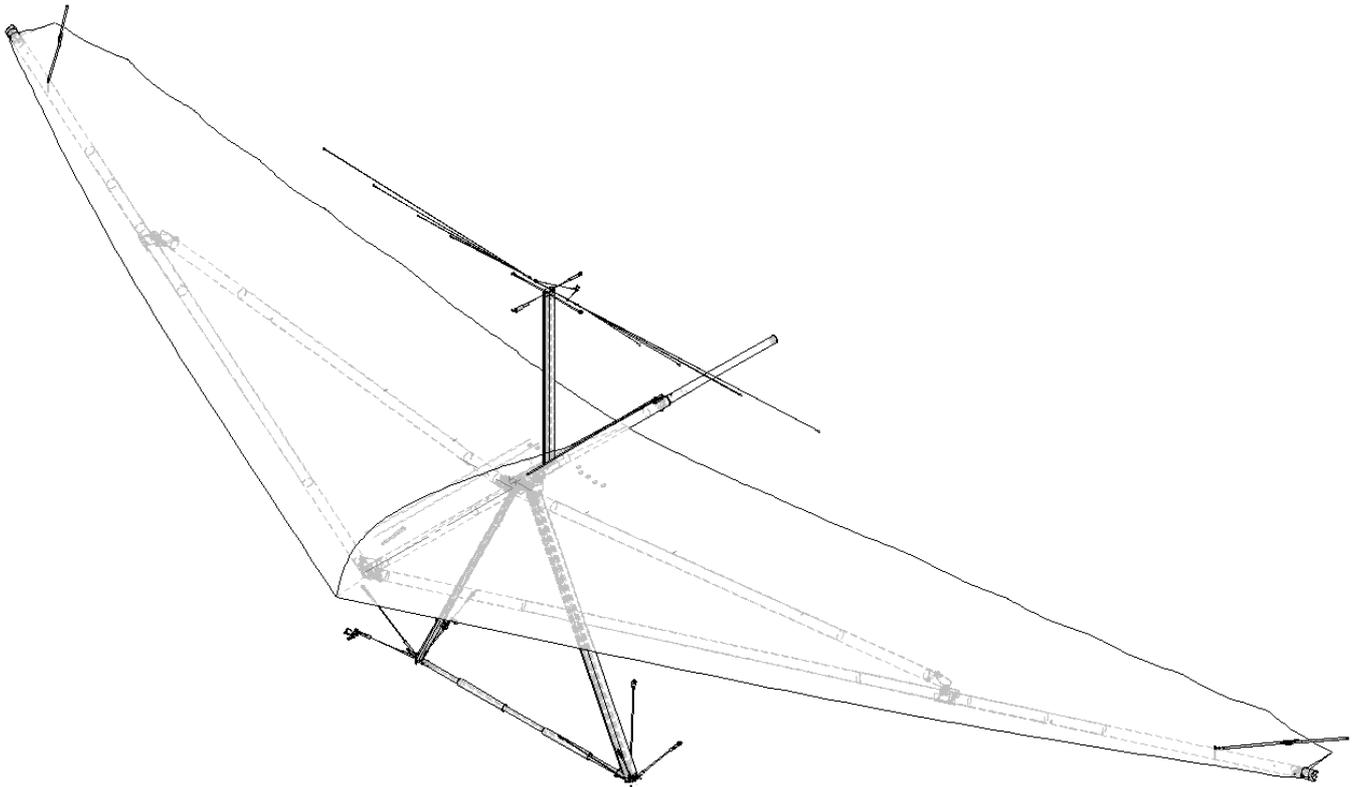
©AirBorne WindSports Pty. Ltd.
Streak 2B & Merlin Maintenance Manual & Illustrated Parts Catalogue

This wing should only be used in conjunction with a certified base combination.

All maintenance requirements in this manual override requirements of the Edge X manual.

AirBorne

AUSTRALIA



STREAK 2B & MERLIN MAINTENANCE MANUAL

Manufacturer: AirBorne WindSports Pty Ltd
Unit 22/30 Kalaroo Rd
Redhead, NSW 2290
Australia

Phone : + 61 2 4944 9199
Fax : + 61 2 4944 9395
Website : <http://www.airborne.com.au/>

© AirBorne WindSports Pty Ltd 2007

Part # 106813

DATA PACKAGE

This manual constitutes one part of the complete data package that accompanies the aircraft. Following is a list of each of the components, which are required.

- **Pilot's Operator's Handbook**
- **Applicable Base Maintenance Manual**
- **Applicable Base Illustrated Parts Catalogue**
- **Wing Maintenance Manual**
- **Wing Illustrated Parts Catalogue**
- **Rotax Owners Manual**
- **Rotax Maintenance (Compact Disk)**
- **Radio Manual – If Installed**
- **BRS Parachute Manual – If Installed**

+

INTRODUCTION

This manual contains factory recommended procedures and instructions for ground handling, servicing and maintaining the Streak 2B / Merlin wing section of this aircraft. The procedures described are to be used in conjunction with those required by the National Airworthiness Authority (NAA) of the country of registration. Any NAA maintenance requirement takes precedence over this manual.

This manual should be used in conjunction with a certified base, and therefore the operator is directed to reference the base maintenance manual for any issues that are related to the base component of the aircraft.

Skills

Only people with an adequate skill level should perform maintenance on this aircraft. A sound understanding of mechanical systems, and good experience with the necessary tools and procedures is required - as the continuing airworthiness of the aircraft relies on the competence of the person performing the maintenance. Assessment and judgement of the condition of each individual component is required, which necessitates a sound understanding of the purpose of each component in the system. All maintenance and repairs must be carried out in accordance with good aeronautical practices.

Skills and authorisations specific to Special Light Sport Aircraft

Maintenance tasks are rated in the categories listed below, according to the applicable category of registration and skill levels required to perform those tasks:

Owner— FAA regulations authorize SLSA aircraft owners who hold at least a sport pilot certificate to perform maintenance as outlined in 14 CFR Part 43. To perform inspections on aircraft condition, functional checks and maintenance in between inspections carried out by LSA Repairman Maintenance certificate holders.

LSA Repairman Maintenance— This certification authorizes a certificate holder to perform line maintenance, repairs and alterations to S-LSA as the task allows. Includes 100 hourly and yearly inspections on S-LSA.

A&P—Mechanic Certificate with Airframe and or Powerplant rating. To perform heavy Maintenance on airframes or powerplant as the rating allows.

Task Specific—Applicable to the following ratings:

LSA Repairman Maintenance with appropriate task specific training or;

A Mechanic Certificate with appropriate task specific training.

Authorizes the holder of mechanic certificate or a repairman certificate who has received task specific training, to perform the tasks approved under that training. Allows a repairman certificate holder to perform, heavy maintenance, repairs and alterations on the SLSA.

E.g. The Mechanic Certificate holder may obtain Task Specific training on Rotax engines, to allow overhaul etc.

Skills and authorisations specific to Experimental Special Light Sport Aircraft

LSA Repairman Inspection— To perform line maintenance and inspections to be completed on an E-LSA by a responsible owner, who holds an FAA repairman certificate (light sport aircraft), with an inspection rating or equivalent.

There are no requirements for minimum certification to perform any other task on an experimental aircraft. However, Airborne recommend that only people with an adequate skill level should perform maintenance on this aircraft as described at the start of this section.

Other Categories of Registration

This aircraft is certified as a Primary Category aircraft and when supplied with this manual and associated placards is a Light Sport eligible aircraft. This manual is created to be compliant to the standards applicable to Special Light Sport Aircraft.

The category of registration may be quite varied; as such the maintenance requirements of this aircraft are to be applied in conjunction with the requirements of the National Airworthiness Authority (NAA) of the country of registration. Any NAA maintenance requirement takes precedence over this manual.

In the event that the owner is permitted to perform maintenance in their country and category of registration, if there are any doubts regarding the required and appropriate maintenance then the safety of the aircraft may be jeopardised in continuing with self maintenance. In this situation an Airborne Dealer should be contacted for the correct procedures and or servicing.

Tooling

There are no specialised tools needed for the maintenance described in this manual, following is a list of the type of tools that may be required.

NOTE

Loctite will be required in certain locations and should **always** be replaced after disassembly.

- Loctite (243 and 262) for the frame
- Open ended Imperial Spanner set
- Open ended Metric Spanner set
- Torque wrench
- Dry Lubricant – lubricant that doesn't attract dust after application.
- Hex key set
- Bettsometer Instrument
- Various general care items, specified where needed

This list may not be comprehensive.

Format

The manual has been prepared using the ATA format, which provides a standard layout of the chapters to be included, and their content. Some of the chapters are not included as they are deemed to be not applicable to this aircraft.

The information in this manual is based on the data that was available at the time of its publication. The latest amendments to this manual will be issued on the Airborne website in PDF format. This should be printed out and added to the manual. Therefore it is important that operators keep a regular check on the website for any amendments that have been made. If any errors or omissions are found in this manual please advise the factory.

Service Difficulty Reporting

Any service difficulties or defects should be reported to Airborne using the form contained in appendix A.

WARNING

THE INFORMATION IN THIS MANUAL NEEDS TO BE FOLLOWED, AND IT IS NOT ACCEPTABLE TO MAKE CHANGES TO THE MATERIALS AND OR PHYSICAL FEATURES OF THIS AIRCRAFT. IN PARTICULAR THE GRADES OF BOLTS THAT HAVE BEEN UTILISED IN THE MANUFACTURE OF THIS AIRCRAFT ARE CRITICAL FOR ITS CONTINUING AIRWORTHINESS. NEVER REPLACE BOLTS WITH ANY OTHER SIZE OR GRADE. GRADE 8 BOLTS ARE NOT INTERCHANGEABLE WITH AIRCRAFT (AN) GRADE BOLTS. THE FATIGUE CHARACTERISTICS OF AIRCRAFT GRADE BOLTS ARE SUPERIOR TO OTHER BOLTS AND ALLOW LONGER SAFE SERVICE LIFE UNDER CYCLIC LOADS LIKE THOSE EXPERIENCED IN AIRCRAFT. THE LENGTH OF THE BOLT IS IMPORTANT. IF A SHORTER BOLT IS USED THE THREAD MAY ENCROACH ON THE LOAD BEARING AREA, WHICH INCREASES THE STRESSES EXPERIENCED BY IT.

MANDATORY SERVICE BULLETINS

AS THE SERVICE HISTORY OF THE AIRFRAME EVOLVES AIRBORNE WILL FROM TIME TO TIME ISSUE AIRBORNE DIRECTIVES, WHICH DETAIL ANY CHANGES TO THE MAINTENANCE MANUALS, PILOT'S OPERATING HANDBOOK, OR ANY OTHER DETAILS THAT AIRBORNE DEEMS NECESSARY FOR OWNERS TO BE NOTIFIED OF.

THE WEB ADDRESS FOR AIRBORNE DIRECTIVES IS:

[HTTP://WWW.AIRBORNE.COM.AU/](http://www.airborne.com.au/)

IT IS THE RESPONSIBILITY OF THE OPERATOR TO KEEP UP TO DATE WITH ANY ROTAX DIRECTIVES THROUGH THE ROTAX WEBSITE.

USE OF METRIC/ IMPERIAL UNITS

This Service Manual uses the metric unit system as the basic system of measurement. Where common usage or available instrumentation refer to the Imperial system, both units are quoted. The following conversion factors are presented as a ready reference to the conversion factors that have been used in this manual.

1 Pound (lb)	=	0.4536 Kilogram (kg)
1 Pound per sq in (psi)	=	6.895 Kilopascal (kPa)
1 Inch (in)	=	25.4 Millimetres (mm)
1 Foot (ft)	=	0.3048 Metre (m)
1 Statute mile	=	1.609 Kilometres (km)
1 Nautical mile (NM)	=	1.852 Kilometres (km)
1 Millibar (mb)	=	1 Hectopascal (hPa)
1 Millibar (mb)	=	0.1 Kilopascal (kPa)
1 Imperial gallon	=	4.546 Litres (l)
1 US gallon	=	3.785 Litres (l)
1 US quart	=	0.946 Litre (l)
1 Cubic foot (ft ³)	=	28.317 Litres (l)
1 Degree Fahrenheit (F)	=	(1.8 X C)+32
1 Inch Pound (in lb)	=	0.113 Newton Metres (Nm)
1 Foot Pound (ft lb)	=	1.356 Newton Metres (Nm)

Table 3 Imperial / Metric Conversions

CONTENTS

AMENDMENT RECORD SHEET	3
USE OF METRIC/ IMPERIAL UNITS	8
CONTENTS.....	9
Tables.....	10
0. ASSEMBLY AFTER SHIPPING.....	11
0. ASSEMBLY AFTER SHIPPING.....	11
4. AIRWORTHINESS LIMITATIONS.....	13
5. TIME LIMITS/MAINTENANCE CHECKS	14
6. DIMENSIONS AND AREAS.....	34
9. GROUND HANDLING.....	35
10. DERIGGING.....	36
11. REQUIRED PLACARDS.....	37
20. STANDARD PRACTICES - AIRFRAME	38
27. FLIGHT CONTROLS.....	41
57. WINGS.....	42
95. SPECIAL PURPOSE EQUIPMENT.....	50
APPENDIX A – Condition Inspection Checklist.....	51
APPENDIX B – Feedback Form.....	52

Figures

Figure 1 Insertion of Rear Leading Edges.....	11
Figure 2 Locating Sail Webbing on Rear Leading Edges.....	12
Figure 3 Setting Tip Adjusters.....	12
Figure 4 De- Tensioning the Tip	22
Figure 5 Removing Rear Leading Edges	23
Figure 6 Unbolting Side Wires	23
Figure 7 Removing Quick Clip Nut.....	23
Figure 8 Removing top Front to Back Wire	24
Figure 9 Unrolling sail.....	24
Figure 10 Untying bungie.....	24
Figure 11 Removing centre zipper.....	25
Figure 12 Removing nose webbing.....	25
Figure 13 Unbolting top front wire	25
Figure 14 Removing Airframe	26
Figure 15 Tie pull back bungie to pulley.....	27
Figure 16 Frame preparation for Sail Reinstallation	27
Figure 17 Sliding sail onto frame (Step 1.)	27
Figure 18 Sliding sail onto frame (Second Step).....	28
Figure 19 Inserting keel into sail	28
Figure 20 Position Keel pocket forward of rear wires	28
Figure 21 Spread the wings apart.....	28
Figure 22 Join centre zipper	29
Figure 23 Attach Front Top wires, showing Top front wire being pushed through the sail slot.....	29
Figure 24 Fit side wires.....	29
Figure 25 Locate tip webbing.....	30
Figure 26 Fit king post	30
Figure 27 Fit reflex bridle	30
Figure 28 Insert batten.....	31
Figure 29 Tension tip.....	31
Figure 30 Locate Folding Tip Strut.....	31
Figure 31 Nose webbing.....	32

Figure 32 Major dimensions of airframe.....	34
Figure 33 Bettsometer Instrument, an example supplier: http://www.conairsports.co.uk/	45
Figure 34 Adjusting Tip Angle (Sail not fitted)	48
Figure 35 Adjusting Batten Tension.....	48
Figure 36 LHS Training Bar Attachment	50

Tables

Table 1 Amendment Record Sheets	3
Table 2 Log Of Effective Pages	4
Table 3 Imperial / Metric Conversions.....	8
Table 4 Airframe Limitations	13
Table 5 Maintenance Privileges.....	16
Table 6 Scheduled Maintenance	20
Table 7 Airborne Final QA Inspection Sheet	33
Table 8 Torque settings for the wing.....	39
Table 9 Tuning procedure.....	47

0. ASSEMBLY AFTER SHIPPING

00.00.00 Wing Assembly After Shipping.

This procedure is to be followed if the wing arrives in a short packed configuration. An approved dealer is responsible for assembly from the short packed configuration. The short packed wing has had the rear leading edges removed to reduce the packed size for transport.

The correct reassembly of the wing is critical for safety and performance of the wing. If there are any doubts about the correct procedure for assembly after shipping contact AirBorne.

00.10.00 Reassembly Guide

Remove wing from box

Ensure that all staples are removed before pulling the wing from the box. Damage to the sail may result if caught on box staples.

Unzip bag

Remove padding from the nose of the wing. Remove all wing straps. Remove padding from control bar and rear leading edges.

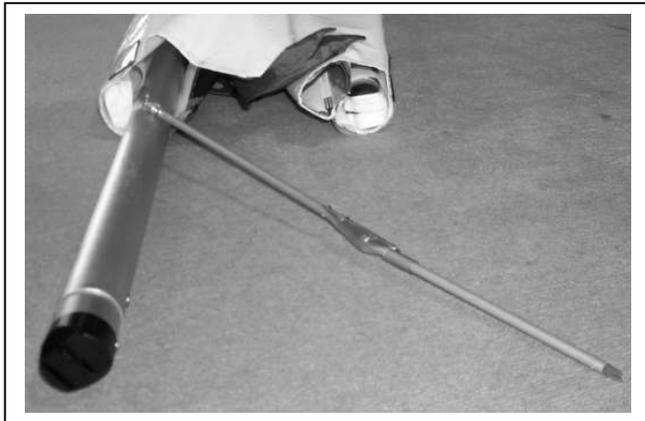
Assemble the control frame

Assemble control frame and rotate the wing so that it is lying flat on the ground

Spread Leading Edges

Spread both leading edges approximately ½ metre. Remove the tip bags, which have been used as protection on the rear of the front leading edges.

Insert Rear Leading Edges



NOTE

Insert rear leading edges in the correct side (left and right hand sides are marked) with the slot positioned horizontally.

(Streak 2B only: Ensure that the **tip strut** is positioned on the **top** of the leading edge - top of leading edge assumes the wing is in the flying position).

The rear leading edges are located with their slots and held in place by the sail loops.

Figure 1 Insertion of Rear Leading Edges

CAUTION

VELCRO TABS AND SAIL CELLS NEED TO BE POSITIONED AFT OF THE LEADING EDGE. ONCE INSTALLED THE REAR LEADING EDGE SLOT SHOULD BE LOCATED ON THE CHANNEL HORIZONTAL BOLT. IT IS IMPOSSIBLE TO ROTATE THE LEADING EDGE IF CORRECTLY INSTALLED.

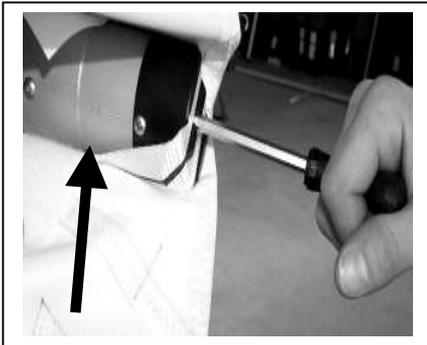
Tension Sail

Place one hand on the rear of the leading edge. Pull sail firmly until the loops are located on the end of the leading edge fitting. This holds both the sail and the rear leading edges in place. Ensure the webbing is centrally located with one on each side of the central divider. Repeat for the other leading edge.



Figure 2 Locating Sail Webbing on Rear Leading Edges

Set Tip Adjusters



Tension the sail using a 6mm Allen key. The tip fitting should be adjusted until the leading edge is positioned on the:

3rd mark for Streak 2B wing

3rd mark for Merlin wing

The markings are on the internal tube and should be adjusted until the appropriate mark aligns with the main outer tube

Secure the hook and loop fastener tabs around the leading edge.

Figure 3 Setting Tip Adjusters

NOTE

If you find difficulty pulling the sail tension on the leading edge the adjustable tips can be wound in (clockwise) The sail nose tangs can be removed to allow the sail to move back. It is, however, extremely important to check that the sail at the nose does not foul on the frame when the wing is being tensioned. Ensure that the nose tangs are replaced and secured.

Tip Protectors

Install the tip wear protectors (secure the hook and loop fasteners to the mylar protectors onto the sail at the tip).

Assemble

Assemble in accordance with section 4 of the Pilot's Operating Handbook.

Preflight

CAUTION

A THOROUGH AND COMPLETE PREFLIGHT IS ESPECIALLY NECESSARY AFTER REASSEMBLY. THOROUGHLY CHECK ALL NUTS AND BOLTS (REFER TO SECTION 5 FOR TORQUING PROCEDURES BEFORE TIGHTENING ANY NUTS), WIRE ROUTING, SAIL FIT, MYLAR SHAPE AND OVERALL SYMMETRY OF THE WING BEFORE FLIGHT.

Preflight as described in section 4 of the Pilots Operating Handbook paying particular attention to possible damage to the airframe during transport.

4. AIRWORTHINESS LIMITATIONS

4.00.00 *General*

This section sets forth each mandatory replacement time, structural inspection interval, and related structural inspection procedure required for type certification.

4.20.00 *Airframe Limitations*

Component	Life (hours)	Requirement
Heart Bolt (1 off)	100	Mandatory Replacement
Wires	961	Check For Service Life Announcements. Replace if there are no revisions.
Tubes	961	Check For Service Life Announcements. Replace if there are no revisions.
Sail	1000	Mandatory Replacement

Table 4 Airframe Limitations

The airframe was analysed using FAA fatigue analysis “Fatigue Evaluation Of Wing and Associated Structure on Small Airplanes FAA Report # AFS-120-73-2”. In order to estimate the time life limits for the major components of the airframe, this is detailed in Airborne report 04-144ds. The estimates that have been made do not take into account any extreme loads, which will reduce the fatigue life of the airframe. The fatigue life of these components is dependent upon rigid adherence to maintenance schedules.

As the service history of the airframe evolves these time life estimates are expected to be revised. Amendments should be checked for regularly.

5. TIME LIMITS/MAINTENANCE CHECKS

5.00.00 General

The time limits and maintenance schedule provided are in addition to any regulation of the governing body where the aircraft is being flown. The pilot of the aircraft must ensure that the required maintenance is carried out and documented in the correct manner.

Airborne microlights have been designed to permit easy inspection, and operators should have no difficulty in assessing problems or recognising damage if visual checks are carried out correctly. Maintenance checks may require partial disassembly of the wing. Inspection should include a thorough visual check of the condition of the component and the attachment point in adequate lighting conditions. Cleaning of the component may be required for proper inspection. Significant scratches, cracks, galling, corrosion or any other mechanical wear of the component is reason for replacement. The sail requires special attention to the condition of the fabric, and Bettsometer tests will be required after significant amounts of environmental exposure to things such as UV radiation, chemicals and heat, as well as mechanical wear (and or tears). For instructions on Bettsometer testing see Section 57.30.10 Bettsometer Testing.

The Pilot's Operating Handbook outlines checks required prior to each flight.

Extreme operating conditions may reduce the time limits for components. Unscheduled maintenance is detailed in Section 5.50.00. AirBorne will from time to time amend these maintenance checks as the service history of the aircraft evolves. It is the responsibility of the pilot to ensure compliance with new directives. (Information is available on the website <http://www.airborne.com.au/>)

5.00.10 Inspection Notes

Installation & Removal

When removing or installing tubing do not bend or force tubes.

Inspection

Inspect tubing for cracks, damage from abrasion, elongated holes or distortion in tube surface. Inspect holes in tubing and corners / radiused areas for cracks during scheduled inspections. Ensure that the areas are clean. A 10X magnifying glass and good lighting will improve this visual inspection for cracks.

WARNING
NEVER ATTEMPT TO REPAIR TUBING.
ALWAYS REPLACE WITH A GENUINE NEW PART.

Corrosion

Inspect tubing for corrosion inside and out. Discolouration of the metal may indicate corrosion. Salt is the most common cause of corrosion during coastal operation. Parts affected by salt must be stripped and thoroughly cleaned before reassembly. The cause of the corrosion must be identified and eliminated. If corrosion (pitting or oxidation) is present the component must be removed and replaced with a new part.

Exposed wires may be protected from corrosion by applying a water dispersant such as WD 40, RP7 or Inox using a rag wetted with the water dispersant. Such treatment is only required in corrosive environments. Preventative treatment may be applied as required.

Replacement

Aluminium tube comes in many different sizes and grades. As sections of the airframe are manufactured from tube made specifically to Airborne's specification it is important that only genuine replacement parts as supplied by Airborne WindSports Pty. Ltd are used.

Airframe Bolts

All airframe bolts are either aircraft quality or high tensile bolts. If it necessary to replace any bolts or nuts it is important that the specification of the original bolt are matched when a replacement is selected. This applies not only to the grade of the bolts but to the length as well.

Installation & Removal

- After tightening, all bolts should have at least 1 to 2 threads showing.
- All self-locking nuts should not be installed more than 2 times.
- Be sure not to over-torque bolts when installing.
- Check assembly instructions for correct bolt placement.

Inspection

Check bolts for worn shanks, bad threads or corrosion.

Wire Inspection

Inspection of wires should concentrate on any areas where the wires come into physical contact with other components. These areas may cause stress concentration and mechanical wear. Some areas may need to be partially disassembled to fully inspect wires. Kinks created during packing up, transport and storage should also be checked. Any degradation of wires requires replacement.

5.20.00 Scheduled Maintenance Checks

General care should include:

- Washing down the tube with warm water and a light detergent followed by rinsing with fresh water.
- Fabric sponged with warm water and a mild detergent and rinsed with fresh water.

Apart from the consequences of heavy landing, or of exceeding flight limitations, the major factors requiring attention are corrosion, fatigue, wear, UV exposure and heat.

There are no known fatigue problems with Airborne microlights, but excessive loads and vibration can weaken the structure. Regular inspection for hairline cracks in areas under high stress, such as bolt holes and tube junctions is recommended.

Many components can be replaced with ease, for difficult repairs or if the repair process is not fully understood consult your Airborne Dealer or the Airborne factory.

The registration of microlights is only valid provided that all necessary maintenance, modification and service requirements are fulfilled.

These requirements include:

- (a) Maintenance of aircraft as per the Maintenance Schedule in this manual.
- (b) Modification as detailed in any relevant Service Bulletins.
- (c) Modification to approved details, obtained from Airborne WindSports Pty. Ltd.
- (d) Repairs necessary to replace minor damage, wear or ageing.
- (e) Servicing, replacement and overhaul, inspection and checking in compliance with the Maintenance Schedule.
- (f) Any Airworthiness Directory (AD) issued by CASA or the NAA of the country of registration

5.20.01 Maintenance Privileges

© AirBorne WindSports Pty. Ltd.
Streak 2B & MERLIN Maintenance Manual

This manual lists task to be performed on the maintenance schedule. The minimum qualification required to perform that task is prescribed. A simple explanation of maintenance privileges permitted according to LSA category of registration is described in the table below:

	Experimental LSA				Special LSA			
	Sport Pilot	Owner Sport Pilot	LS - I Sport Pilot	LS - M / A&P / part 145 repair	Sport Pilot	Owner Sport Pilot	LS - I Sport Pilot	LS - M / A&P / part 145 repair
Modifications								
Daily Inspections								
Preventative Maintenance								
Repairs, Major Maintenance.								
100 hour inspection								
Annual Inspection								



Authorized to perform.



May perform only if the Repairman Inspector is the owner of the aircraft.



May perform only if the modification is included in the aircrafts Maintenance Manual or if the repairman is authorized to do so by the manufacturer.



May perform if the Repairman Inspector is the owner of the aircraft and not using the aircraft for compensation (training or towing), or

When using the Experimental aircraft for compensation (Training or towing) until January 31 2010, the inspection must be performed by an LS - M / A&P or part 145 repair facility.



Not authorized to perform.

Table 5 Maintenance Privileges

Note that owners and pilots are permitted to perform preventative maintenance tasks as prescribed by FAR document: Part 43, Appendix A Sec. A43.1

Limitations Due to Registered Category

S-LSA

Maintenance on a Special LSA, 100 hourly and annual inspections are to be performed by the holder of a LSA Repairman Maintenance certificate or an appropriately rated A&P mechanic.

Note: owners and pilots are permitted to perform preventative maintenance tasks as prescribed by FAR document: Part 43, Appendix A Sec. A43.1

E-LSA

The owner of an aircraft registered as an Experimental LSA has operations limited to private use and has additional maintenance privileges.

During the transition period, commercial operations may be conducted until 31 January 2010. Where the experimental registered aircraft is used for compensation (training or towing) during the transition period the option c) below does not apply to 100 hourly inspections.

The 100 hourly or annual inspections on an E-LSA are to be performed by:

- a) the holder of a LSA Repairman Maintenance certificate, or
- b) an appropriately rated A&P mechanic, or
- c) the owner when the owner is the holder of a LSA Repairman Inspection certificate.

The pilot of the E-LSA aircraft is responsible to see that the maintenance and inspection has been performed on this aircraft as per the maintenance schedules prescribed in this maintenance manual. The maintenance schedule tasks remain applicable, where there is no minimum level of qualification required to perform maintenance on E-LSA, however a minimum skill level continues to apply to tasks. Only people with an adequate skill level should perform maintenance on this aircraft. A sound understanding of mechanical systems, and good experience with the necessary tools and procedures is required - as the continuing airworthiness of the aircraft relies on the competence of the person performing the maintenance. Assessment and judgement of the condition of each individual component is required, which necessitates a sound understanding of the purpose of each component in the system. If there are any doubts regarding the required and appropriate maintenance then the safety of the aircraft may be jeopardised in continuing with self maintenance. In this situation an Airborne Dealer should be contacted for the correct procedures and or servicing.

All maintenance and repairs must be carried out in accordance with good aeronautical practices.

5.20.02 Description of Task Classification

Preventative Maintenance

The preventative maintenance that is permissible to be performed by pilot certificate holders is defined in FAR document Part 43, Appendix A Sec. A43.1.

Line Maintenance

Includes inspections, servicing of fluids. Tasks where specific instructions are described in the manual that do not require specialized training, for replacement, repair of parts and structure or alterations described in the manual. Includes compliance with service directives that prescribe repairmen as the minimum qualification to perform the task.

Heavy Maintenance

Tasks that require a repairman rating with specialized training or Mechanic with A&P rating, such as major engine work, repair of landing gear assemblies. It also includes alterations to structure where instructions are provided in the manual, such as fitment of an undercarriage kit or a tow kit.

5.20.03 Qualification Descriptions

Certification Required to Perform Light Sport Aircraft Maintenance Tasks

- [O] **Owner**—Items that can be expected to be completed by a responsible owner who holds a pilot certificate but who has not received any specific authorized training.
- [R] **E-LSA Repairman Inspection** - Applicable to E-LSA registration. Repairman Inspection—Items that can be expected to be completed on an ELSA by a responsible owner, who holds an FAA repairman certificate (light sport aircraft), with an inspection rating or equivalent.
- [R] **S-LSA Repairman Maintenance**- Applicable to S-LSA registration. Repairman Maintenance—Items that can be expected to be completed on a S-LSA or E-LSA by a responsible individual, who holds a FAA repairman certificate (light sport aircraft), with a maintenance rating or equivalent.
- [A&P] **Mechanic Certificate with Airframe and or Powerplant Training** - A&P—Items that can be expected to be completed by a responsible individual who holds a mechanic certificate with airframe or powerplant ratings, or both, or equivalent.
- [RS] **Part 145 Repair Station** – Items that can be expected to be completed by a responsible organization that holds a part 145 repair Station approval.
- [TS] **Task Specific** – Items that can be expected to be completed by a responsible individual who holds either a mechanic certificate or a repairman certificate and has received task specific training to perform the task.

When specifying the “task specific” level of certification, the specific training is also specified where it is appropriate.

Note that **dealers may be authorized** by the manufacturer to perform a maintenance or modification task for which they are specifically trained. These tasks are not necessarily included in the Maintenance Manual.

This Maintenance manual is created with the focus to maintain Special Light Sport Aircraft (S-LSA). This category of registration allows the aircraft to be used for hire and reward. Maintenance requirements are given in the maintenance schedule tables. Note that the level of qualification is given for each of the tasks.

Notice that this manual prescribes owner maintenance and repairman maintenance. The minimum applicable repairman ratings for each category of registration are as follows:

E-LSA registered - LSA Repairman Inspection certificate (**LS-I**).

S-LSA registered - LSA Repairman Maintenance certificate (**LS-R**).

In both cases of E-LSA and S-LSA, a person who holds a mechanic certificate with A&P rating, or a part 145-repair station may perform maintenance and inspections on the LSA.

The 100 hourly or annual inspections on a S-LSA are to be performed by the holder of a LSA Repairman Maintenance certificate, an appropriately rated Mechanic with Airframe and Powerplant (A&P) rating, or a part 145 Repair Station.

The holder of a sport pilot certificate may perform preventive maintenance on an aircraft owned or operated by that pilot and issued a special airworthiness certificate in the light-sport category. Items of preventative maintenance that may be performed by an owner are listed in FAR 43 appendix A, Section A43.1 (c)

5.20.05 Maintenance Task Legend

Your micro light should be maintained in accordance with the following schedules. When registered under LSA, the following schedules are mandatory. The following codes are used in these schedules:

Code

- 1 Oil lubricate, clean and service.
- 2 Check as directed.
- 3 Check for insecurity, cracks, wear legibility and faulty operation.
- 4 Remove, inspect and replace if necessary.
- 5 Recommend replacement or overhaul.
- 6 Mandatory Replacement
- 7 Refer to Rotax maintenance manual and Rotax maintenance logbook.

Certification required to perform Light Sport Aircraft maintenance tasks

- [O] Owner
- [R] E-LSA Repairman Inspection (experimental registered aircraft only)
- [R] S-LSA Repairman Maintenance
- [A&P] Mechanic Certificate Airframe and or Powerplant
- [TS] Task Specific

5.20.06 Log Book

When maintenance is performed always fill out the appropriate check sheet supplied in Appendix A at the rear of this maintenance manual. The aircraft logbook should also be filled out when maintenance has been done.

When Service Bulletins have been complete both the maintenance manual and the log book should be filled out. A copy of the Service Bulletin form should be sent to the factory to be stored with the aircraft QA papers.

A separate maintenance manual is supplied with the trike base. The wing maintenance log should be filled out in the wing maintenance manual and aircraft log book.

5.20.10 Wing Airframe Maintenance Schedule

WING MAINTENANCE SCHEDULE	Manual Section	AIRCRAFT OR ITEM HOURS OF OPERATION											
		Reference	100	200	300	400	500	600	700	800	900	1000	
Sail Bettometer testing	57.30.00		2[R]		2[R]		2[R]		2[R]		2[R]		2[R]
Wing sail fabric & stitching	57.30.00	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]
Wing sail attachment points	57.30.00	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]
Tip assembly and webbing. Correct tension set	00.10.00	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]
Inspection zips operational	As directed	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]
Batten fitting latch secure	As directed	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]
Check battens against template	57.40.00	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]
Wires & attachment fittings	As directed	3[R]	3[R]	3[R]	3[R]	4[R]	3[R]	3[R]	3[R]	3[R]	3[R]	6[R]	
Reflex bridles for kinks corrosion	As directed	3[R]	3[R]	3[R]	3[R]	4[R]	3[R]	3[R]	3[R]	3[R]	3[R]	6[R]	
Leading edges, keel, cross bars and down tubes for straightness, dents and corrosion	As directed	2[R]	2[R]	2[R]	2[R]	4[R]	2[R]	2[R]	4[R]	2[R]	6[R]		
Remove frame for sail, disassemble and check for fatigue cracks radiating from drilled holes	5.50.50					4[R]							6[R]
Loose bolts / nuts	20.10.00	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	6[R]
Universal joint / keel roller free moving and in good order	As directed	2[R]	2[R]	2[R]	2[R]	4[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	6[R]
Heart bolt (See time life 4.20.00)	As directed	6[R]	6[R]	6[R]	6[R]	6[R]	6[R]	6[R]	6[R]	6[R]	6[R]	6[R]	6[R]
Trimmer assembly operation (Streak 2B)	As directed	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]	2[R]
Placards: Trimmer, Kingpost and Data plate	As directed	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]	3[R]

Table 6 Scheduled Maintenance

5.50.00 Unscheduled Maintenance Checks

Unscheduled maintenance is required due to abnormal flight loads such as severe turbulence or heavy landings. If any abnormal loads are encountered during transport or storage then the airframe needs to be checked.

The pilot will be responsible for identification of these extreme operating conditions and identification of the effected components. Where damage is found further checks should be carried out upon areas that may also be affected.

Thorough checks should also be carried out after transportation of the aircraft, and after extended storage periods.

5.50.10 Inspection after heavy landing.

The main attachment point for the wing to the aircraft base should be inspected carefully for any permanent deformation of the U-bracket the main bolt or the keel, as well as all of the other effected components. If the landing resulted in contact with the ground then obviously these parts will require extra attention. The tubing relies on being intact in perfect condition for full strength. If tubing is bent or kinked in any way then it should be replaced prior to flying. This includes its attachment point to bolts. The battens should be checked against the supplied batten profiles and the opportunity should also be taken to inspect the batten fittings.

5.50.20 Inspection after heavy turbulence.

The main areas of wing structure that require attention after severe turbulence are the attachment points for structures. These include the front and rear wires, the side wires and the main hang point. The sail should also be inspected for any strain or tearing that may have occurred – though this is very unlikely. All of the tubing should be inspected for bending, including the battens against the supplied batten profiles. The opportunity should be taken to inspect the batten fittings at the same time.

If the base bar has made contact with the mast brace at any time during flight then they should both be checked.

5.50.50 Sail removal

The sail should be removed for close inspection of the airframe if the frame is suspected of suffering any damage for example, having bent tubes following a heavy landing, blow over or crash. If the wing suddenly develops a turn after severe turbulence it is possible that some tubes may be bent, therefore close inspection of all the tubes is necessary. It is suggested that the sail should be removed from the frame every 500 hours to check for any signs of fatigue or damage from general wear and tear.

The main points to check are

- Cross bar hinge joint
- Cross bar /leading edge joint (deformation in the bushes)
- Leading edge nose joint (deformation in the bushes)
- Nose plates
- Straightness of the tubes
- Elongation of boltholes
- Damaged wires
- Damage to bolts
- Damage to sail

NOTE

If any part of the aircraft has any signs of damage the part should be replaced prior to re-installing the frame.

Special Requirements and Tips

When installing or removing the sail you will need a large unobstructed area of approximately 12 metres by 3 metres. Make sure the surface is clean and not abrasive. Rough concrete will damage the sail, a grass area will not damage the wing, but will provide many hiding places for bolts, nuts and washers – short carpet is ideal.

It is a good practise to note the order of washers and other fittings prior to disassembly and to have a small container to put the hardware in. The Illustrated Parts Catalogue should be referenced for correct assembly.

NOTE

Wherever possible perform an operation on one side of the wing, and completely reassemble it before continuing with the other side. This method gives an easy reference to the reassembly sequence that is required for correct and safe operation.

De-Tension the Tip

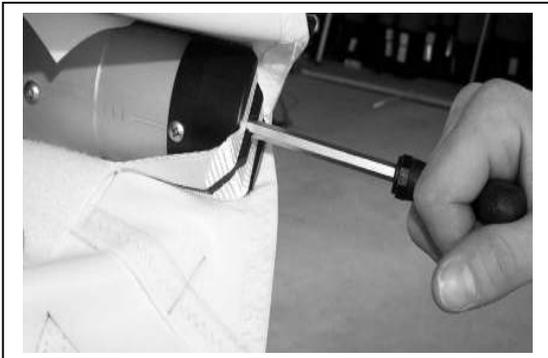


Figure 4 De- Tensioning the Tip

- Undo hook and loop retaining straps at rear leading edge.
- Wind tip-tensioner inward (clockwise) to de-tension the tip webbing.
- Remove sail webbing from rear leading edge.

Remove Rear Leading Edges

- Spread leading edges approximately 1-½ metres apart.
- Remove rear leading edge from airframe.



Figure 5 Removing Rear Leading Edges

Unbolt Side Wires



- Unbolt top and bottom side wires from cross bar and feed wires back through sail.

Figure 6 Unbolting Side Wires

Remove Quick Clip Nut

- Remove quick clip bolt padding.
- Undo quick clip bolt and remove sail webbing, bottom rear wires and bolt from airframe.



Figure 7 Removing Quick Clip Nut

Remove Top Front Back Wire



-Unbolt top front to back wire from pull back wire shackle.

Figure 8 Removing top Front to Back Wire

Unroll Sail

-Unroll sail enough to access reflex bridles.
-Undo reflex bridle shackles from sail. Cut off heat shrink and undo trimmer wire shackle. Feed trimmer wire back through sail.

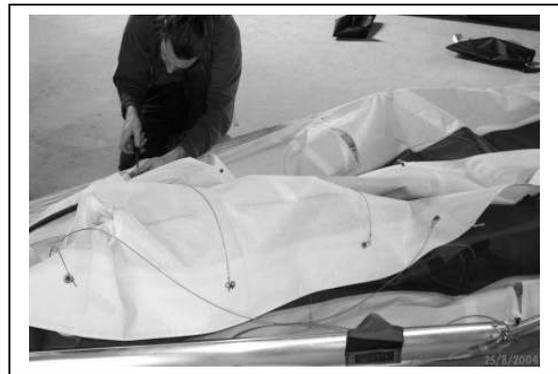


Figure 9 Unrolling sail

Untie Bungie



-Untie bungie from pull back handle.

Figure 10 Untying bungie

Remove Zip

- Cut off zip tie at nose junction.
- Remove zip slider from zip and unclip sail safety webbing.



Figure 11 Removing centre zipper

Remove Nose Webbing



- Undo sail webbing nut and remove sail webbing. Replace nut finger tight.

Figure 12 Removing nose webbing

Unbolt Top Front Wire

- Unbolt top front wire from nose junction and replace nut finger tight. Raise nose slightly and feed wire back through sail (king post will now be detached).

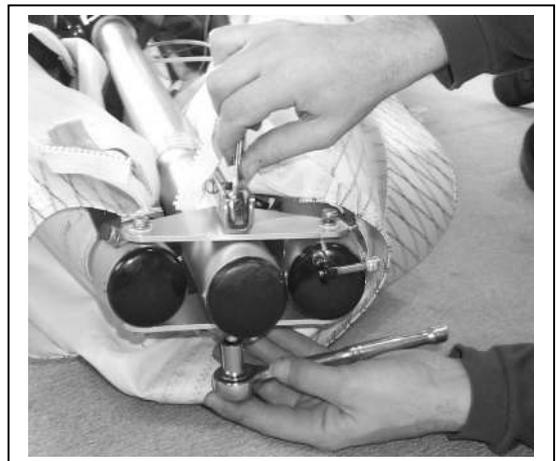


Figure 13 Unbolting top front wire

Remove Airframe from Sail



-Leave control frame attached and carefully slide frame out through the nose of the sail.

Figure 14 Removing Airframe

CAUTION
DO NOT FORCE SAIL. IF IT SNAGS, STOP AND FIND WHAT IT'S CAUGHT ON.

5.50.60 Frame Reinsertion

After the frame has been removed for inspection the frame must be properly reinstalled to maintain a high level of safety. Particular attention must be paid to the correct orientation of bolts and washers. It is advisable that all nuts that are removed are replaced with new ones, or as a rule Nylok nuts should not be reinstalled more than twice.

WARNING

REFER TO SECTION 20 (STANDARD PRACTICES) FOR CORRECT TORQUING PROCEDURES, FAILURE TO READ AND UNDERSTAND THE SPECIFIC TORQUING METHODS THAT ARE NECESSARY FOR THIS THIN WALLED TUBULAR STRUCTURE WILL RENDER THE AIRFRAME UNSAFE TO FLY.

Reinstall Bungie

-Tie pull back handle bungie to pulley temporarily using a bowline knot



Figure 15 Tie pull back bungie to pulley

Prepare Frame for Sail Reinstallation



-Insert quick clip bolt, attach rear-flying wires and tighten nut finger tight, it needs to be removed again to allow the keel pocket past.

-Insert rear leading edges into **correct right and left hand side** and stand airframe onto its A-frame.

-The folding tip struts should be on the top of the tube.

-Lay sail out at the tips in line with the airframe.

Figure 16 Frame preparation for Sail Reinstallation

Reinstall Sail Step 1.

-Slide sail 1 metre up the airframe making sure one leading edge goes in either side of the sail



Figure 17 Sliding sail onto frame (Step 1.)

Reinstall Sail Step 2.



Figure 18 Sliding sail onto frame (Second Step)

- Hold the leading edge up approximately 1/2 metre off the ground while you slide the sail up, so the leading edges don't hit the cells (internal fabric ribs). Slide sail up half a side at a time.
- Pull sail on slowly as damage can result if sail is caught on internal ribs.

Insert Keel into Sail

- When sail is approximately halfway up, insert the keel into the keel pocket.
- Slide sail up until the keel pocket hits the quick clip bolt.



Figure 19 Inserting keel into sail

Position Keel Pocket forward of Rear Wires



Figure 20 Position Keel pocket forward of rear wires

- Have someone hold the nose of the wing up so the bottom rear flying wires are loose.
- Remove quick clip nut and bottom rear flying wires.
- Slide keel pocket up until the sail tang aligns with the quick clip bolt hole.
- Re-insert quick clip bolt and attach washer, sail tang and rear flying wires, tighten nut.
- Let the nose down.
- Slide the rest of the sail up to the nose.

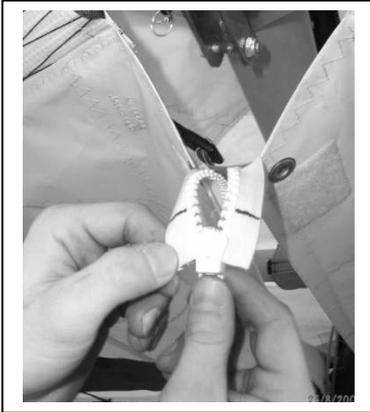
Spread Wings

- Spread each wing apart 1/4 of the way alternately on each side until fully open, making sure sail is loose and free at all times.

Figure 21 Spread the wings apart



Join Zip



- Connect sail safety strap at nose junction.
- Slide on zip slider, making sure strike marks on the zipper align.
- Fasten zip tie through eyelet holes around the zipper.

Figure 22 Join centre zipper

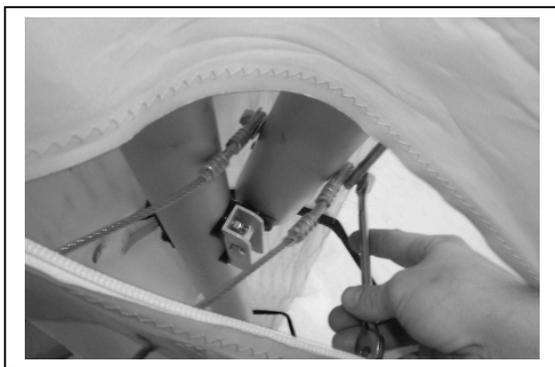
Attach Front Top Wires

- Lay king post assembly out at the back of the wing.
- Feed top front wire back through the nose cone then back through the sail.
- Attach tang to nose bolt.



Figure 23 Attach Front Top wires, showing Top front wire being pushed through the sail slot.

Fit Side Wires



- Feed bottom and topside wires back through sail slots.
- Bolt side wires to cross bar.

Figure 24 Fit side wires

CAUTION
MAKE SURE BOTTOM SIDE WIRES ARE IN THE CORRECT FWD AND AFT SLOTS.

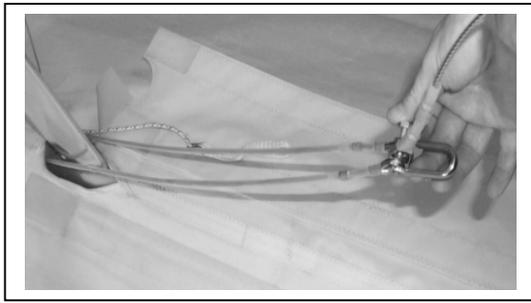
Locate Tip Webbing

-Locate tip webbing over rear leading edge and secure retaining Velcro.



Figure 25 Locate tip webbing

Fit King Post



-Feed pull back wires and pull back handle back through king post hole
-Insert king post into locating hole. Although there may be two holes visible there is one hole available that is large enough for the king post locating bush. When installed the machined fitting (with velcro) should be flush with the keel.
-Bolt top front to back wire to the pull back shackle.

Figure 26 Fit king post

Fit Reflex Bridle

-Reattach bridles to sail using Loctite 243 on the shackle screw
-Feed trimmer cable back through eyelet hole in sail.
-Fit new heat shrink (13mm x 30mmL) over trimmer wire. Feed shackle back through wires and tighten using Loctite 243. Slide heat shrink over shackle assembly. Shrink down using a heat gun.

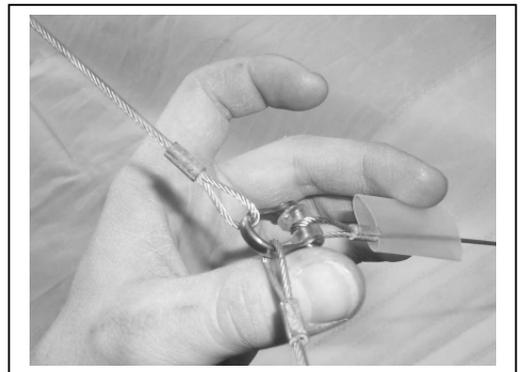


Figure 27 Fit reflex bridle

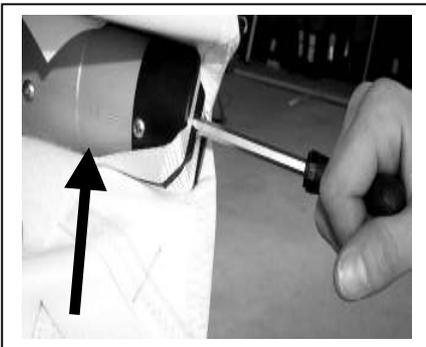
Insert Battens



- Insert battens and pull cross bar tension on
- Tie pull back bungie onto pull back handle using a bowline knot.
- Photo shows the pull back handle being tied on.

Figure 28 Insert batten

Reset Tip Adjusters



Tension the sail using a 6mm Allen key. The tip fitting should be adjusted until the leading edge is positioned on the:

- 3rd mark for Streak 2B Wing**
- 3rd mark for Merlin Wing**

The markings are on the internal tube and should be adjusted until the appropriate mark aligns with the main outer tube

Secure Velcro tabs around the leading edge.

Figure 29 Tension tip

NOTE

If you find difficulty pulling the sail tension on the leading edge the adjustable tips can be wound in (clockwise). The sail nose tangs can be removed to allow the sail to move back. It is, however, extremely important to check that the sail at the nose does not foul on the frame when the wing is being tensioned. Ensure that the nose tangs are replaced and secured.

Locate Folding Tip Strut - Ensure strut is on top of the leading edge – Streak 2B only.

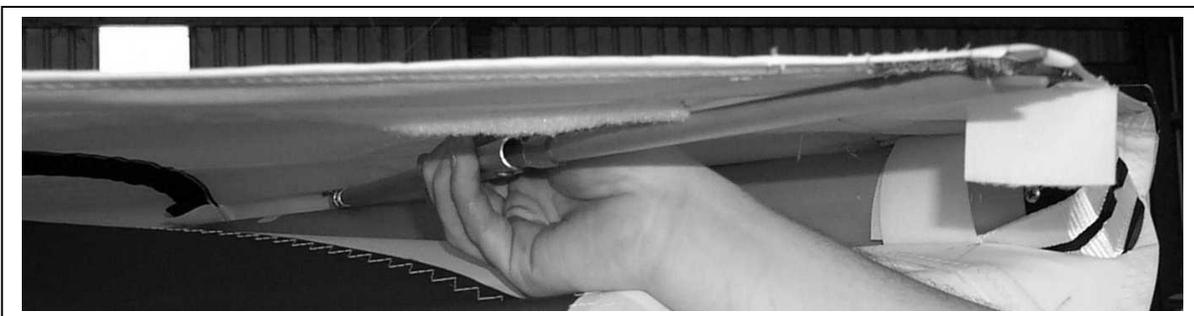


Figure 30 Locate Folding Tip Strut

Attach Swan Catch

- Attach swan catch.
- Secure and tighten nose webbing tangs.

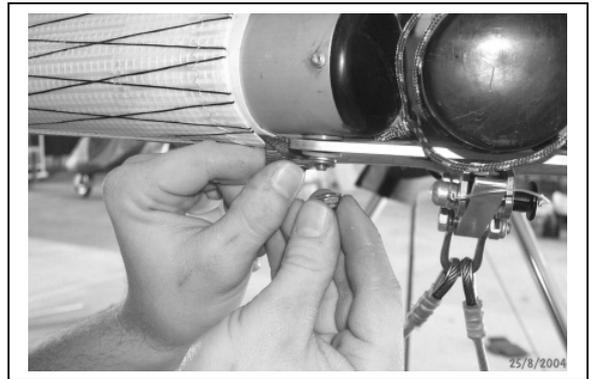


Figure 31 Nose webbing

Quality Assurance

After this procedure is completed recheck all nuts, bolts and connections, make sure that there are no parts left over or missing from the assembly.

NOTE

It is good practice to have an independent person check the airframe. AirBorne WindSports always uses a different person for checking the assembly process. Following is the Final assembly QA sheet, which may assist in performing the final inspection process. This QA is used by trained personnel and does not represent all of the instructions that are necessary for a safe aircraft. It is to be used as a reference only.

© AirBorne WindSports Pty. Ltd.
Streak 2B & MERLIN Maintenance Manual

QA Inspection Form, applicable to Streak 2B, Merlin, Streak 3 & Cruze wings.

AIRBORNE WINDSPORTS PTY LTD

WING FINAL QUALITY INSPECTION

GJP-163

Production
Order No

P -

Line	Check Operation, Security and Finish	Left Hand Side	Right Hand Side
1.	Nose Assembly		
2.	Nose Catch		
3.	Nose webbing secure		
4.	Nose Battens		
5.	Nose Cone		
6.	Keel Roller / U-Bracket		
7.	Down Tubes top assembly		
8.	D/Tube Stops		
9.	King Post Base		
10.	Cross Bar Hinge		
11.	Cross Bar Padding		
12.	Undersurface Zip		
13.	Down Tube Bottom Corners		
14.	Trimmer Placard		
15.	Bottom Front Wires		
16.	Side Wire Shackles		
17.	Base Bar Bolts		
18.	Cross bar / Leading Edge Junction		
19.	Top Side Wires		
20.	Bottom Side Wires		
21.	X/Bar L/Edge Zip		
22.	Tip Webbing Located Correctly		
23.	Tip Tension Adjusted (Streak 2B, Merlin on 3rd Mark)		
24.	Tip Strut Adjusted - Locknut secure (Streak 2B only)		
25.	Tip Zips		
26.	Tip Scuff Pads		
27.	Main Sail Batten Fittings		
28.	Leech line Cleat		
29.	Reflex Bridle Shackles		
30.	Pull Back Wires / Quick Clip		
31.	Bottom Rear Wires		
32.	King Post Top Assembly		
33.	King Post Base Placard		
34.	Trimmer Handle (where fitted)		
35.	Trimmer Cable (where fitted)		
36.	Downtube Pulley Bottom		
37.	Downtube Pulley Top		
38.	Serial number placard		
39.			

	Name	Signature	Date
Completed By	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>
Checked By	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>	<input style="width: 100%;" type="text"/>

Issue Date – 9 August 2005

Table 7 Airborne Final QA Inspection Sheet

6. DIMENSIONS AND AREAS

6.00.00 General

This section gives general dimensions for the wing. It should be noted that this is a flex wing aircraft and the dimensions that are given will be different depending on the loads on the wing. In general the dimensions that have been supplied are those without the sail on the wing, (which bends the leading edge and slightly reduces the wing span) and with the wing on the ground, resting on the base bar. As the wing is loaded in flight the lower wires will become taut and the amount of anhedral will reduce, changing the geometry and dimensions to the optimal positions for flight.

6.10.00 Major Dimensions of the S Series Airframe

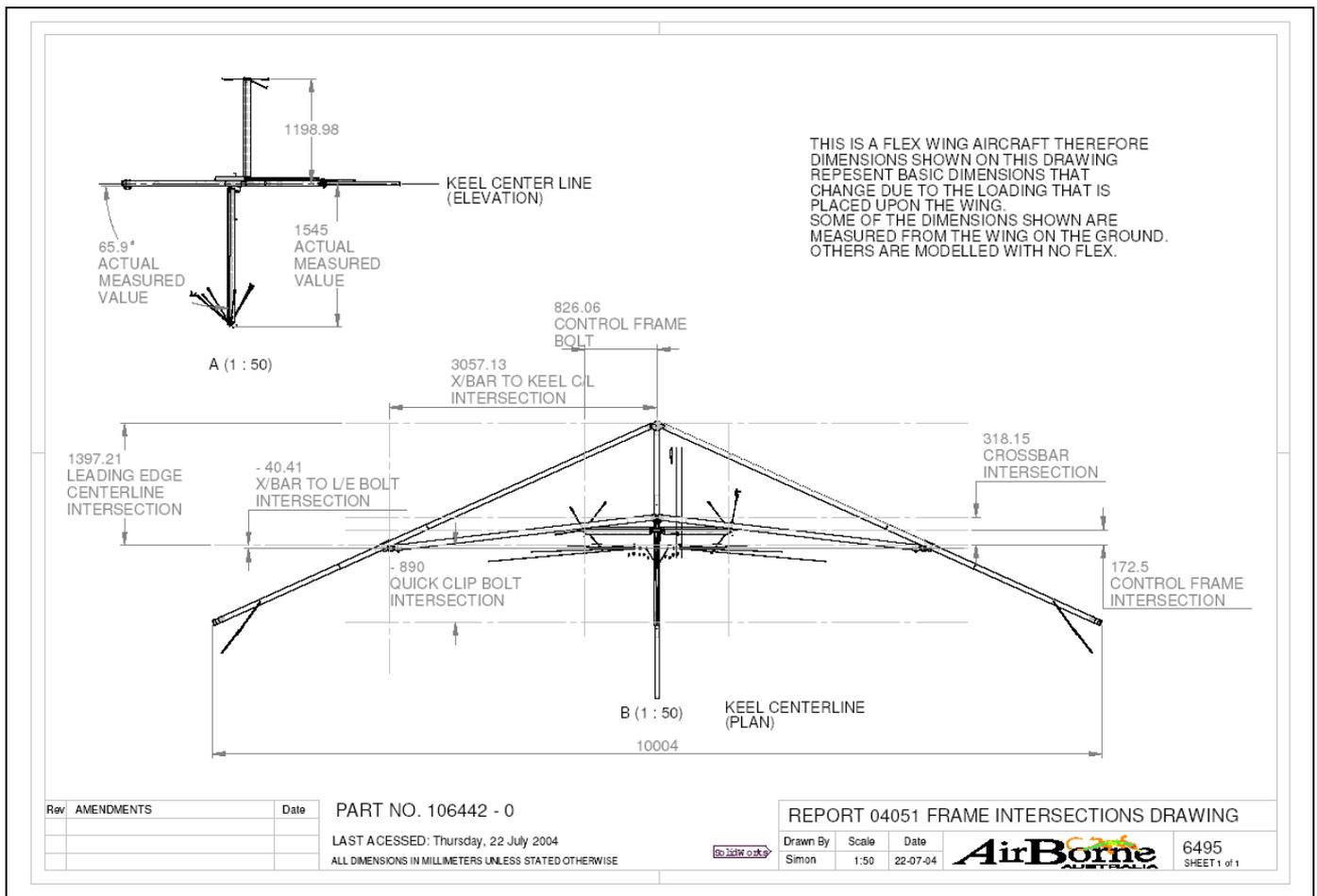


Figure 32 Major dimensions of airframe

6.30.00 Significant Dimensions and Areas

General

The Major dimensions of the wing are listed below.

	Streak 2B		MERLIN	
	Metric	Imperial	Metric	Imperial
Sail Area	13.54 m ²	145.7 ft ²	14.57 m ²	157 ft ²
Control Frame Rake Angle	65.9 ⁰	65.9 ⁰	65.9 ⁰	65.9 ⁰
Wingspan	10 m	32.8 ft	9.97 m	32.7 ft
Control Frame Height From Keel	1.545 m	5.07 ft	1.545 m	5.07 ft
Nose Angle (With Sail Installed)	131.2 ⁰	131.2 ⁰	131.2 ⁰	131.2 ⁰

Table 8 Dimensions and areas

9. GROUND HANDLING

9.00.00 General

The wing should only be moved in the packed up condition or if necessary when attaching to the base.

When moving the wing in the assembled position it is recommended that the wing is lifted with the shoulders whilst standing in the control frame. It is suggested that an assistant is used to support the weight on the rear of the keel tube.

If there is wind or gusts the wing can easily be caught by the wind without proper handling. If there is a significant amount of wind, it is advisable to have assistants to hold the side wires. The wing should be moved with the nose facing into the wind.

CAUTION

ENSURE THAT WHEN MOVING THE WING IN WINDY CONDITIONS THAT THE NOSE IS KEPT LOW WHEN FACING INTO THE WING. THE WINDWARD TIP SHOULD ALSO BE KEPT LOWER TO AVOID THE WING RISING.

9.10.00 Ground Transportation

Avoid damage to your wing by using well padded racks. Careless transportation can cause considerable damage to your wing.

We recommend that you support the wing in at least 3 places to spread the load. The wing should be transported with the control frame down to minimise the chance of damage to the cross tubes.

Flat straps should be used for tie downs to avoid damage to leading edge mylar.

Store the wing in a dry room off the ground. Air the wing out regularly to avoid mildew, and never store wet.

10. DERIGGING

10.00.00 *General*

For derigging and storage see Sections 4 of the Aircraft Operating Instructions or Pilots Operating Handbook as applicable.

11. REQUIRED PLACARDS

11.00.00 General

The placards that are present on this aircraft are a legal requirement showing safety information, emergency information and identification of the aircraft. The placards must be repaired or replaced if they become illegible or damaged in service. Replacement placards may be purchased from an Airborne dealer or direct.

11.10.00 Required Placards

The placards on the aircraft are designed to provide information regarding general aircraft limitations and other details for the safe operation of the aircraft.

The placards that are required for operation of this aircraft are available in the Aircraft Operating Instructions, Section 2, "Placards".

20. STANDARD PRACTICES - AIRFRAME

20.00.00 General

This chapter gives details for each of the bolts that are used on the wing. This is because there are few fittings which require standard torques.

20.10.00 Torquing Procedures

Correct torquing of fasteners is critical. If a bolt or fastener is too loose it may cause unnecessary movement resulting in wear or fatigue damage, while over tightening may cause tensile failure of the bolt, or crushing of components. Specific torques should be determined using an accurate torque wrench. The torque required after the nut is fully on the shaft, but not against the mating surface should be added to the final torque value.

WARNING

THE CORRECT TORQUING OF THE BOLTS FOR THE WING SECTION OF THE AIRFRAME IS ESPECIALLY IMPORTANT FOR THE SAFETY AND LONGEVITY OF THE WING. IN GENERAL STANDARD TORQUING VALUES WILL NOT BE APPLICABLE, BECAUSE OF THE NATURE OF THE THIN WALL ALUMINIUM TUBING THAT HAS BEEN USED TO CONSTRUCT THE MAJORITY OF THE WING STRUCTURE.

NEVER TIGHTEN NUTS SO THAT THE ALUMINIUM TUBING IS DEFORMED FROM ITS CIRCULAR CROSS SECTIONAL SHAPE.

ALWAYS HAVE AT LEAST ONE FULL THREAD SHOWING PAST ANY NYLOK NUT THAT IS USED.

NEVER REPLACE COMPONENTS WITH A SUB STANDARD PART. TO REITERATE, OTHER GRADES OF BOLTS – SUCH AS GRADE 8 DO NOT HAVE THE SAME STRENGTH / FATIGUE CHARACTERISTICS AS AN (AERONAUTICAL GRADE) BOLTS.

Special Torquing Procedures

Special Notes for each of the bolts on the wing are given in the table below, along with references to the illustrated parts catalogue, which should be used to ensure that the components are reinstalled in the correct sequence.

Definition of “Just Not Loose”

A definition of torque has been made for the assembly of this wing which has been called “Just not loose”, a setting which is used to achieve the best combination of strength characteristics of the tubing while not allowing any vibration or relative movement of the bolt in the axial direction. In practice this means that the nut shall be tightened adequately to ensure that each of the components that are held by it are in contact with each other, and then approximately ¼ turn more should be made. The resulting fit should not allow any axial movement of the bolt in its location, but will allow rotation (using fingers) of a held component to be achieved with approximately 20mm of lever arm; (eg. a wire tang).

No.	Area	Instructions
1.	Nose Assembly	Central bolts, “Just Not Loose” Outer bolts to leading edges may be slightly tighter, make sure that the sail tangs are in place with approximately two threads showing. This area may be slightly tighter than “Just Not Loose” because there is a bush in the leading edge (see drawing Illustrated Parts Catalogue).
2.	Nose Catch	“Just not loose” (See drawing Illustrated Parts Catalogue)
3.	Keel Roller / U Bracket	The socket countersunk cap screws which locate in the “Neg Plate” (horizontal aluminium plate with serial number riveted to it) should be

© AirBorne WindSports Pty. Ltd.
Streak 2B & MERLIN Maintenance Manual

		tightened to approximately 25 Nm. Red Loctite 262 must be used (see drawing Illustrated Parts Catalogue)
4.	Down Tubes Top Assembly	The down tubes are also attached to the U-bracket. The down tubes need to move relative to the U Bracket, therefore it is important that they are able to move after tightening. This may be slightly tighter than “Just Not Loose” Ensure that there is no gap between the neg plate and the U-bracket, there should be approx 2-3 threads showing.
5.	King Post Base	The bolts which attach the fittings to the king post should be tightened to approx 15 Nm (firm). Loctite 243 must be used. The long locating bolt which protrudes vertically from the bottom of the king post should be firm, with Loctite 243 see drawing Illustrated Parts Catalogue)
6.	Cross Bar Hinge	The central bolt should be tightened to “Just not loose”, the black acetal cross bar protector should still be able to be rotated by hand (see drawing Illustrated Parts Catalogue).
7.	Down Tube Bottom Corners	The side wire / “D” shackle and base bar fitting bolt, should be slightly tighter than “just not loose”, but the “D” shackle and base bar knuckle should be able to be rotated by hand. Loctite is not required, as there is a locking bolt installed.
8.	Base Bar Bolts	“Just not loose”.
9.	Cross Bar Leading Edge Junction	“Just not loose”. NOTE The vertical bolt will have approximately four threads showing. (See drawing Illustrated Parts Catalogue)
10.	Top Side Wires	“Just not loose”.
11.	Bottom Side Wires	“Just not loose”.
12.	Reflex Bridle Shackles	Firm – tighten to the end of the thread, use Loctite 243.
13.	Pull Back Wires	Tighten bolt till 1-2 threads are showing. NOTE The wires that locate on the bolt will float slightly from side top side (see drawing Illustrated Parts Catalogue) - there will be three wires in the pull back shackle, with the inclusion of the top front back wire.
14.	Quick Clip Bolt and Bottom Rear Wires	“Just not loose” (see drawing Illustrated Parts Catalogue)
15.	King Post Top Assembly	The aluminium fitting which attaches to the king post (part # 106209) should be tightened to approx 15 Nm (firm). (See drawing Illustrated Parts Catalogue) Loctite 243 must be used. Locate the wires in their correct position. The cover is held in place with four bolts. These should be firm with Loctite 243 used.
16.	Trimmer Attachment to Down Tube (Streak 2B)	The procedure that is used for the torque of the trimmer handle ensures that the amount of trimmer adjustment will not remain over tightened. Install the bolt and then turn the handle until the swage is at the top of its adjustment (at the top of the stickers arrow). Tighten the bolt until the swaged wire will just remain at the top adjustment point.
17.	Trimmer Handle (Streak 2B)	Firm with Loctite 243 (see drawing Illustrated Parts Catalogue).

Table 8 Torque settings for the wing

20-20-00 SAFETYING PROCEDURES

All bolts and nuts, except the self-locking type, should be safetied after installation. This prevents them from loosening in flight due to vibration.

Self-Locking Nuts

Self-locking nuts are used throughout the airframe. Self-locking nuts may be reused but not if they can be run on the thread by hand without using tools. After a self-locking nut has been tightened at least one full thread pitch of the male thread must protrude through the nut-locking feature.

Loctite

On any bolt that does not have a Nyloc type locking mechanism, Loctite 243 should be used to prevent premature loosening. On the U-bracket Loctite 262 (Red High Strength) needs to be used.

20-30-00 CONTROL CABLES AND TERMINALS

Streak 2B only - There is a single control cable on the wing, used for the trimmer. The trimmer wire is routed through the right hand down tube, through a pulley to halve the ratio, and on to the trimmer reel where the pilot actuates it. The trimmer should be checked regularly for excessive friction and wear. Wear is most likely to occur at the ends of the cables at the attachment points and the areas where the wire is bent.

27. FLIGHT CONTROLS

27.00.00 General

The Streak 2B and Merlin wings use weight shift control. This means that there is no need for most of the traditional flight control surfaces such as flaps and rudders. The pilot uses the control bar to shift weight relative to the attachment point of the base to the wing, which in turn causes a reaction in the wing and the control response of the aircraft.

27.30.00 Reflex Bridles

Reflex bridles produce longitudinal stability when the wing is at zero or negative angles of attack. The reflex bridles work by stopping the trailing edge of the wing moving downward, as they are tethered to the king post assembly. When the wing has any negative load on the top surface the rest of the lifting surface will move downward relative to the trailing edge, effectively creating elevator type control surfaces that produce a positive pitching moment, helping to restore level flight.

27.60.00 Spoiler, Drag Devices and Variable Aerodynamic Fairings

The only flight control on the wing that is not automatic or weight shift controlled is the trim speed control. A pulley device on the right hand down tube gathers wire, which is linked to the reflex bridles. Turning the trim handle pulls the reflex bridles upward, pulling up and effectively creating elevator surfaces, causing the trim speed of the wing to decrease. There is a swage on the wire, which allows the pilot to see which position the trimmer is in. The wire for the trimmer assembly should be periodically inspected for wear, and the handle inspected for free operation.

27.70.00 Trimmer Knob Inspection

Streak 2B only - When inspecting the trimmer assembly, check that the pulley at the bottom of the base bar has not been worn by the position indicating swage on the wire. If the pulley has been worn it will need to be replaced.

57. WINGS

57.00.00 General

The main structure of the wing comprises of aluminium tubing and stainless steel wire. The lifting surface is constructed from Dacron polyester fabric. The wing is subject to maintenance checks and preflight procedures that must be carried out prior to flying. Any dents crazing, bends (except for tube bending caused by normal flight and set up loads), corrosion or other distortion of the wing structure renders the wing unsafe to fly. Secondary structures of the aircraft are limited to:

- Keel extension structure
- The trimmer assembly
- The pull back assisting rope and pulley system

CAUTION

IT SHOULD BE NOTED THAT ALL OF THE TUBES THAT ARE USED ARE SPECIFIC GRADES OF ALUMINIUM DESIGNED FOR FLEX, STRENGTH AND FATIGUE CHARACTERISTICS. ALL OF THE TUBES ARE SLEEVED FOR STRENGTH AND WHERE STRESS CONCENTRATIONS EXIST. IF ANY TUBING IS TO BE REPLACED IT SHOULD BE REPLACED WITH AIRBORNE SPARE PARTS ONLY.

57.10.00 Main Frame Description

This section allows the user to understand the main function of each of the components of the wing, which should help the operator, or maintenance personnel to properly inspect the wing.

Keel

The keel of the wing is mainly constructed from 6061 T6 aluminium. Each of the major components of the wing are attached to the keel. Major components from the front to the rear of the keel:

Nose Plates

The nose plates are bolted to the keel and provide attachment points from the leading edges to the keel. They are attached to the keel with bolts. The nose plate bolts also attach the stainless U-channel where the front wires attach to the swan catch.

U Bracket

The U-bracket provides a mounting point for both the control frame and the trike mast, the main attachment point for the base to the wing. The U-bracket is allowed to rotate around the keel, and is held in position longitudinally with acetal bungs, which are bolted to the keel.

Quick Clip

The quick clip is bolted to the keel with the same bolt used to attach the rear wires.

King Post

The king post assembly is a vertical post from the keel of the wing, which supports the reflex bridles the Top Front and Back wires, and the top side wires. The king post works in compression, and is located on the keel using a locating pin. The main material is 6061 T6 aluminium for both the tubing and the fittings.

Control Frame

The control frame is constructed mainly from 6061 T6 aluminium. The control frames down tubes work mainly in compression due to the positive loading of the wing, which is reacted through the Side wires

and base bar sections. The base bar works mainly in tension through the side wire loads from the crossbars and leading edges.

The control frame is bolted to the keel through the U-bracket. The fittings at the top of the control frame allow relative movement between the U-bracket and the control frame. This is necessary because of the movement between the base and the wing during the weight shift control actions.

Leading Edge

The leading edges are mainly constructed from 6061 T6 Aluminium. The leading edges are mainly loaded in bending and compression and share loading with the cross bars during positive and negative flight loads.

The leading edges are attached to the keel through the two nose plates at the front of the wing, and via a bolt assembly to the cross bars and the outboard wires. The rear leading edges fit inside the leading edge tubes, which locate onto a horizontal bolt in the leading edge assembly. The rear leading edges are a part of the leading edge, but are made in order that they may be removed for ease of shipping.

Cross Bars

The cross bars are mainly constructed from 6061 T6 aluminium. The cross bars serve the purpose of holding the leading edges forwards and spread against the sail, they share the loading with the leading edges during positive and negative flight loads.

The cross bars are attached to each other at the keel using a ball joint that allows relative movement. They are also tethered to the keel via a webbing loop. The cross bars are attached to the leading edges outboard using a bolt assembly. The top and bottom side wires are a part of the bolting arrangement.

Battens

The battens are mainly constructed from 7075 T6 aluminium. The battens are located with batten pockets sewn into the sail. The batten fittings at the trailing edge secure the battens into their pockets. The battens help to maintain the profile of the wing during flight, and are important to the correct and stable operation of the wing. For this reason there is a batten profile that is supplied with each wing for the battens to be checked against.

WARNING

DO NOT FLY THE WING WITH ANY OTHER BATTEN PROFILE THAN THAT SUPPLIED BY AIRBORNE, AS VARIATION MAY HAVE SERIOUS EFFECTS ON THE FLIGHT PERFORMANCE STALL AND STABILITY CHARACTERISTICS OF THE WING.

Top and Bottom Side Wires

The bottom side wires are stainless steel braided wires, which are attached to the cross bars and the knuckle at the bottom of the control frame through swaged fittings. The control frame end is attached via a stainless D-shackle, while the cross bar end has a fitting that allows a bolt to secure it.

Top and Bottom Front Back Wires

The bottom front back wires are stainless steel braided wires that have swaged fitting at each end for attachment to the nose catch, control frame and keel.

Reflex Bridles

The reflex bridles are mainly stainless steel wire swaged together and attached to the top of the king post via the top king post fitting, and to the sail using D-shackles. The trimmer wire is also attached using a D-shackle.

57.30.00 Sail

The sail comprises the lifting surface of the wing. It is mainly constructed of Dacron polyester fabric, with some Mylar material making up the leading edge areas. The sail is constructed from many individual panels, which are sewn together using polyester thread to form the required shape. The sail has attachment points sewn into it to attach to the frame at various points and to hold the battens in place. The Sail also provides zips that facilitate easy preflight inspection of all the members inside the double surface wing.

The sail should be kept out of the sun as much as possible as sunlight will damage the sail, and in time will cause it to fail the required Bettsometer tests.

Inspection

- Check for tears in the sailcloth or any loose or unravelled seams.
- Check all webbing securing points are not damaged or worn.
- Check all inspection zippers to see if they function smoothly and close completely.

Protection

Ultraviolet radiation from strong sunlight ultimately reduces the strength of Dacron, but this may be reduced to an acceptable level by careful consideration of the wings use and exposure. In its bag the wing is fully protected. Sunlight will eventually cause it to fail the required Bettsometer tests.

KEEP THE SAIL COVERED WHEN NOT IN USE AS CONTINUED EXPOSURE TO ULTRAVIOLET RADIATION DRAMATICALLY REDUCES SAIL LIFE.

The Dacron sailcloth may be cleaned with warm soapy water. Strong detergents must not be used. Thoroughly rinse with plenty of clean water.

NEVER USE CHEMICAL SOLVENTS OR APPLY WATER REPELLENT COMPOUNDS.

57.30.10 Bettsometer Testing

Bettsometer testing is a method of determining the tensile strength of the sail fabric and stitching, which is known to degrade during the life of the sail.

Hour or Time Related Check Limits

Annual Bettsometer test with a 1.2mm diameter needle, with wing sails fitted and tensioned for flight is to be carried out to:

Upper & lower surface: 1360 grams.

Stitches: 1360 grams using a 1mm or 1.2mm diameter hook, pull upwards.

As well as the annual check there are several criteria for testing of sails, which are highly dependent on the conditions that the sail fabric is exposed to. The pilot/operator of the aircraft is responsible for determining the level of exposure that the sail experiences.

Generally the method used for fabric testing is a Bettsometer test (on an annual basis). Annual testing has been found to be adequate for recreational user where the operator takes care to avoid unnecessary exposure to UV.

More frequent testing (200 operating hours or 750 UV hours) is applied where operators exceed these hours prior to the annual test.

NOTE

- If a wing is stored under a roof, but the roof does not have doors on the front – i.e. an open hanger, the wing will still experience UV degradation.
- If a wing is flown, and or left in the open for a day, this will equate to 8-10 hours of UV exposure.

Where aircraft have been exposed to high levels of UV over an extended period (such as being left set-up in the open for 3 months or more - equivalent to 750 UV hours), then testing prior to return to service is recommended.

The instructions that are supplied with the Bettsometer should be followed to ensure proper testing.

NOTE

Some instructions that may be helpful,

- The instructions that come with the Bettsometer recommend that *"any flat section of the sail, clear of obstructions"* is suitable for fabric testing. Single layer sections of the sail would give a more relevant test result than patched or multi-layered sections and obviously those areas most exposed to UV damage (usually the top surface) would be the most useful to test.
- Likewise the stitching exposed on the top surface would show the most UV degradation and will give a better indication of the strength left in the thread than that on the under surface.



Figure 33 Bettsometer Instrument, an example supplier: <http://www.conairsports.co.uk/>

57.30.20

Minor tears or rips in the sail

Minor sail repairs are a Line Maintenance task which Sport Pilots are suitable to perform unless local regulations prohibit owner maintenance for sails. A repair is classified as minor if tears are less than 30mm long, provided that no free edges (such as the wing trailing edge) are broken and that the tear is isolated and not within 50mm of an existing seam line or 100mm of the trailing edge. Also, abraded holes no more than 15mm in diameter. Such damage may be replaced with self adhesive patch material (Often called "sail tape" or "sticky back sail repair tape") such as used for registration letters. If possible a patch should be applied to both sides of the fabric.

(Reference BMAA TIL No. 015 Issue 1.)

The tape is available from Airborne as a spare part.

Any other significant damage should be discussed with Airborne or a dealer for an assessment of the best repair option.

57.40.00 Tuning

Roll Tuning

Your aircraft was test flown and delivered to you in good flying order.

WARNING

EXPERIENCED PERSONNEL SHOULD ONLY CARRY OUT ADJUSTMENTS TO THE WING, IDENTIFICATION OF A TURN SHOULD ALSO BE CARRIED OUT BY AN EXPERIENCED PERSON. ANY ADJUSTMENTS SHOULD BE RECORDED IN THE MAINTENANCE LOG. CHANGES REQUIRED FOR TUNING ARE SMALL AND INCRIMENTAL. MAJOR CHANGES WILL CAUSE THE WING TO PERFORM BADLY, AND MAY BE DANGEROUS.

If you feel that the wing requires adjustment to trim in the roll or the pitch axis you should check that the problem is not caused by something asymmetrical in the frame or the battens. In order of priority check the following:

- Ensure that the wires, especially the reflex bridles are correctly routed
- Check the battens against the template
- Check that the sail webbing is correctly mounted on the leading edges and tensioned to the correct mark
- Check the keel is straight
- Check that the leading edges are straight and that the rear leading edges are located correctly

To check your battens use the following procedure:

- Remove the battens from the wing after the wing is de tensioned as required during the pack up phase. See Pilot's Operating Handbook for pack up procedures
- Lay the template out on a flat surface.
- Note whether the battens have been reflexed. Do not change the reflex initially. The battens may have already been reflexed to correct a turn.
- Start with the keel batten lining the nose of the batten up with the start of the line. The line should be above the batten.
- If the batten does not line up, gently apply pressure using your hand or knee to get a smooth curve.

After checking as noted above a turn can be remedied by adjustments as outlined in the following table.

Roll Tuning Matrix

The following table outlines procedures for tuning a wing to correct a turn.

	Adjustment Method	Remedy Left Turn	Remedy Right turn
VERY MILD TURN	<p>Batten Tip Ends Unclip batten ends. Rotate batten ends clockwise to reduce tension or rotate batten ends anti-clockwise to increase tension. Note: Tip batten tuning has more effect on turn tuning than the root battens</p> <p>Strut Tension The over centre strut should be rotated to adjust the tension. The lock nut should be loosened prior to rotation. The strut should be unloaded prior to adjustment. Clockwise adjustment of the strut reduces tension and anti-clockwise adjustment increases tension.</p>	<p>The main sail batten tip end tension can be increased 2-4 turns on the left wing. The tension on the right can be decreased the same amount if required.</p> <p>Strut tension on the left strut should be increased by 2-4 turns. The tension on the right can be decreased the same amount if required.</p>	<p>The main sail batten tip end tension can be increased 2-4 turns on the right wing. The tension on the left can be decreased the same amount if required.</p> <p>Strut tension on the right strut should be increased by 2-4 turns. The tension on the left can be decreased the same amount if required.</p>
	<p>The above adjustments assume that the trimmer is off when the turn is evident. In the case of a turn developing when the trimmer is activated the battens adjacent to the reflex bridles should be adjusted. As an example if a left turn is evident when the trimmer is on the battens (#3,4,5&6) should be tightened on the LHS and vice versa for a right turn</p>		
MILD TURN	<p>Tip Angle Adjustment The angle of the tip can be adjusted by rotating the angle of the tip. Adjustment requires removal of the stainless screw, which secures the tip webbing bung. The tip bung is rotated and the screw is re installed in the appropriate hole. Reduction in leading edge tension will simplify procedure. Ensure correct tension is applied after adjustment. See Section 0 Assembly After Shipping for tip adjustment details</p>	<p>Rotate the left tip down (clockwise) 1 hole and re install screw. If more adjustment is required rotate the right tip up (clockwise) 1 hole and re install screw.</p>	<p>Rotate the right tip down (anti clockwise) 1 hole and re install screw. If more adjustment is required rotate the left tip up (anticlockwise) 1 hole and re install screw.</p>
SIGNIFICANT TURN	<p>Batten Reflex Adjustment One of the most effective ways to tune a more significant turn is to reflex the root battens. Contact the factory for details for reflex tuning. The wing needs to be removed from the base and de tensioned. The battens should be shaped to the template and re installed.</p>	<p>The battens (#3,4,5&6) on the left side should be reflexed as per batten profile.</p>	<p>The battens (#3,4,5&6) on the right side should be reflexed as per batten profile.</p>

Table 9 Tuning procedure

If after tuning the turn persists consult your authorised dealer or the factory.

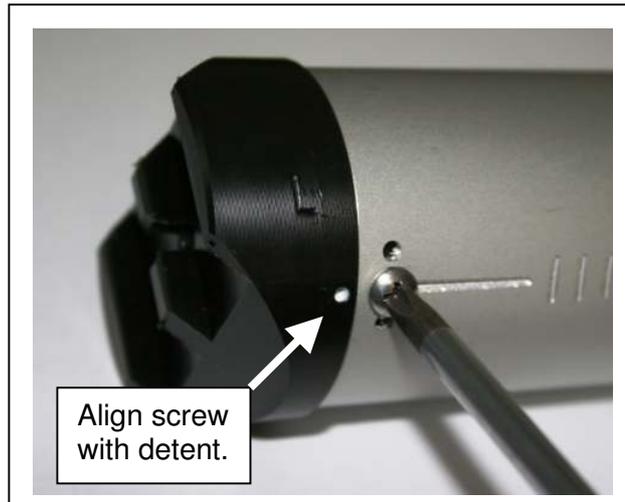


Figure 34 Adjusting Tip Angle (Sail not fitted)

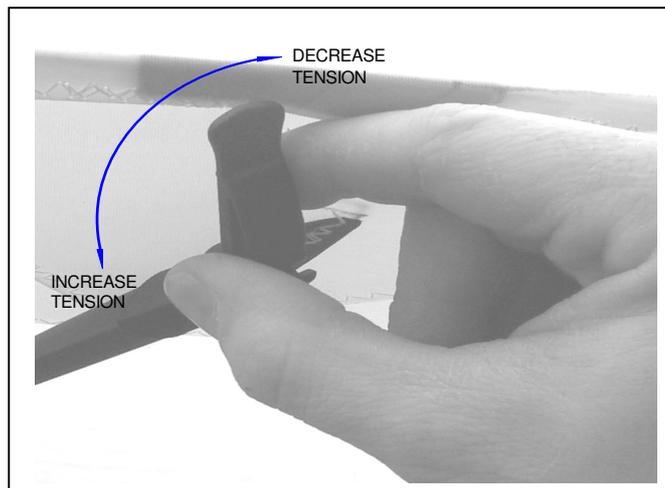


Figure 35 Adjusting Batten Tension

Pitch Tuning

Trim speed at MTOW is:

Streak 2B wing 47-52 KIAS, centre hole pole position, trimmer off.

Merlin wing 47-52 KIAS, centre hole position.

If the wing is trimming outside the specified trim range a forward or aft movement of the keel roller on the keel tube can be used to trim the wing.

A one-hole adjustment will see a typical change in trim of 5 knots. Moving the roller to the forward position will increase the trim speed whilst moving the roller rearward will decrease the trim speed. The illustrated parts catalogue should be referenced for correct reassembly.

57.50.00 Attach Fittings

U-bracket

The U-bracket is the main attachment point of the wing to the base structure, as well as to the keel of the wing. It is the major junction for the three main components of the aircraft, the wing (keel attachment), base (mast attachment) and control frame (top knuckle attachment). The U-bracket has two components, a \cap shaped channel, and a negative block that is attached in to preclude the keel from moving out the bottom of the bracket.

The U-bracket should be checked thoroughly after any unusual loads.

Streak 2B only - Overcenter Battens

The overcenter battens are attached to the rear leading edges near the tips. They are attached using a clevis pin and with an aluminium eyebolt.

57.60.00 Flight Surfaces

There is a trim speed control device on the wing. The trim control is achieved by a pulley system, which raises the reflex bridles. Raising the bridles cause the root airfoil of the wing to be reflexed. The reflexed section causes the centre of pressure of the airfoil to move forward resulting in a reduction in trim speed.

95. SPECIAL PURPOSE EQUIPMENT

95.10.00 Training Bars

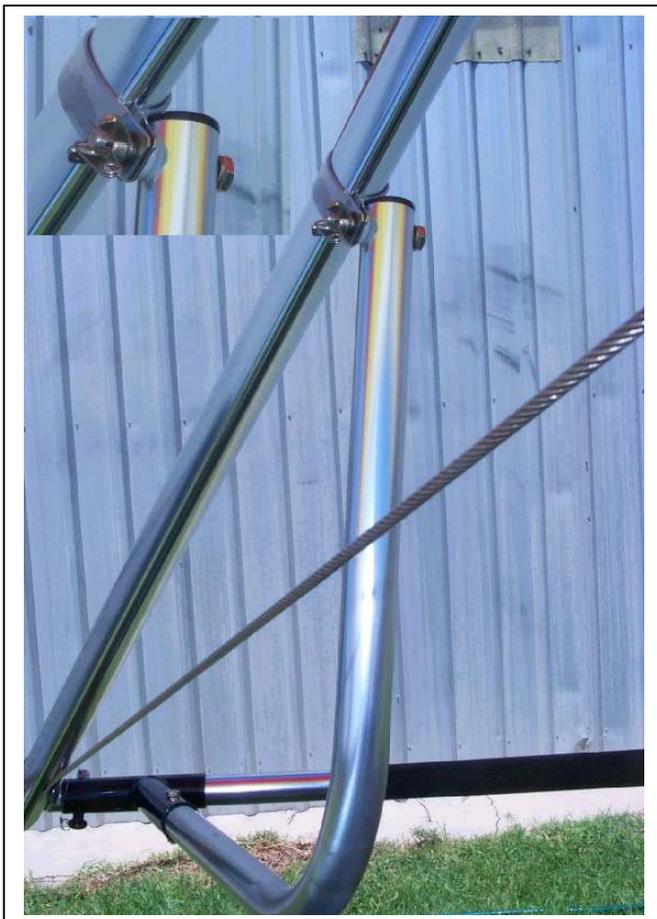
The training bars are supplied as an option for use by qualified instructors in order to teach people to fly the aircraft, and with more experienced students to fly the aircraft from the rear if necessary. The training bars attach to the wings base bar and down tubes, and provide control extensions toward the back of the aircraft for rear occupant usage.

95.10.10 Training Bar Maintenance

The training bars are likely to be installed and removed often, therefore it is important that the components are accounted for each time that they are removed and installed, see drawing number 6505 in the Illustrated Parts Catalogue. The bars are specific for the left and right hand sides, and need to be installed on the inside of the down tubes. They should be inspected for bending, and at each of the bolt holes and welds as well as any other wear that may occur each time they are installed.

If they are permanently affixed to the aircraft they need to be inspected at regular intervals. The frequency of inspection will depend on the amount that they are used. Prior to each flight they should be checked to ensure that the locking pin is installed correctly, and that they are securely attached to the uprights and base bar.

The welded base bar attachment has been made to be slightly loose, for ease of fitment.



Training bar attachment, showing the correct attachment of the bar on the inside of the down tube. The detail view shows the sequence of components.

1. Bolt, head to the inside of the control frame
2. Tube
3. Nylon Washer
4. Down tube clamp (both sides)
5. Wing nut, turned until both side of the down tube clamp contact. Ensure the training bars are held securely
6. Safety pin

Note:

The attachment to the base bar, a pip pin or bolt secures the training bar to the base bar, and also secures the control frame knuckle. A longer PIP Pin is necessary for the larger diameter tube of the training bar.

The right hand side training bar is secured in the same way and is also attached on the inside of the down tube.

Figure 36 LHS Training Bar Attachment

APPENDIX B – Feedback Form

Operation and Maintenance Feedback Form	
	Please use a copy of this form to provide notification to the manufacturer about issues or anomalies identified during the operation or maintenance of the aircraft or in the content of the manual.
Return to AirBorne WindSports Pty Ltd PO Box 7042 Redhead New South Wales 2290 Australia Fax +61 2 4944 9199 Email trikesupport@airborne.com.au	Please provide your own contact details below
Issue Description	
If you have a proposal to remedy the issue please provide it here:	
Number of pages submitted including this cover page_____	

End Streak 2B / Merlin Maintenance Manual

This page is left blank intentionally

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**



**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**

Applicability : Streak 2B
: Merlin

Unit 22/30 Kalaroo Rd
Redhead 2290
New South Wales
Australia
Phone (+61) 2 49449199
Fax (+61) 2 49449399

Part # 106812

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**



Copyright Notice

© Copyright Airborne Windsports Pty. Ltd. 2006

All rights reserved.

Except where the Copyright Act otherwise allows, no part of this parts catalogue may be reproduced, stored in a retrieval system in any form or transmitted by any means without prior permission in writing of Airborne Windsports Pty Ltd.

WARNING

SOME PARTS WHICH ARE LISTED ARE COMPONENTS OF PARTS WHICH ARE NOT USER SERVICABLE. ONLY MAINTENANCE WHICH IS SPECIFIED IN THE MAINTENANCE MANUAL SHOULD BE ATTEMPTED AND ONLY THE EXACT SPARE SHOULD BE USED TO REPLACE PARTS. THE FOLLOWING DRAWINGS ARE PROVIDED AS A CONVIENIENCE TO AID IDENTIFICATION OF PARTS WHICH ARE USER MAINTAINABLE.

INTRODUCTION

This manual should be used in conjunction with the correct maintenance manual, and repairs should only be carried out by competent people. Read the Maintenance manual before proceeding.

This parts catalogue has been prepared to aid in the identification of components that may affect the airworthiness of the Airborne Streak 2-B and Merlin Series of Wings.

Drawings with various levels of detail are supplied that include all of the spare parts available – specific to the serial number identification of the wing.

Parts identified in drawings by CIRCLES are available as spare parts. If a component is identified by a box or not listed then it may only be available as individual parts.

All parts available are named and have part numbers, this is the identification system that should be used to order spares, eg: Shackle RF615 4mm, Part Number 100406, and the quantity required.

NB. Some parts may have been used from other wings, and therefore have other model names in the title. The most important thing in ordering spare parts is the part number.

NOTE

Airborne data packages will be revised from time to time. Owners registered on AirBorne's data base will be notified of any changes to data and directed to the AirBorne web site (<http://www.airborne.com.au/>) for the applicable pages. The amended pages should be printed and the prior page replaced in the folder as soon as possible. The amendment table should at that time be updated with the appropriate details and date. Revised pages will be sent by mail if requested.

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**



TABLE OF CONTENTS

INTRODUCTION

TABLE OF CONTENTS

HOW TO USE THIS CATALOGUE

1 STREAK 2B WING ASSEMBLY - DRAWING # 6618

- 1.1 Cross Bar Leading Edge Junct. - Drawing # 6484
- 1.2 Rear Leading Edge Assembly - Drawing # 6486
- 1.3 Kingpost Assembly - Drawing # 6609
- 1.4 Control Frame Assembly - Drawing # 6607
- 1.5 Covers and Padding - Drawing # 6620
- 1.6 Batten List - Drawing # 6402
- 1.7 Data Package Components - Drawing # 6619
- 1.8 Batten Profile - Drawing # 6622

2 MERLIN WING ASSEMBLY - DRAWING # 7546

- 2.1 L/Edge Rear Merlin Preasm - Drawing # 7630
- 2.2 Labels Rear L/E Caution - Drawing # 6846
- 2.3 Control Frame Merlin Preasm - Drawing # 7553
- 2.4 Covers And Padding Set Merlin - Drawing # 7626
- 2.5 Data Package Components - Drawing # 6619
- 2.6 Batten Profile - Drawing # 7629

3 TRIKE WING BATTEN INTERCHANGE TABLE - DRAWING # 6712

4 TRIKE WING FRAME INTERCHANGE S SERIES - DRAWING # 6715

5 MISCELLANEOUS COMPONENTS

- 5.1 Dee Shackle Drawing - Drawing # 6338
- 5.2 Batten End Assembly - Drawing # 5321
- 5.3 Batten End Folding Clip Asm LHS - Drawing # 7598
- 5.4 Batten End Folding Clip Asm RHS - Drawing # 7609
- 5.5 AN3 Bolts - Drawing # 5449
- 5.6 AN4 Bolts - Drawing # 5450
- 5.7 AN5 Bolts - Drawing # 5493
- 5.8 Socket Cap Screws - Drawing # 5668

6 OPTIONS –

- 6.1 Training Bars Type 3 Round - Drawing # 4634

STREAK 2B & MERLIN ILLUSTRATED PARTS CATALOGUE



HOW TO USE THIS CATALOGUE

The pieces that make up a trike or wing are called “Parts” or “Assemblies (ASM)”. Each drawing in this manual contains a mixture of Parts and ASM’s at different levels of manufacture. This manual contains the “Highest Level Drawing” at the front, and divides into “Main Sub Chapters”. The Sub Chapter Drawings become simpler and simpler until they show only Parts or simple ASM’s. These are the items that are SOLD.

On each Drawing, items that are SOLD are identified by CIRCLES. Parts identified by BOXES are NOT SOLD and are used for factory purposes only. See Figure 1 for examples of circles and boxes.

Use this manual by identifying the “Highest Level Drawing” that contains the item you’re interested in, and then, by using the identifier circles, look at the next level of Drawings listed in the Bill Of Materials box.

Continue until you find your item where it is listed on a Drawing, where it is identified using a Circle. This will be the item to ORDER.

EXAMPLE

For example if you were to require a new handle for the trimmer assembly.

Step 1. Identify that it is a part of the control frame assembly , which means that it is in chapter 1.

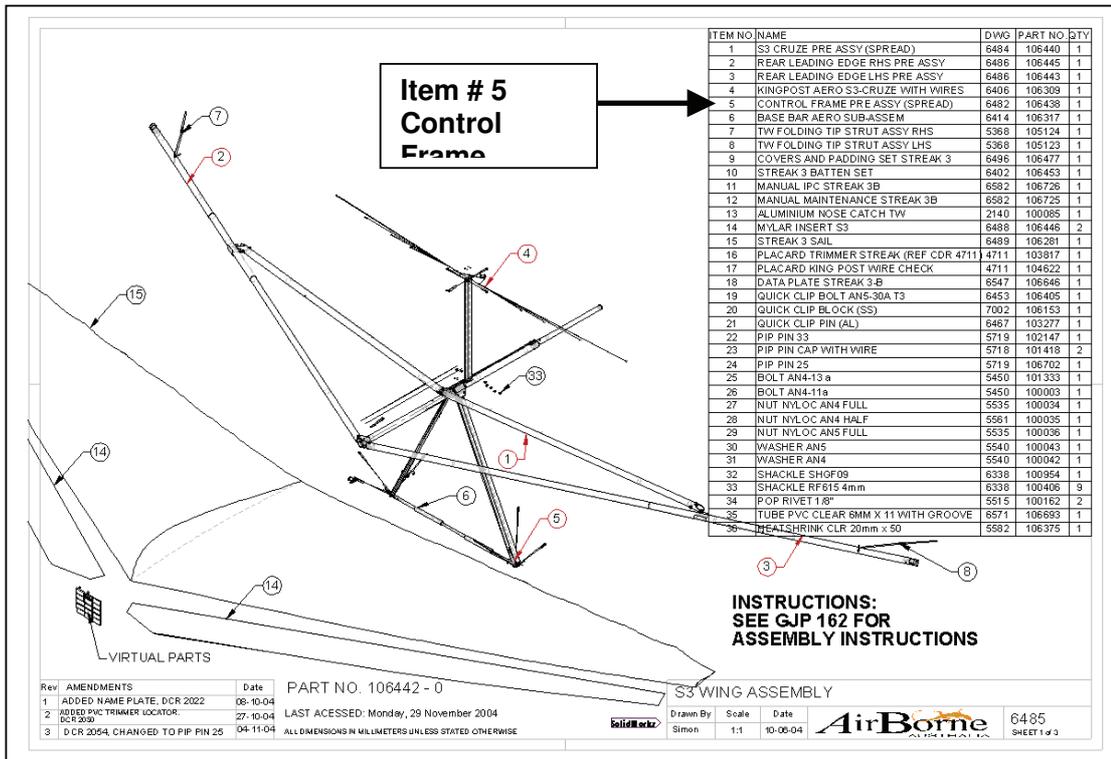


Figure 1 Highest Level Drawing

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**



Step 2. So now if you go to that drawing (6482) then you may use the balloon identifiers to find the next drawing number that is required.

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	BOLT AN5-41 a	5493	100965	1
2	DOWN TUBE S3 S3 CRUZE LHS WITH WIRES	6476	106433	1
3	NUT NYLOC AN5 HALF	5561	100037	1
4	WASHER NYLON M6 XOD	5540	100820	2
5	DOWN TUBE S3 CRUZE RHS WITH WIRES	6481	106437	1

Use Balloon Identifier for the 1st Level Drawing. In this case Item 5 - Down Tube RHS, Drawing # 6481.

D (1 : 2.5)

PRE ASSEMBLY STAGE. STORED ABOVE WING ASSEMBLY AREA, READY FOR FINAL WING ASSEMBLY NB: ALL WIRES ARE LABELLED

Rev	AMENDMENTS	Date

PART NO. 106438 - 0
LAST ACCESSED: Tuesday, 30 November 2004
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

CONTROL FRAME PRE ASSEMBLY			
Drawn By	Scale	Date	
Simon	1:1	07-08-04	6482 SHEET 1 of 1

Figure 2 Chapter 1. Control Frame Assembly, Drawing # 6482

STREAK 2B & MERLIN ILLUSTRATED PARTS CATALOGUE



Step 3. Again identify the next level of drawing that is relevant. In this case Item 1. Trimmer Assembly Aero Down Tube. Drawing # 6409.

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	TRIMMER ASSEMBLY AERO D-TUBE	6409	106313	1
2	KNUCKLE AERO 35x85 BOTTOM RHS	6340	106201	1
3	KNUCKLE TW AERO 35x85 TOP RHS	6344	106205	1
4	A-FRAME TOP BRACKET AERO D-T TRIKE	6342	106203	1
5	SHACKLE MODIFIED RM-24 HD	6445	106385	1
6	WASHER NYLON M8 STD	5540	100595	4
7	SKT CAP SCREW SS M 4 X 8	5603	106322	2
8	SKT CSK SCREW M6x16 SS	5668	106275	2
9	SKT SHOULDER SCREW 5-16x1-1/4 BSW1-4"	6395	106323	2
10	WIRE BOTTOM FRONT AERO S3-CRUZE	6423	106335	1
11	WIRE BOTTOM REAR AERO S3-CRUZE	6422	106334	1
12	WIRE BOT SIDE FWD AERO S3-CRUZE	6440	106377	1
13	WIRE BOT SIDE AFT AERO S3-CRUZE	6440	106378	1
14	LOCTITE 243 Blue Med Strength	5637	103706	4
15	DRILLUBE SOLID LUBE	5637	106432	2
16	TUBE PVC CLEAR 6mm x18L	5583	106434	1
17	KNUCKLE BD BASE BAR AERO D-T	6341	106202	1

QUASI ISOMETRIC VIEWS SCALE 1:2.5

A (1:2.5)

B (1:2.5)

LOCKTITE 243 ON LOCKING BOLTS (#7 AND #8)
DRI LUBE ON ROTATING PARTS (#9 AND #6)

Rev.	AMENDMENTS	Date

PART NO. 106437 -

LAST ACCESSED: Tuesday, 16 November 2004

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Drawn By	Scale	Date
Simon	1:1	07-06-04

DOWN TUBE S3 CRUZE RHS WITH WIRES

AirBorne AUSTRALIA

6481 SHEET 1 of 1

Figure 3 Identify the next drawing number

STREAK 2B & MERLIN ILLUSTRATED PARTS CATALOGUE



Step 4. Order!

Now that the actual component has been found the Part Number **AND THE DESCRIPTION** can be recorded in order to make the spare part order.

E.g. Knob - Hand Plastic 30, Part # 106530.

NOTE: THREAD TRIMMER WIRE BEFORE ASSEMBLY

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	DOWN TUBE S3-CRUZE RHS SUB-ASSEM	6407	106311	1
2	SADDLE TRIMMER TRIKE AERO D-T	6397	106284	1
3	TRIMMER SPOOL TRIKE AERO D-T	6398	106287	1
4	HAND TRIMMER LEVER	4410	106476	1
5	KNOB - HAND PLASTIC 30	6433	106530	1
6	SKT CSK SCREW M6x16 SS	5668	106275	1
7	BOLT AN4-26 a	5450	100009	1
8	WASHER SS M6x12.5 BELVILLE	6421	106346	2
9	WASHER SS M10x20 BELVILLE	6421	102367	1
10	CAP WASHER COVER BLK M8	5666	100603	2
11	CAP WASHER BASE CLIP M8	5667	100604	2
12	NUT NYLOC AN4 HALF	5561	100035	1
13	Loctite 243 Blue Med Strength	5637	103706	1

Visually identify the component
 And match it to the part number given in the Bill of Materials.

TRIMMER ASSEMBLY AERO D-TUBE

Drawn By: C#s Scale: 1:3 Date: 13/02/04

6409
SHEET 1 of 1

ACCESSED: Wednesday, 10 November 2004
 DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Figure 4 Identify the actual component required

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**



1 STREAK 2B WING ASSEMBLY	-	DRAWING # 6618
1.1 <i>Cross Bar Leading Edge Junct.</i>	-	<i>Drawing # 6484</i>
1.1.1 Nose Junction Assembly	-	Drawing # 6474
1.1.1.1 U Bracket and Keel Assembly	-	Drawing # 6470
1.1.1.2 Leading Edge and Channel	-	Drawing # 6473
1.1.2 Cross Bar Hinge Assembly	-	Drawing # 6483
1.2 <i>Rear Leading Edge Assembly</i>	-	<i>Drawing # 6486</i>
1.2.1 Trike Wing Leading Edge Tensioner	-	Drawing # 5172
1.3 <i>Kingpost Assembly</i>	-	<i>Drawing # 6609</i>
1.4 <i>Control Frame Assembly</i>	-	<i>Drawing # 6607</i>
1.4.1 Down Tube LHS Assembly	-	Drawing # 6605
1.4.2 Down Tube RHS Assembly	-	Drawing # 6606
1.5 <i>Covers and Padding</i>	-	<i>Drawing # 6620</i>
1.6 <i>Batten List</i>	-	<i>Drawing # 6402</i>
1.7 <i>Data Package Components</i>	-	<i>Drawing # 6619</i>
1.8 <i>Batten Profile</i>	-	<i>Drawing # 6622</i>

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**

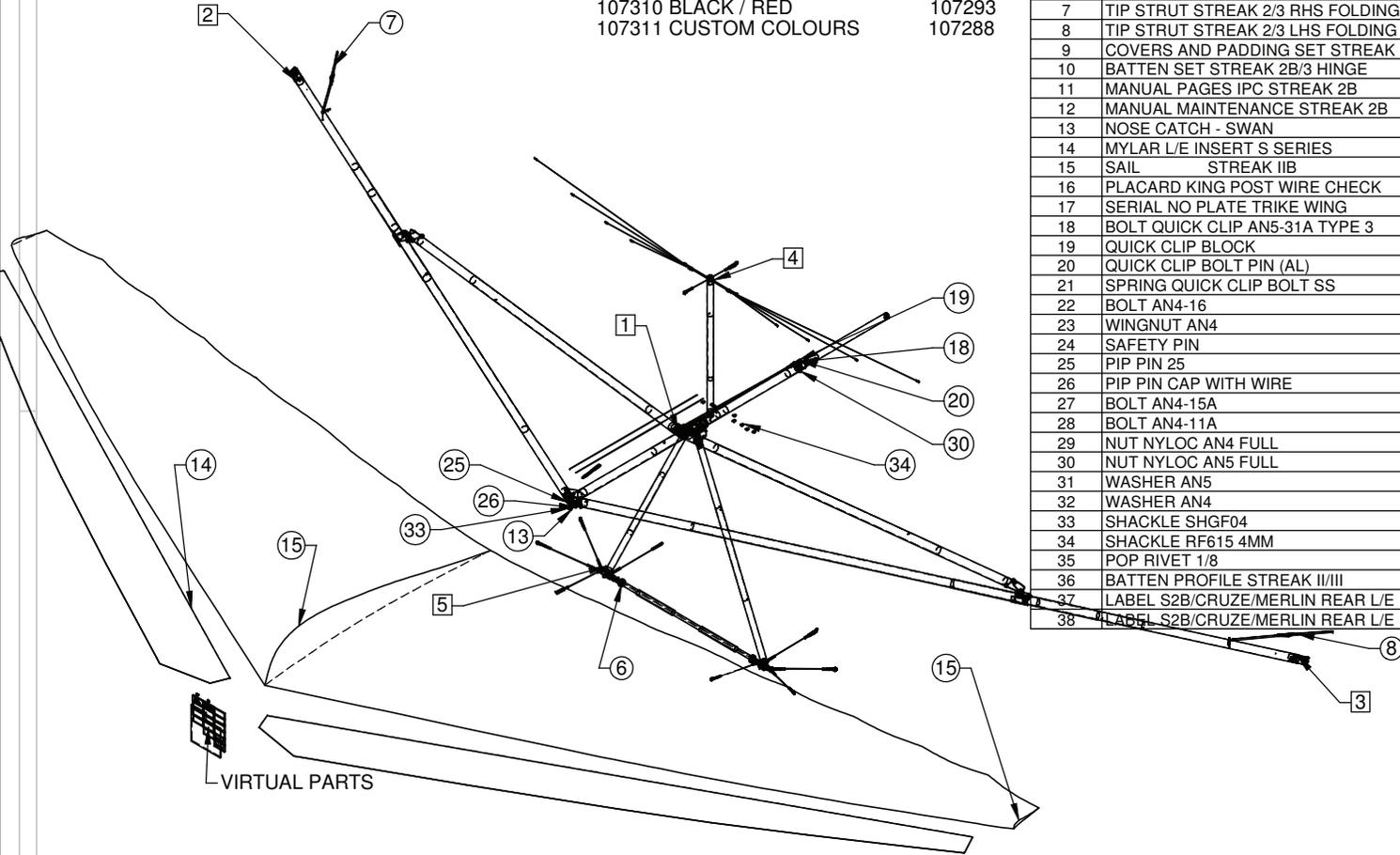


ITEM NO.	NAME	DWG	PART NO.	QTY.
1	AIRFRAME S SERIES	6484	106440	1
2	L/EDGE REAR TW S3 CRUZE RHS ASM	6486	106445	1
3	L/EDGE REAR TW S3 CRUZE LHS ASM	6486	106443	1
4	K/POST TW ASM STREAK 2B	6609	106805	1
5	CONTROL FRAME STREAK 2B PREASM	6607	106801	1
6	C/BAR TW INCL GRIPS AND WIRE RND D/TUBE	3057	103207	1
7	TIP STRUT STREAK 2/3 RHS FOLDING	5368	105124	1
8	TIP STRUT STREAK 2/3 LHS FOLDING	5368	105123	1
9	COVERS AND PADDING SET STREAK 2B	6620	106814	1
10	BATTEN SET STREAK 2B/3 HINGE	6402	106453	1
11	MANUAL PAGES IPC STREAK 2B	6619	106812	1
12	MANUAL MAINTENANCE STREAK 2B	6619	106813	1
13	NOSE CATCH - SWAN	2140	100085	1
14	MYLAR L/E INSERT S SERIES	6488	106446	2
15	SAIL STREAK IIB	6621	106796	1
16	PLACARD KING POST WIRE CHECK	4711	104622	1
17	SERIAL NO PLATE TRIKE WING	4501	102358	1
18	BOLT QUICK CLIP AN5-31A TYPE 3	6453	106405	1
19	QUICK CLIP BLOCK	7002	106153	1
20	QUICK CLIP BOLT PIN (AL)	6467	103277	1
21	SPRING QUICK CLIP BOLT SS	6468	101203	1
22	BOLT AN4-16	5450	100004	1
23	WINGNUT AN4	5534	102472	1
24	SAFETY PIN	5545	100920	1
25	PIP PIN 25	5719	106702	1
26	PIP PIN CAP WITH WIRE	5718	101418	1
27	BOLT AN4-15A	5450	100967	1
28	BOLT AN4-11A	5450	100003	1
29	NUT NYLOC AN4 FULL	5535	100034	2
30	NUT NYLOC AN5 FULL	5535	100036	1
31	WASHER AN5	5540	100043	1
32	WASHER AN4	5540	100042	1
33	SHACKLE SHGF04	6338	100954	1
34	SHACKLE RF615 4MM	6338	100406	8
35	POP RIVET 1/8	5515	100162	2
36	BATTEN PROFILE STREAK II/III	6622	105028	1
37	LABEL S2B/CRUZE/MERLIN REAR L/E LHS	6846	107255	1
38	LABEL S2B/CRUZE/MERLIN REAR L/E RHS	6846	107254	1

STOCK COLOUR PART # LIST / SAIL #

106795 COLOUR TBA	106796
107306 WHITE / RED	107289
107307 WHITE / YELLOW	107290
107308 WHITE / BLUE	107291
107309 GREY / YELLOW	107292
107310 BLACK / RED	107293
107311 CUSTOM COLOURS	107288

NOTE:
THE U BRACKET IS POSITIONED IN THE REAR HOLE FOR THE STREAK 2-B



Rev	AMENDMENTS	Date
1	DCR 2173, ADD COLOURS	12/09/05
2		
3		

PART NO. 106795 - 0

LAST ACCESED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

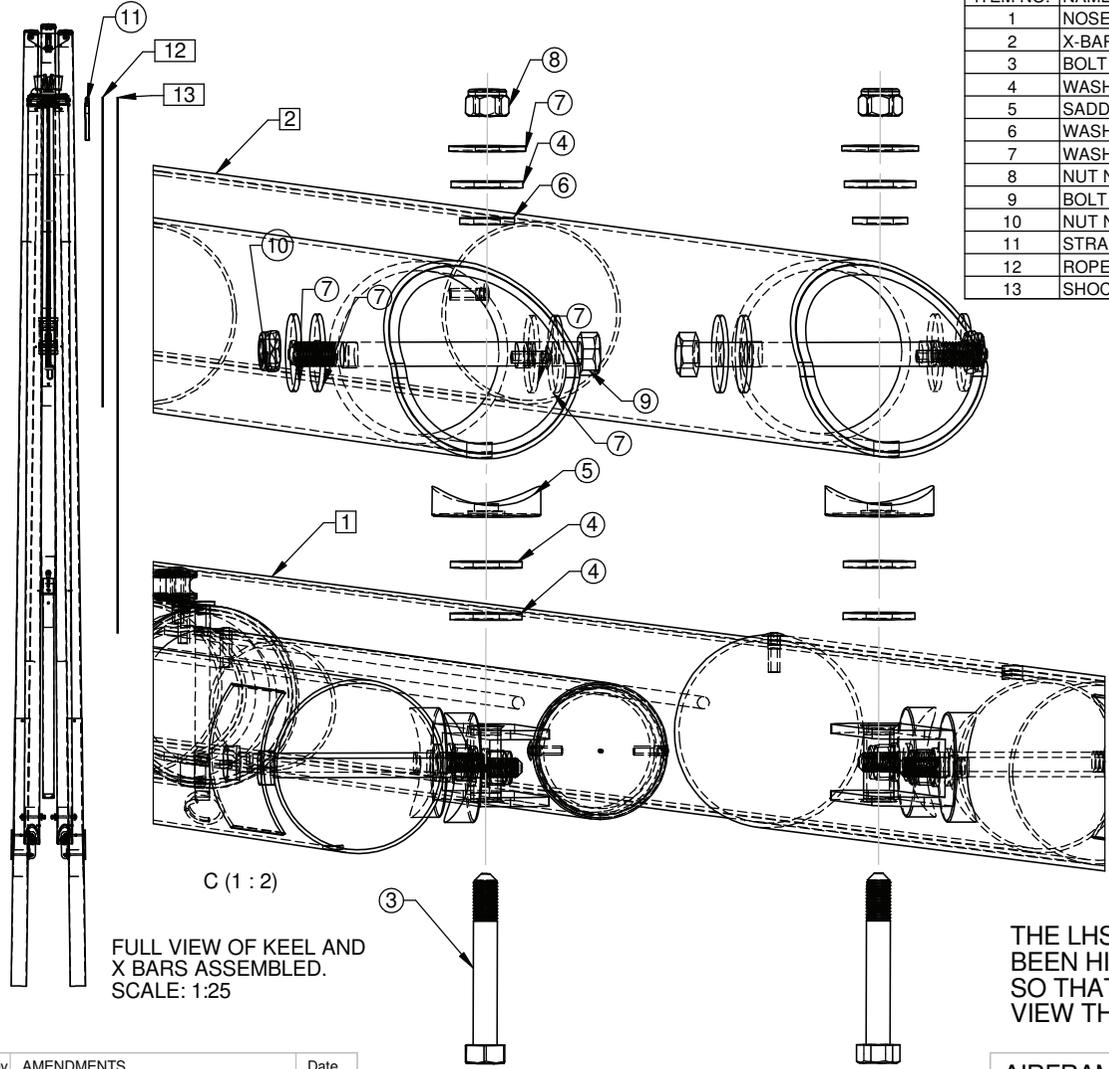
WING STREAK 2B COLOURS TBA

SolidWorks

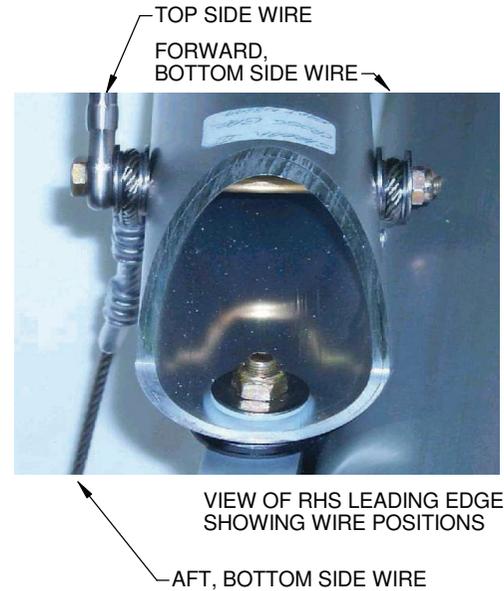
Drawn By	Scale	Date
Simon	1:1	26-01-05



6618
SHEET 1 of 3



ITEM NO.	NAME	DWG	PART NO.	QTY.
1	NOSE JUNCTION ASSY S SERIES	6474	106426	1
2	X-BAR WITH HINGE	6483	106439	1
3	BOLT AN5-21 a	5493	100819	2
4	WASHER NYLON M 8 XOD	5540	100820	6
5	SADDLE 60MM TUBE	7166	100080	2
6	WASHER NYLON M 8 STND	5540	100595	2
7	WASHER SS304 5/16 X 1IN X 16G	5540	100714	10
8	NUT NYLOC AN5 FULL	5535	100036	2
9	BOLT AN5-36A	5493	100026	2
10	NUT NYLOC AN5 HALF	5561	100037	2
11	STRAP PULL BACK 20MM WITH TANGS 160	6463	104754	1
12	ROPE PRESTRETCHED 4 X 1270	6493	106452	1
13	SHOCK CORD 4MM X 2200	6493	106451	1



THE LHS LEADING EDGE HAS BEEN HIDDEN IN DETAIL VIEW A, SO THAT IT IS POSSIBLE TO VIEW THE PARTS BEING ASSEMBLED.

Rev	AMENDMENTS	Date
1	CHANGED TO S SERIES DCR 2109	08-04-05

PART NO. 106440 - 1
 LAST ACCESSED: Wednesday, 21 April 2010
 ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

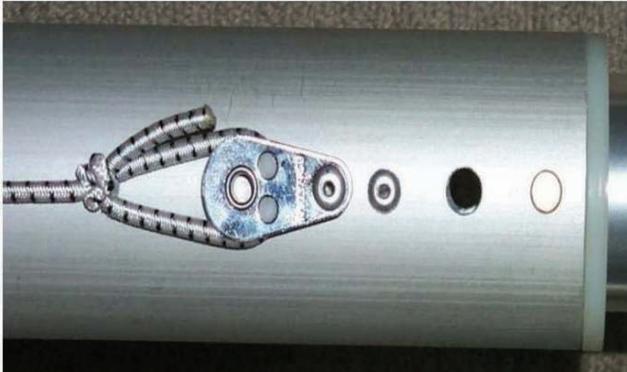
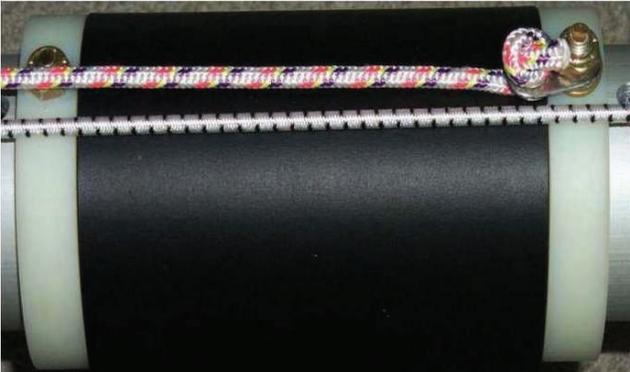
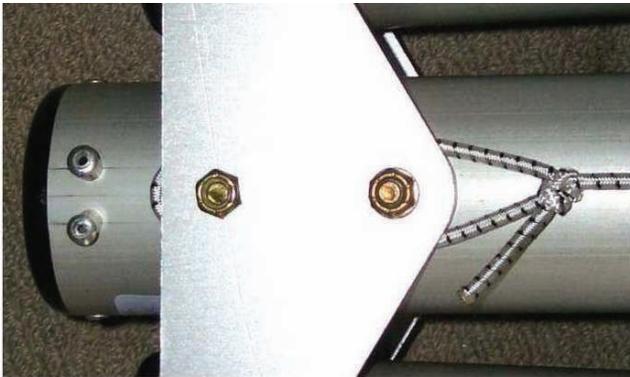
AIRFRAME PRE ASSY S SERIES		
Drawn By	Scale	Date
Simon	1:1	09-06-04



6484
SHEET 1 of 2

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	NOSE JUNCTION ASSY S SERIES	6474	106426	1
2	X-BAR WITH HINGE	6483	106439	1
3	BOLT AN5-21 a	5493	100819	2
4	WASHER NYLON M 8 XOD	5540	100820	6
5	SADDLE 60MM TUBE	7166	100080	2
6	WASHER NYLON M 8 STND	5540	100595	2
7	WASHER SS304 5/16 X 1IN X 16G	5540	100714	10
8	NUT NYLOC AN5 FULL	5535	100036	2
9	BOLT AN5-36A	5493	100026	2
10	NUT NYLOC AN5 HALF	5561	100037	2
11	STRAP PULL BACK 20MM WITH TANGS 160	6463	104754	1
12	ROPE PRESTRETCHED 4 X 1270	6493	106452	1
13	SHOCK CORD 4MM X 2200	6493	106451	1

PHOTOGRAPHS OF ROPE AND SHOCK CORD ROUTING PRIOR TO FINAL ASSEMBLY PULL BACK STRAP LOCATION ALSO SHOWN.



Rev	AMENDMENTS	Date

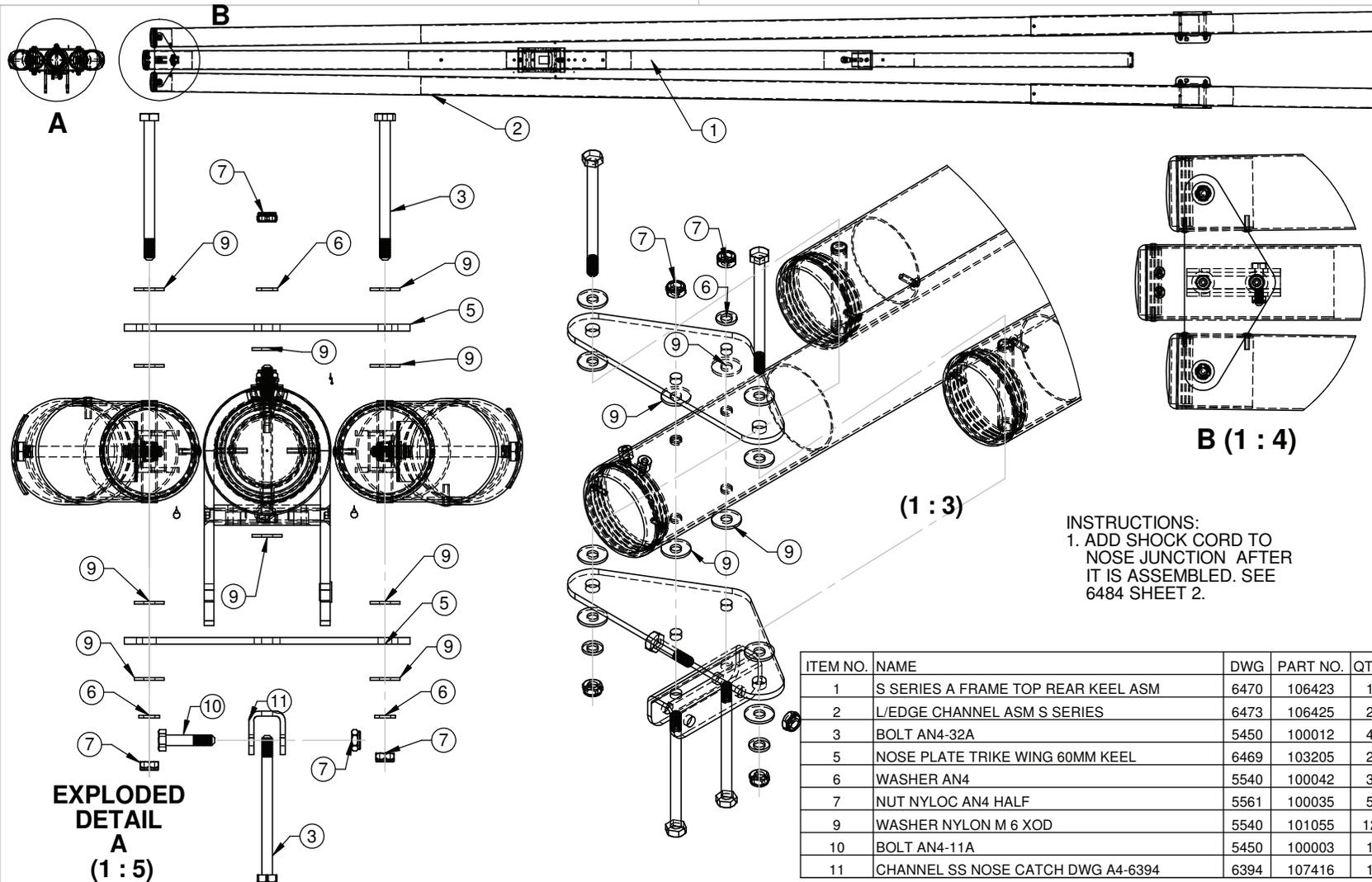
PART NO. 106440
LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

AIRFRAME PRE ASSY S SERIES

Drawn By: Simon
Scale: 1:50
Date: 17-06-04



6484
SHEET 2 of 2



INSTRUCTIONS:
1. ADD SHOCK CORD TO NOSE JUNCTION AFTER IT IS ASSEMBLED. SEE 6484 SHEET 2.

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	S SERIES A FRAME TOP REAR KEEL ASM	6470	106423	1
2	L/EDGE CHANNEL ASM S SERIES	6473	106425	2
3	BOLT AN4-32A	5450	100012	4
5	NOSE PLATE TRIKE WING 60MM KEEL	6469	103205	2
6	WASHER AN4	5540	100042	3
7	NUT NYLOC AN4 HALF	5561	100035	5
9	WASHER NYLON M 6 XOD	5540	101055	12
10	BOLT AN4-11A	5450	100003	1
11	CHANNEL SS NOSE CATCH DWG A4-6394	6394	107416	1

EXPLODED
DETAIL
A
(1 : 5)

PART NO. 106426 - 1

LAST ACCESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

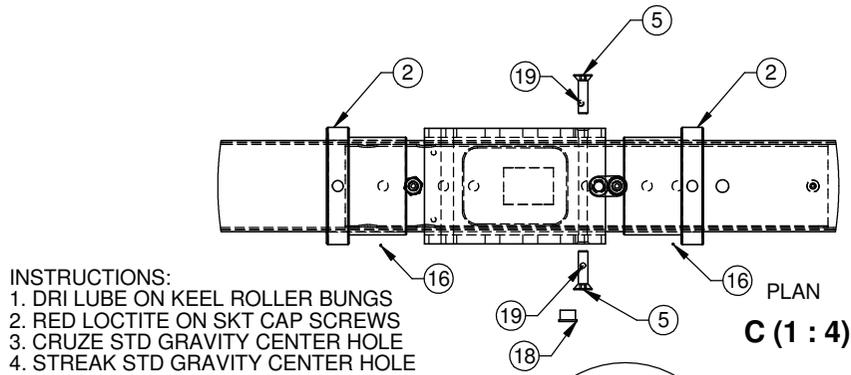
NOSE JUNCTION ASSY S SERIES

Drawn By Scale Date
Simon 1:1 27-05-04

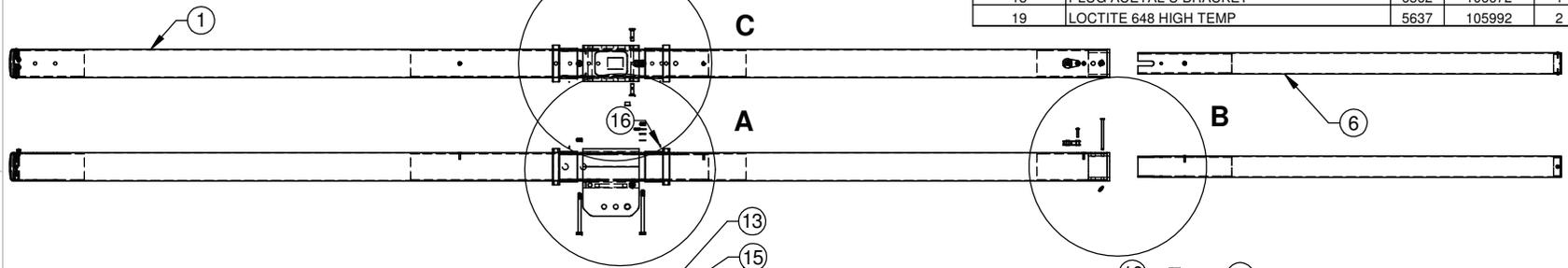


6474
SHEET 1 of 1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	KEEL TUBE ASM S SERIES	6405	106304	1
2	KEEL ROLLER TWO PIECE HALF 60MM KEEL	6471	103822	2
3	UNIVERSAL U-BRACKET WIDE	4746	103799	1
4	U BRACKET NEG LOAD PLATE 120 ALUMINIUM	5124	104607	1
5	SKT CSK SCREW UNF 1/4IN X1IN ZINC	5568	102062	2
6	KEEL EXTENSION STREAK WIZARD 2,3	4792	103603	1
7	CLEVIS PIN 3-16" X 2 13-32"	5536	102796	1
8	SPLIT RING 11MM RF114	5720	100950	1
9	PULLEY RF661 PULL BACK	6442	100728	1
10	POP RIVET 5/32 LONG(5-8)	5515	102417	1
11	BOLT AN4-32A	5450	100012	1
12	BOLT AN4-34A	5450	100850	1
13	NUT NYLOC AN4 HALF	5561	100035	2
14	WASHER AN4	5540	100042	2
15	TANG 1/4IN EYELET HOLE	5673	103290	1
16	DRI LUBE SOLID LUBE	5637	106432	2
18	PLUG ACETAL U BRACKET	6562	106672	1
19	LOCTITE 648 HIGH TEMP	5637	105992	2



INSTRUCTIONS:
 1. DRI LUBE ON KEEL ROLLER BUNGS
 2. RED LOCTITE ON SKT CAP SCREWS
 3. CRUZE STD GRAVITY CENTER HOLE
 4. STREAK STD GRAVITY CENTER HOLE



PART NO. 106423 - 4

LAST ACCESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

S SERIES A FRAME TOP REAR KEEL ASM

Drawn By
Simon

Scale
1:12

Date
26-05-04

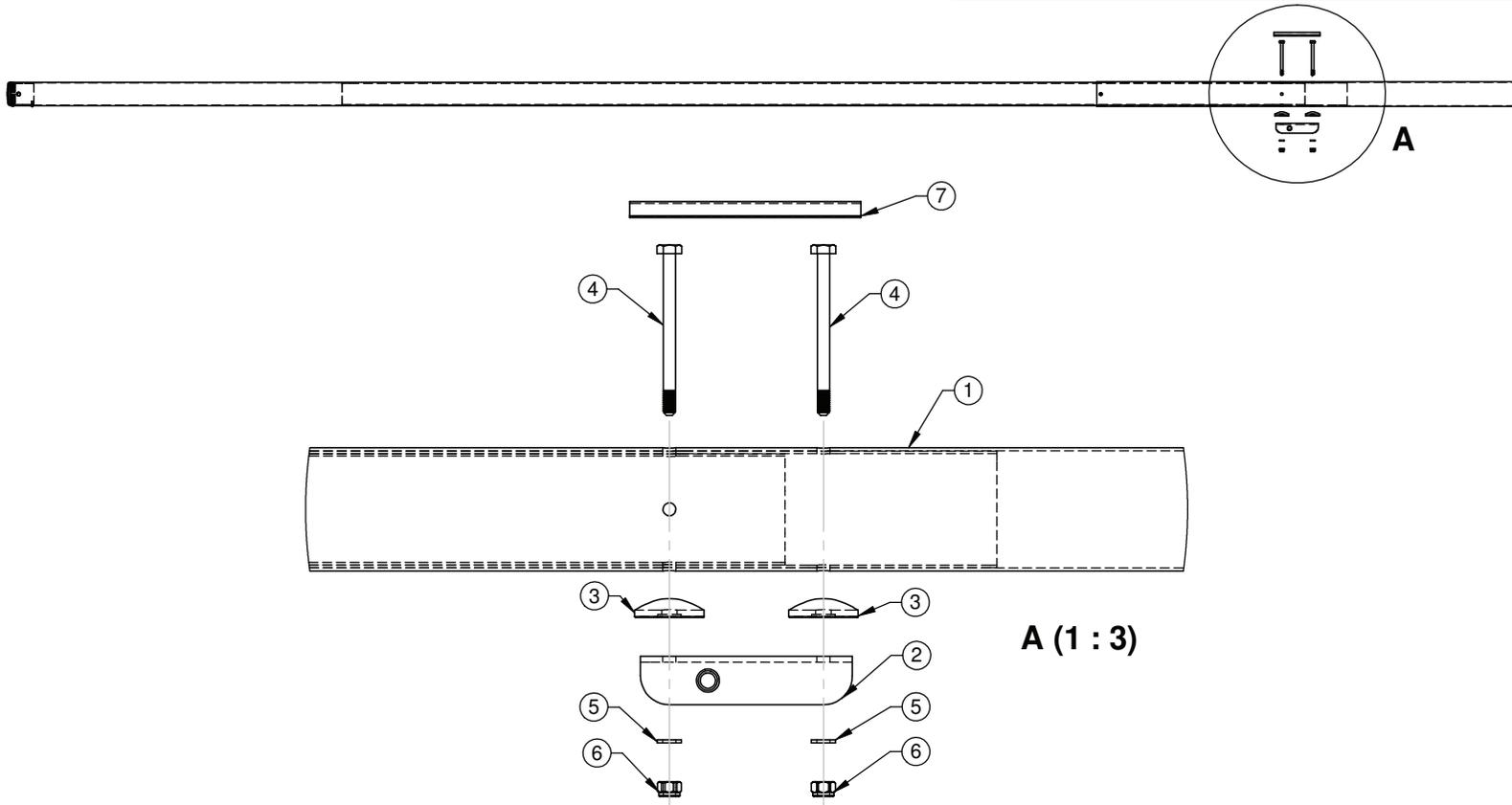


6470
SHEET 1 of 1

Rev	AMENDMENTS	Date
1	REPLACED SPLIT RING WITH NEW MODEL	02-06-04
2	ADDED RED LOCTITE AND DRI LUBE DCR 2004	11-08-04
3	ADDED PLUG U BRACKET, DCR 2028	22-10-04
4	CHANGED NAME, DCR 2110	08-04-05

ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
7	106412	VELCRO LOOP 50x120 ADHESIVE	50mm LOOP BLK ADHV	103289	120

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	L/EDGE FRONT TW S SERIES AND	4693	103601	1
2	X/BAR MOUNT CHANNEL TYPE 1	7009	102006	1
3	SADDLE 60MM TUBE	7166	100080	2
4	BOLT AN4-32A	5450	100012	2
5	WASHER AN4	5540	100042	2
6	NUT NYLOC AN4 FULL	5535	100034	2
7	VELCRO LOOP 50x120 ADHESIVE	6313	106412	1



Rev	AMENDMENTS	Date
1	NAME CHANGE, DCR 2111	08-04-05

PART NO. 106425 - 1

LAST ACCESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

SolidWorks

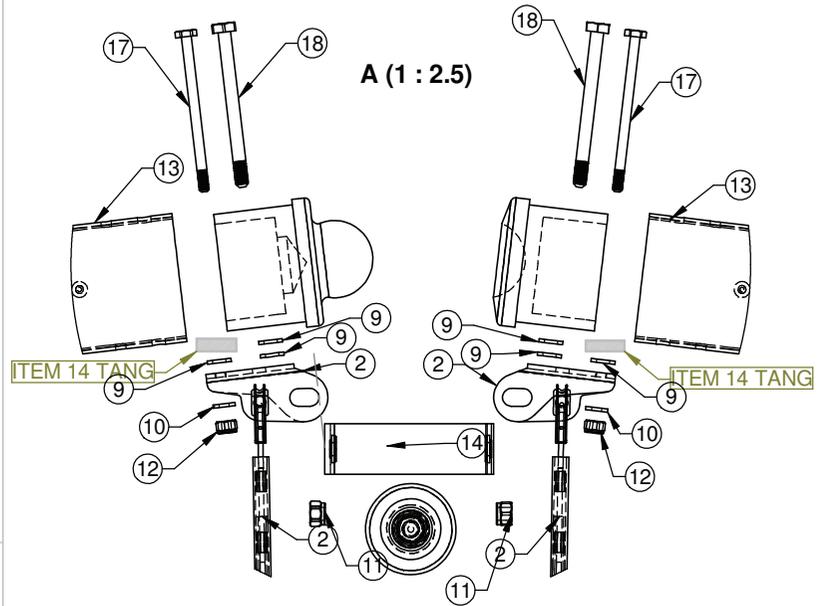
L/EDGE CHANNEL ASM S SERIES

Drawn By	Scale	Date
Simon	1:15	27-05-04

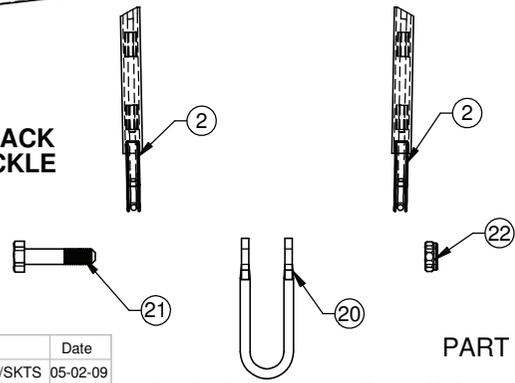
AirBorne
AUSTRALIA

6473
SHEET 1 of 1

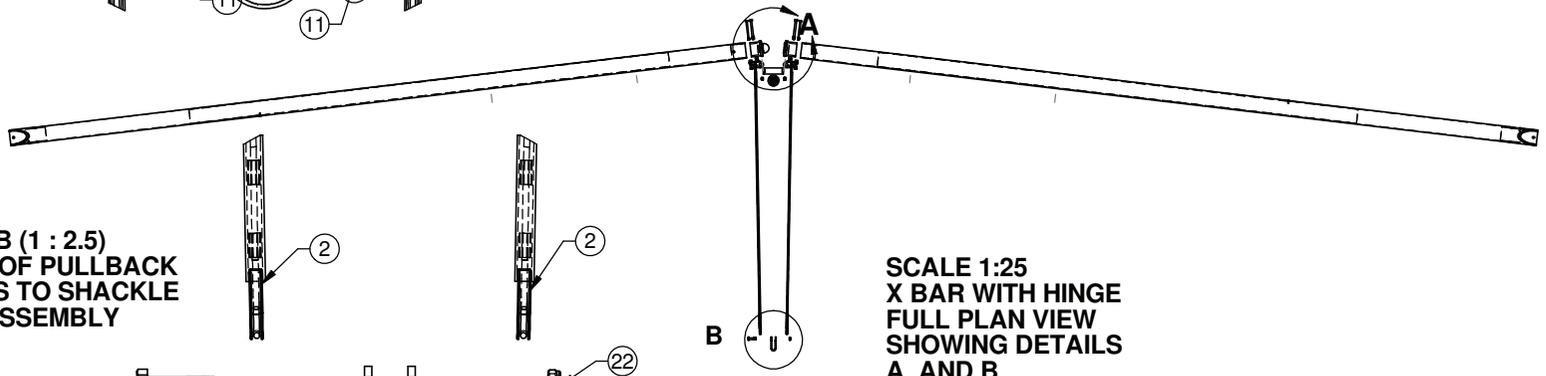
ITEM NO.	NAME	DWG	PART NO.	QTY.
1	X/BAR BOLT COVER - NO SLOT	6465	100804	1
2	PULL BACK WIRE 1125 STREAK	4632	103818	2
3	WASHER AN5	5540	100043	1
4	WASHER NYLON M 8 STND	5540	100595	3
5	CAP WASHER BASE CLIP M8	5667	100604	1
6	BOLT AN5-15A	5493	100015	1
7	NUT NYLOC AN5 HALF	5561	100037	1
8	CAP WASHER COVER BLACK M8	5666	100603	1
9	WASHER NYLON 1/4IN OBA THICK	5540	102424	6
10	WASHER AN3	5540	100049	2
11	NUT NYLOC AN4 FULL	5535	100034	2
12	NUT NYLOC AN3 FULL	5535	100051	2
13	X/BAR TW STREAK S SERIES	4703	103699	2
14	STRAP X/BAR 25MM TANG 250	6464	103819	1
15	X/BAR BALL TYPE 3 (AIRBORNE)	7718	109478	1
16	X/BAR BALL SKT TYPE 3 (AIRBORNE)	7719	109477	1
17	BOLT AN3-30A	5449	100629	2
18	BOLT AN4-30 a	5450	100011	2
19	PULLEY PULL BACK X/BAR STREAK	6466	103821	1
20	SHACKLE BODY 1/4IN PULL BACK	6338	102021	1
21	BOLT AN4-11A	5450	100003	1
22	NUT NYLOC AN4 HALF	5561	100035	1



**B (1 : 2.5)
PLAN OF PULLBACK
WIRES TO SHACKLE
ASSEMBLY**



**SCALE 1:25
X BAR WITH HINGE
FULL PLAN VIEW
SHOWING DETAILS
A AND B**



PART NO. 106439 - 0

X/BAR TW WITH HINGE S3-CRUZE

Rev	AMENDMENTS	Date
1	DCR 2412 CHANGED XBAR BALL/SKTS	05-02-09

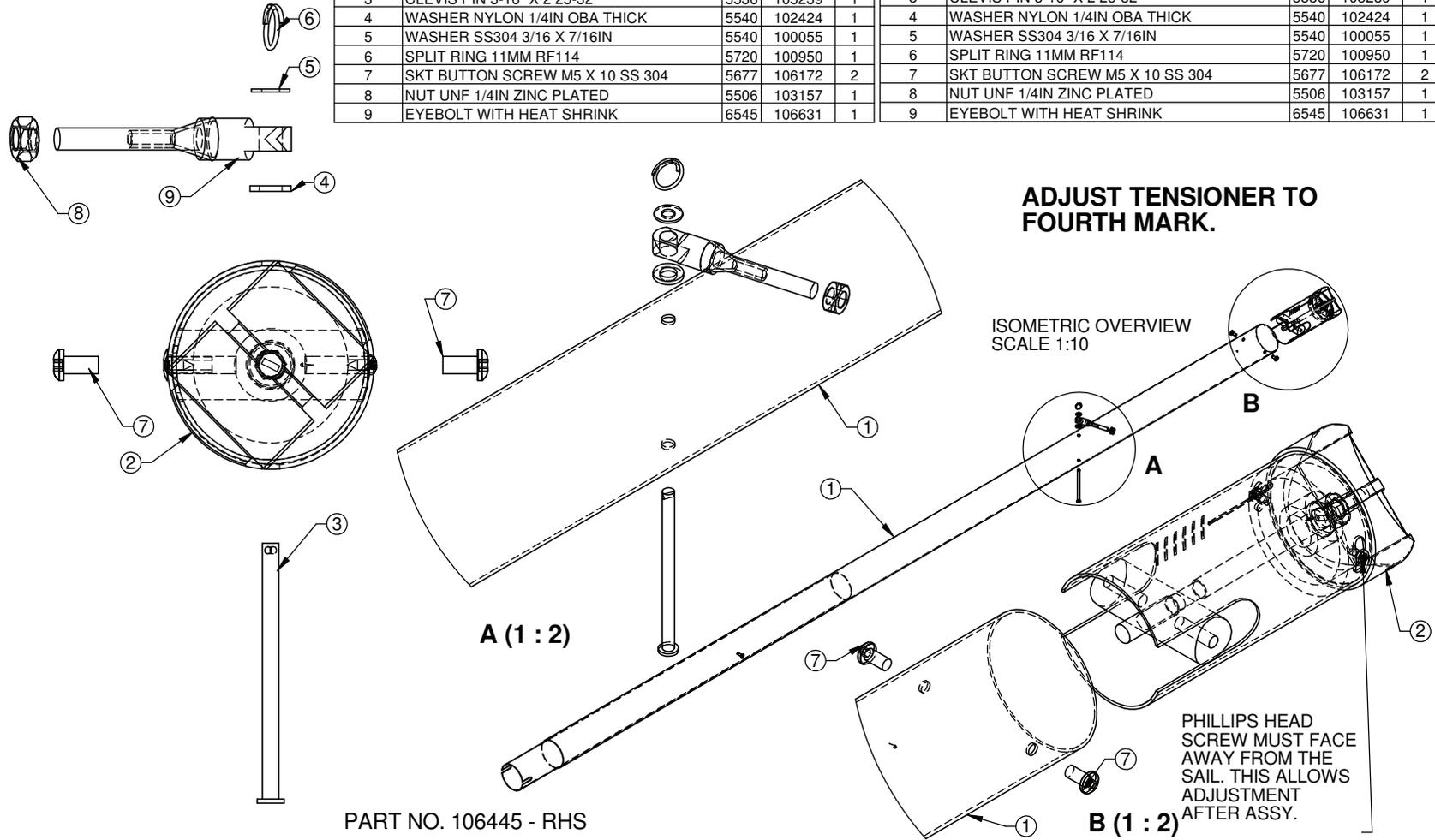
LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Drawn By	Scale	Date
Simon	1:1	07-06-04



6483
SHEET 1 of 2

ITEM NO.	NAME	DWG	PART NO.	QTY.	ITEM NO.	NAME	DWG	PART NO.	QTY.
1	L/EDGE REAR TW S SERIES	6403	106303	1	1	L/EDGE REAR TW S SERIES	6403	106303	1
2	TRIKE WING L/EDGE TENSIONER LHS	5172	104669	1	2	TRIKE WING L/EDGE TENSIONER RHS	5172	104740	1
3	CLEVIS PIN 3-16" X 2 25-32"	5536	105239	1	3	CLEVIS PIN 3-16" X 2 25-32"	5536	105239	1
4	WASHER NYLON 1/4IN OBA THICK	5540	102424	1	4	WASHER NYLON 1/4IN OBA THICK	5540	102424	1
5	WASHER SS304 3/16 X 7/16IN	5540	100055	1	5	WASHER SS304 3/16 X 7/16IN	5540	100055	1
6	SPLIT RING 11MM RF114	5720	100950	1	6	SPLIT RING 11MM RF114	5720	100950	1
7	SKT BUTTON SCREW M5 X 10 SS 304	5677	106172	2	7	SKT BUTTON SCREW M5 X 10 SS 304	5677	106172	2
8	NUT UNF 1/4IN ZINC PLATED	5506	103157	1	8	NUT UNF 1/4IN ZINC PLATED	5506	103157	2
9	EYEBOLT WITH HEAT SHRINK	6545	106631	1	9	EYEBOLT WITH HEAT SHRINK	6545	106631	1



PART NO. 106445 - RHS
 PART NO. 106443 - LHS

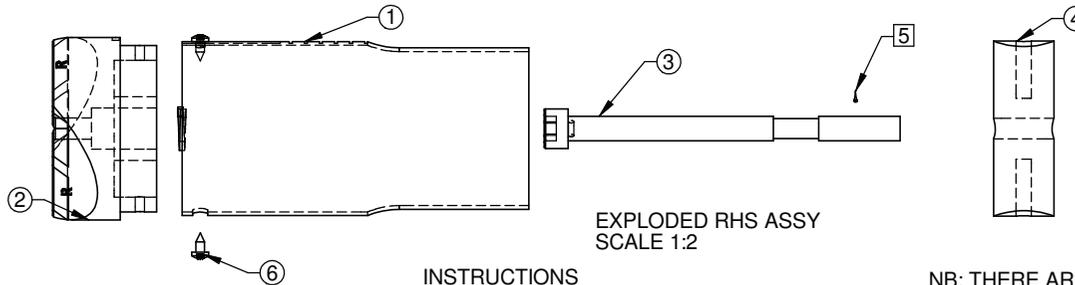
LAST ACCESSED: Wednesday, 21 April 2010
 ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

L/EDGE REAR TW S2B S3 CRUZE ASM			
Drawn By	Scale	Date	
Simon	1:1	02/03/03	
			6486 SHEET 1 of 1

Rev	AMENDMENTS	Date

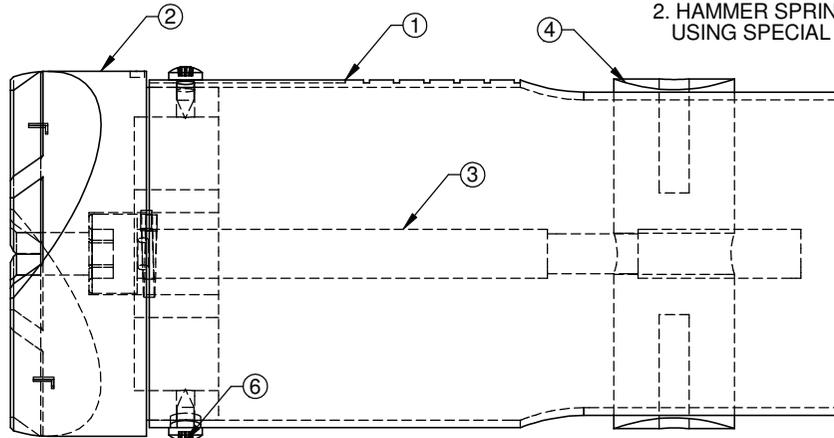
ITEM NO.	NAME	DWG	PART NO.	QTY.
1	WING ADJUSTER INNER TUBE	5168	104665	1
2	WING ADJUSTER WEBBING CAP RHS TYPE 2	5169	109859	1
3	BOLT TRIKE WING TIP ADJUSTER	5233	104733	1
4	TIP ADJUSTER DOWL	5170	104667	1
5	DRI LUBE SOLID LUBE	5637	106432	1
6	SCREW SELF TAPPING 1/4X8G 304SS	5909	105140	2
7	SPRING WASHER 8 mm ZINC	5679	101366	1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	WING ADJUSTER INNER TUBE	5168	104665	1
2	WING ADJUSTER WEBBING CAP LHS TYPE 2	5169	109858	1
3	BOLT TRIKE WING TIP ADJUSTER	5233	104733	1
4	TIP ADJUSTER DOWL	5170	104667	1
5	DRI LUBE SOLID LUBE	5637	106432	1
6	SCREW SELF TAPPING 1/4X8G 304SS	5909	105140	2
7	SPRING WASHER 8 mm ZINC	5679	101366	1



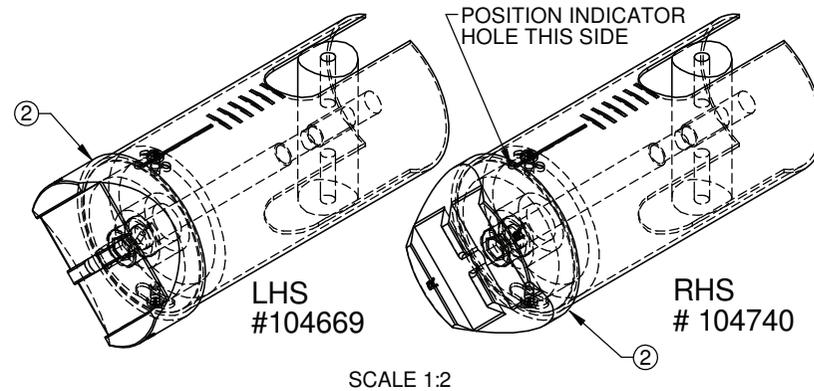
- INSTRUCTIONS
1. SPRING WASHER PLACED ONTO M8 BOLT
 2. HAMMER SPRING WASHER INTO WEBBING CAP USING SPECIAL PUNCH.

NB: THERE ARE TWO DIFFERENT LEFT / RIGHT COMPONENTS FOR THE WEBBING CAP.



RHS PART NO. 104740

LHS PART NO. 104669



TW LEADING EDGE TENSIONER ASSYS

Rev	AMENDMENTS	Date
1	DCR 2163 - ADDED LOCTITE.	10/08/05
2	DCR 2425 - CHG TO INTERNAL DES	21-09-09
3	DCR 2433 - ADD RETRO KITS	21-01-10

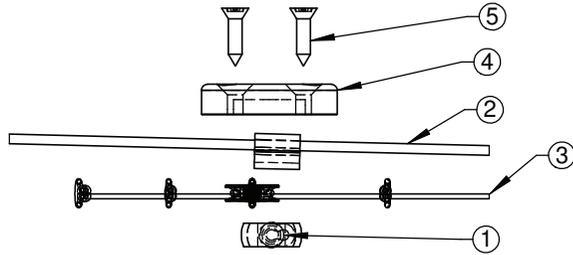
LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Drawn By	Scale	Date
Simon	1:1	20-05-04

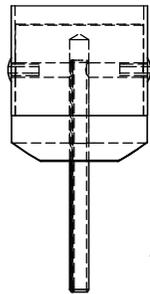
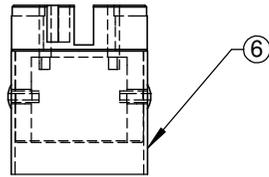


5172
SHEET 1 of 2

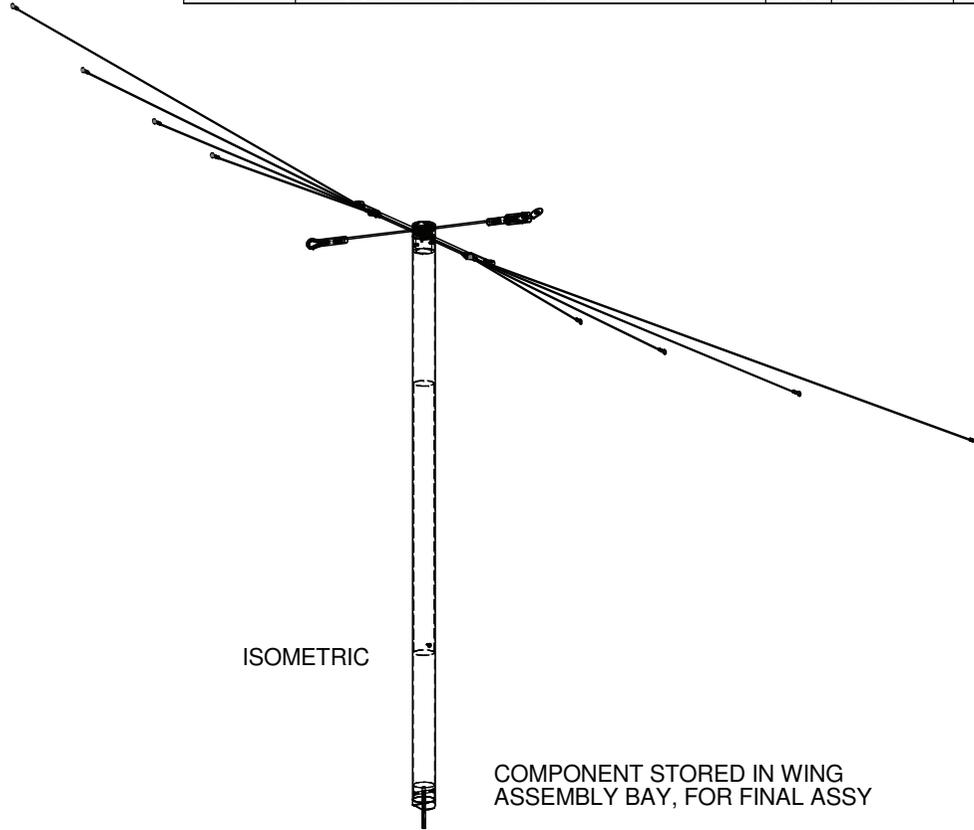
ITEM NO.	NAME	DWG	PART NO.	QTY.
1	TOP SIDE WIRE SET STREAK IIXT & III	6439	108044	1
2	TOP FRNT WIRE S2I-B / MERLIN	6721	106970	1
3	REFLEX BRIDLE SUB ASM S2B	6612	106808	1
4	K/POST TOP CAP ROUND TRIKE	6614	103827	1
5	SCREW PHILIPS CSK 10GX 3/4IN 304	5909	100912	4
6	K/POST TW ROUND T3	6850	107298	1



DETAIL A
SCALE 1 : 2



DETAIL B
SCALE 1 : 2



ISOMETRIC

COMPONENT STORED IN WING
ASSEMBLY BAY, FOR FINAL ASSY

PART NO. 106805

K/POST TW ASM STREAK 2B

Rev	AMENDMENTS	Date
1	DCR 2171, NEW ASSEM, NO CHANGE.	09-09-05
2	DCR 2292, CHG ARCUS PART #	30-03-07

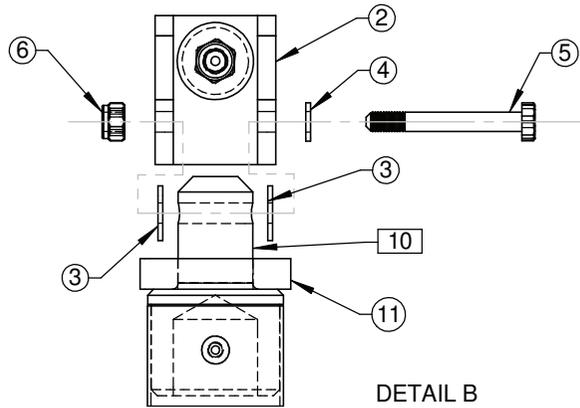
LAST ACCESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Drawn By	Scale	Date
Simon	1:12	02/03/03

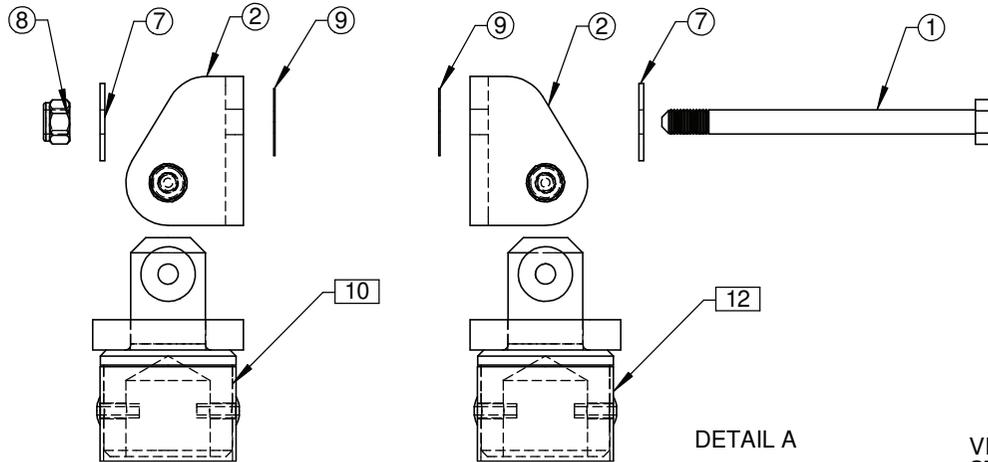


6609
SHEET 1 of 1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	BOLT AN5-40 a	5493	100028	1
2	A/FRAME AL TOP BRACKET TRIKE WING	6599	103267	2
3	WASHER NYLON M 6 XOD	5540	101055	4
4	WASHER AN4	5540	100042	2
5	BOLT AN4-20 a	5450	100006	2
6	NUT NYLOC AN4 FULL	5535	100034	2
7	WASHER SS304 5/16 X 1IN X 16G	5540	100714	2
8	NUT NYLOC AN5 FULL	5535	100036	1
9	WASHER MYLAR 22X 7	5540	100624	2
10	D/TUBE TW STREAK 2B LHS WITH WIRES	6605	106799	1
11	D/TUBE PROTECTOR TW	6600	104318	2
12	D/TUBE TW STREAK 2B RHS WITH WIRES	6606	106800	1

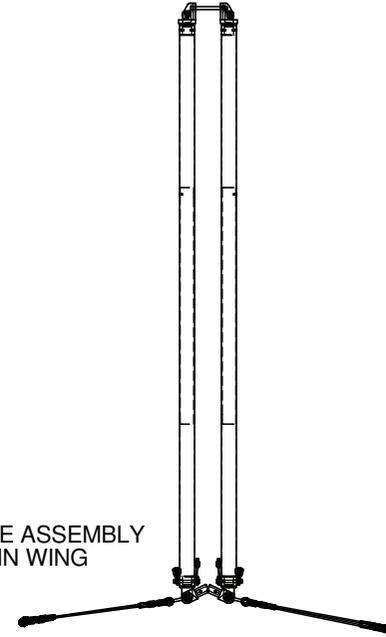


DETAIL B



DETAIL A

VIEW OF COMPLETE ASSEMBLY
STORED ON WALL IN WING
ASSEMBLY AREA



Rev	AMENDMENTS	Date

PART NO. 106801

LAST ACCESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

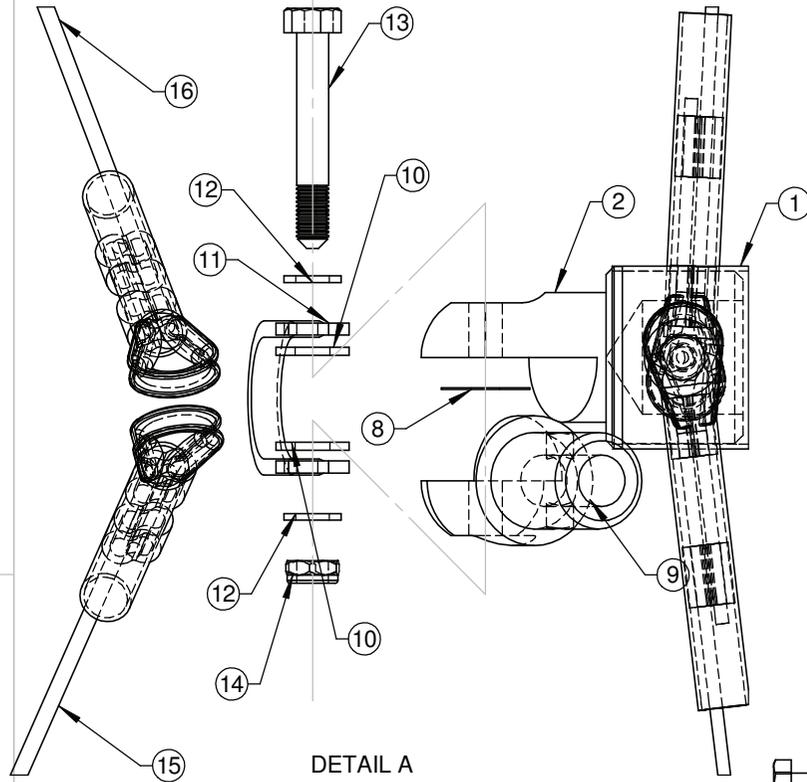
CONTROL FRAME STREAK 2B PRE ASSY

Drawn By	Scale	Date
Simon	1:2	02/03/03



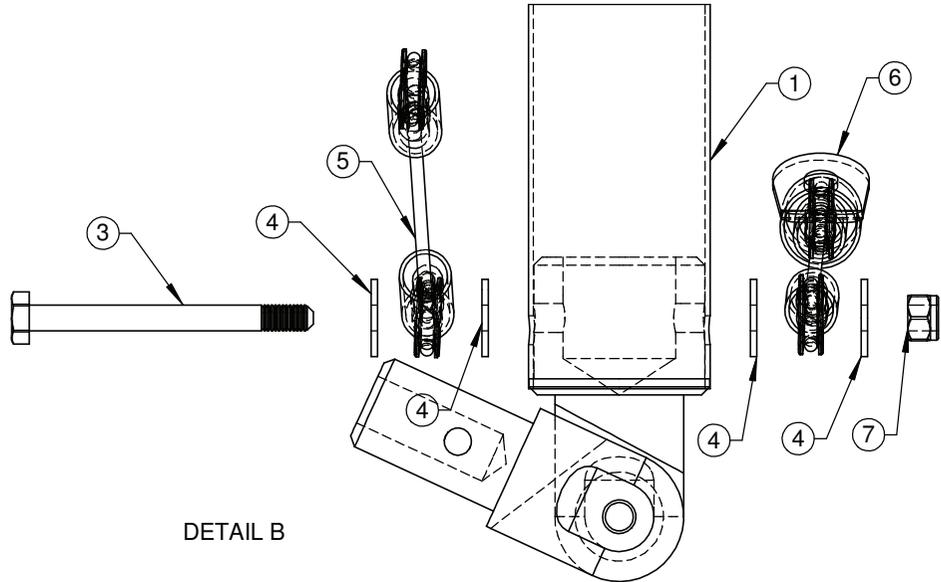
6607
SHEET 1 of 1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	D/TUBE TW ROUND SILVER WITH KNUCKLE	6602	103209	1
2	D/TUBE BTM KNUCKLE ROUND TRIKE	3077	100779	1
3	BOLT AN4-26A	5450	100009	1
4	WASHER SS304 1/4 X 3/4IN	5540	102018	4
5	FRNT FLYING WIRE 1780 STRK & T SERIES	6601	103793	1
6	REAR FLYING WIRE WIZARD/STREAK	6604	103212	1
7	NUT NYLOC AN4 FULL	5535	100034	1
8	WASHER MYLAR 22X 7	5540	100624	1
9	C/BAR KNUCKLE TW RND D/TUBES TYPE 1	3079	100781	1
10	WASHER NYLON M 8 STND	5540	100595	2
11	SHACKLE BODY 5/16IN SIDE WIRE	6338	100067	1
12	WASHER AN5	5540	100043	2
13	BOLT AN5-20A	5493	100016	1
14	NUT NYLOC AN5 HALF	5561	100037	1
15	SIDE BTM WIRE FWD STRK3 CRUZE	6440	106377	1
16	SIDE BTM WIRE AFT STRK3 CRUZE	6440	106378	1



DETAIL A

NOTE:
1. LHS DOWN TUBE HAS THE SHACKLE BOLT THROUGH FROM THE D/TUBE BOTTOM KNUCKLE SIDE.
2. AFT BOTTOM SIDE WIRE IS NEAREST THE HEAD OF THE SHACKLE BOLT.



DETAIL B

Rev	AMENDMENTS	Date

PART NO. 106799

LAST ACCESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

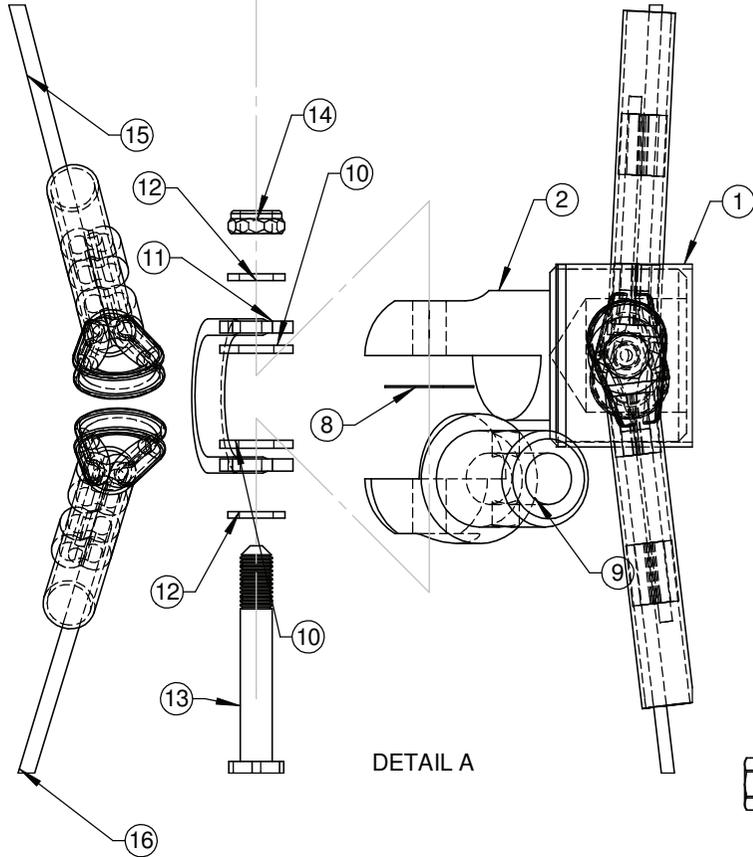
D/TUBE TW STREAK 2B LHS WITH WIRES

Drawn By	Scale	Date
Simon	1:1.5	20-01-05



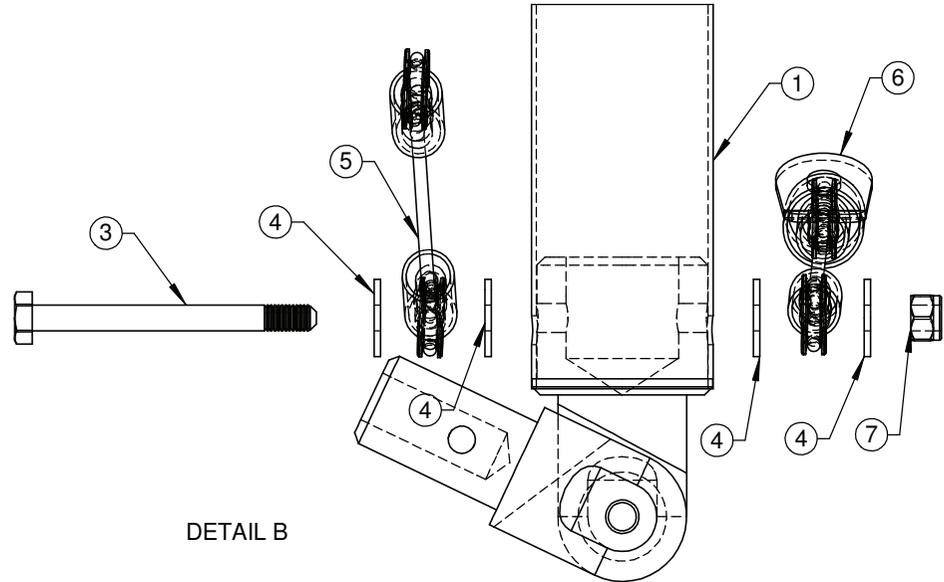
6605
SHEET 1 of 1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	D/TUBE TW ROUND SILVER WITH KNUCKLE	6602	103209	1
2	D/TUBE BTM KNUCKLE ROUND TRIKE	3077	100779	1
3	BOLT AN4-26A	5450	100009	1
4	WASHER SS304 1/4 X 3/4IN	5540	102018	4
5	FRNT FLYING WIRE 1780 STRK & T SERIES	6601	103793	1
6	REAR FLYING WIRE WIZARD/STREAK	6604	103212	1
7	NUT NYLOC AN4 FULL	5535	100034	1
8	WASHER MYLAR 22X 7	5540	100624	1
9	C/BAR KNUCKLE TW RND D/TUBES TYPE 1	3079	100781	1
10	WASHER NYLON M 8 STND	5540	100595	2
11	SHACKLE BODY 5/16IN SIDE WIRE	6338	100067	1
12	WASHER AN5	5540	100043	2
13	BOLT AN5-20A	5493	100016	1
14	NUT NYLOC AN5 HALF	5561	100037	1
15	SIDE BTM WIRE FWD STRK3 CRUZE	6440	106377	1
16	SIDE BTM WIRE AFT STRK3 CRUZE	6440	106378	1



DETAIL A

NOTE
 1. RHS DOWN TUBE HAS THE SHACKLE BOLT THROUGH FROM THE CONTROL BAR KNUCKLE SIDE.
 2. AFT BOTTOM SIDE WIRE IS NEAREST THE HEAD OF THE SHACKLE BOLT.



DETAIL B

Rev	AMENDMENTS	Date

PART NO. 106800

LAST ACCESSED: Wednesday, 21 April 2010
 ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

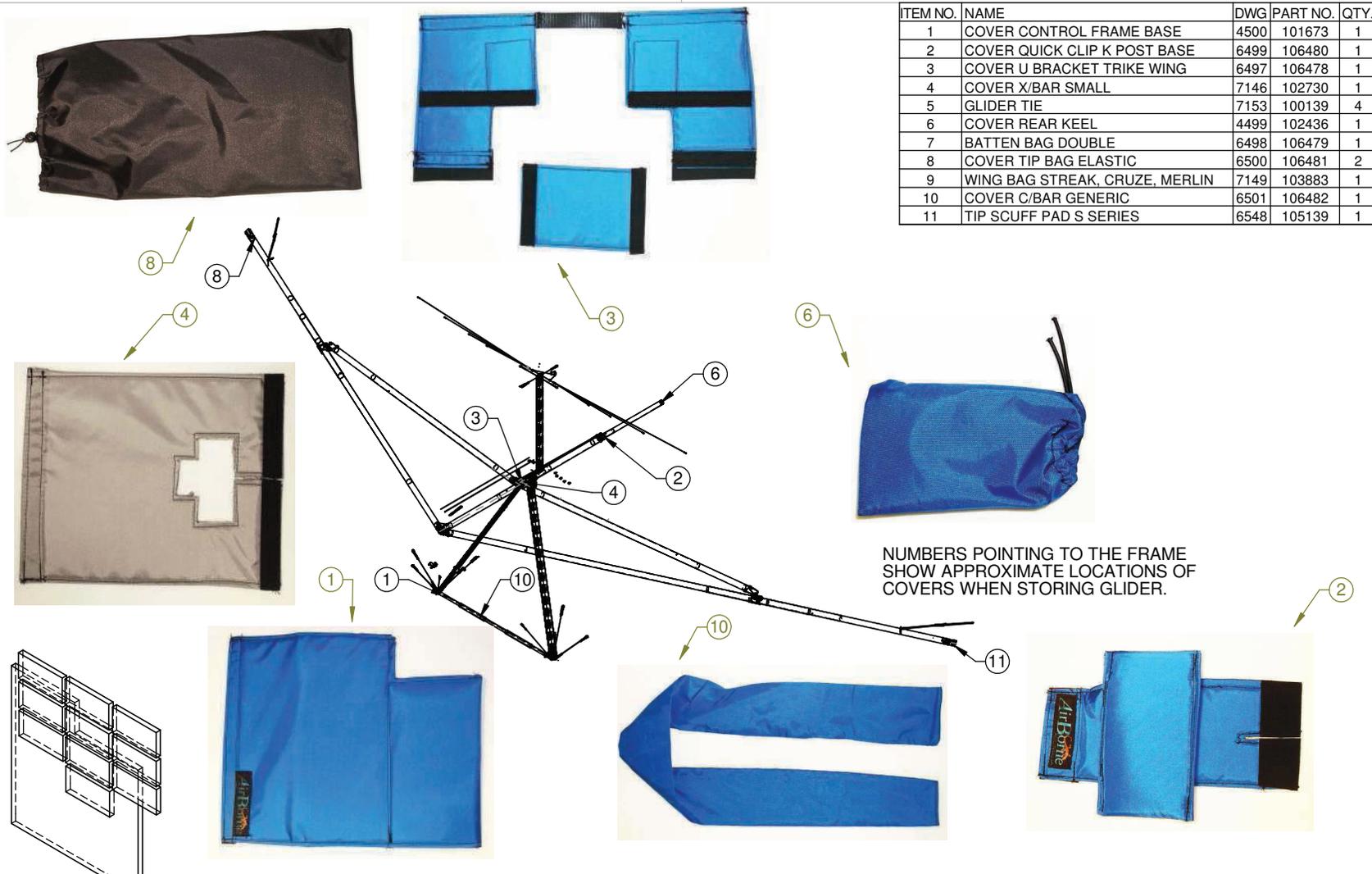
D/TUBE TW STREAK 2B RHS WITH WIRES

Drawn By	Scale	Date
Simon	1:1.5	20-01-05



6606
 SHEET 1 of 1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	COVER CONTROL FRAME BASE	4500	101673	1
2	COVER QUICK CLIP K POST BASE	6499	106480	1
3	COVER U BRACKET TRIKE WING	6497	106478	1
4	COVER X/BAR SMALL	7146	102730	1
5	GLIDER TIE	7153	100139	4
6	COVER REAR KEEL	4499	102436	1
7	BATTEN BAG DOUBLE	6498	106479	1
8	COVER TIP BAG ELASTIC	6500	106481	2
9	WING BAG STREAK, CRUZE, MERLIN	7149	103883	1
10	COVER C/BAR GENERIC	6501	106482	1
11	TIP SCUFF PAD S SERIES	6548	105139	1



Rev	AMENDMENTS	Date
1		

PART NO. 106814 - 0

LAST ACCESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

COVERS AND PADDING SET STREAK 2B

SolidWorks

Drawn By	Scale	Date
Simon	NTS	26-01-05

AirBorne
AUSTRALIA

6620
SHEET 1 of 2

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	BATTEN SET STREAK 2B/3 HINGE	6402	106453	1

	LHS	RHS
Batten	PART No	PART No
Nose	104980	104981
No 1	106464	106454
No 2	106465	106455
No 3	106466	106456
No 4	106467	106457
No 5	106468	106458
No 6	106469	106459
No 7	106470	106460
No 8	106471	106461
No 9	106472	106462
No 10	106473	106463
US1	103757	103751
US2	103758	103752
US3	103759	103753
US4	105004	105005
US5	103761	103755



NOTE:
THE NUMBER 1. BATTENS ARE CLOSEST TO THE KEEL.

**ADD DRI-LUBE TO THREADED FITTINGS
WHEN ASSEMBLING**

PART NO. 106453

LAST ACESSED: Wednesday, 21 April 2010

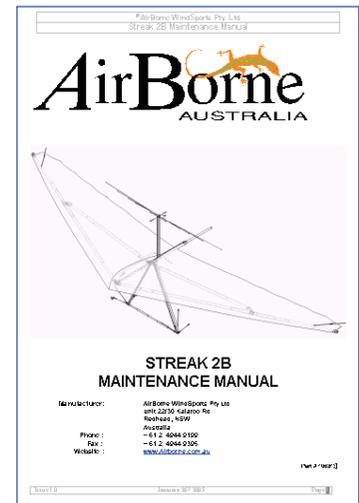
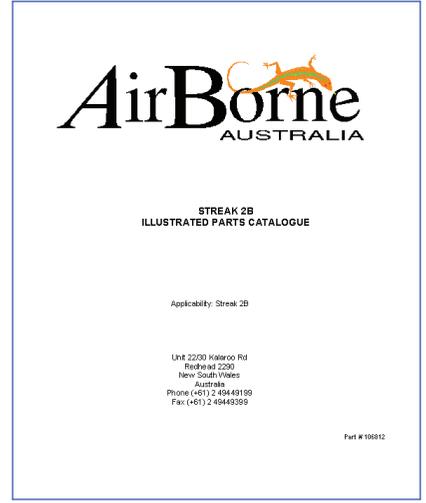
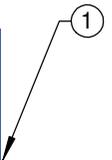
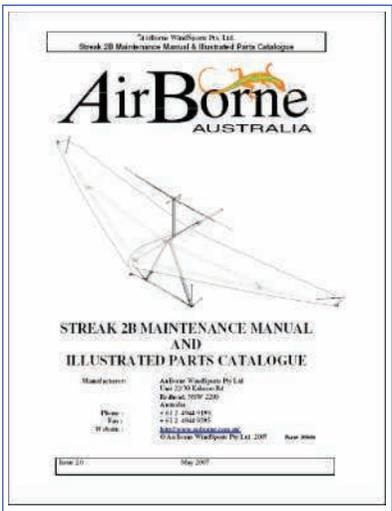
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Rev	AMENDMENTS	Date
1	CHANGED NAME DCR 2091	09-03-05
2	DCR 2402 - TSERIES DEV - SHEET 2	28-04-09

BATTEN SET STREAK 2B/3 HINGE		
Drawn By	Scale	Date
Simon	1:2	24-05-04

6402
SHEET 1 of 2

ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	108606	MANUAL SPIRAL BOUND IPC/MM STREAK 2B	NA	NA	NA
ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	106812	MANUAL PAGES IPC STREAK 2B	NA	NA	NA
ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
2	106813	MANUAL MAINTENANCE STREAK 2B	NA	NA	NA



MANUAL #108606 COMBINES #106813 & #106812.
THEY ARE SPIRAL BOUND TOGETHER BY THE
SUPPLIER.

PARTS #106812 AND #106813 ARE VIRTUAL
PARTS AND ARE NOT SOLD INDIVIDUALLY.
SELL PART # 108606.

Rev	AMENDMENTS	Date

PART NO. 106812

LAST ACCESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

DATA PACKAGE COMPONENTS S2B			
Drawn By	Scale	Date	 6619 SHEET 1 of 1
Simon	NTS	26-01-05	

ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	105028	BATTEN PROFILE STREAK II/III	NA	NA	NA



Rev	AMENDMENTS	Date

PART NO. 105028

LAST ACCESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

BATTEN PROFILE STREAK II/III

Drawn By	Scale	Date
Simon	1:2	02/03/03



6622
SHEET 1 of 1

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**

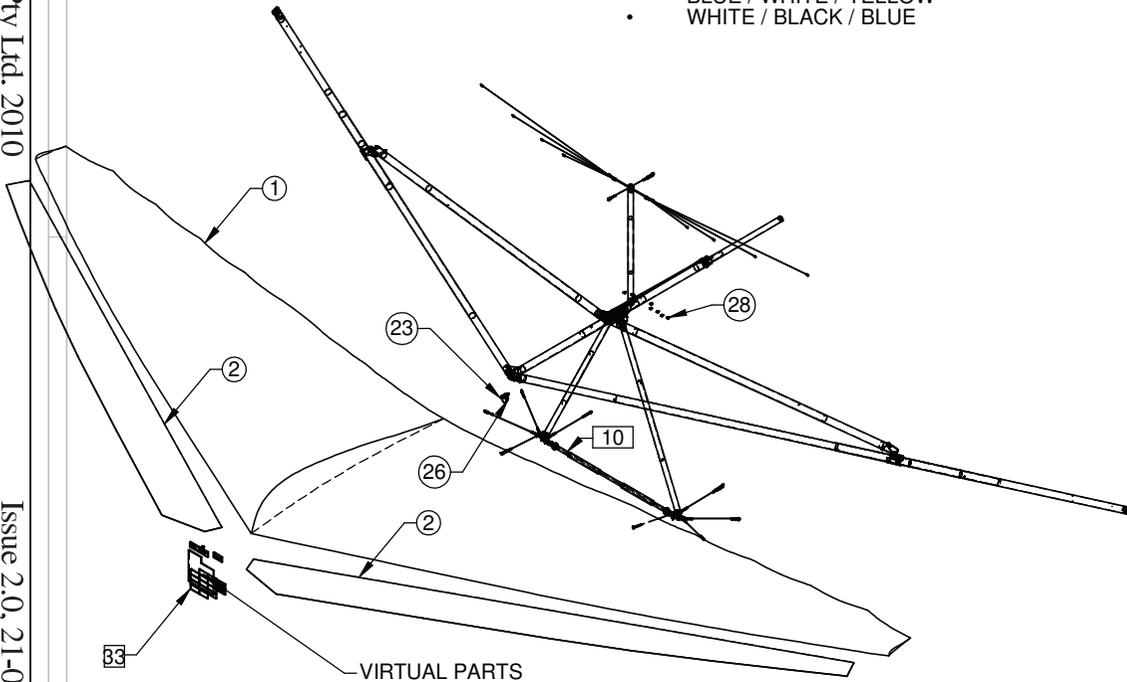


2 MERLIN WING ASSEMBLY	- DRAWING # 7546
2.1 <i>L/Edge Rear Merlin Preasm</i>	- <i>Drawing # 7630</i>
2.2 <i>Labels Rear L/E Caution</i>	- <i>Drawing # 6846</i>
2.3 <i>Control Frame Merlin Preasm</i>	- <i>Drawing # 7553</i>
2.3.1 D/Tube TW Merlin LHS With Wires	- Drawing # 7550
2.3.2 D/Tube TW Merlin RHS With Wires	- Drawing # 7551
2.4 <i>Covers And Padding Set Merlin</i>	- <i>Drawing # 7626</i>
2.5 <i>Data Package Components</i>	- <i>Drawing # 6619</i>
2.6 <i>Batten Profile</i>	- <i>Drawing # 7629</i>

NOTE:
THE U BRACKET IS POSITIONED IN THE REAR HOLE FOR THE MERLIN (POSITION IS 1245MM FROM THE FRONT)

STOCK COLOUR PART # LIST

- 108846 COLOUR TBA
- 108844 CUSTOM COLOURS
- 108844 STOCK COLOURS
- US1 / US2 / KEEL POCKET
- BLUE / WHITE / RED
- YELLOW / RED / YELLOW
- GREY / BLACK / RED
- BLUE / WHITE / YELLOW
- WHITE / BLACK / BLUE



ITEM NO.	NAME	DWG	PART NO.	QTY.
1	SAIL MERLIN	7558	108501	1
2	MYLAR L/E INSERT MERLIN	7556	108848	2
3	AIRFRAME S SERIES	6484	106440	1
4	L/EDGE REAR TW MERLIN LHS ASM	7630	109214	1
5	LABEL S2B/CRUZE/MERLIN REAR L/E LHS	6846	107255	1
6	L/EDGE REAR TW MERLIN RHS ASM	7630	109215	1
7	LABEL S2B/CRUZE/MERLIN REAR L/E RHS	6846	107254	1
8	K/POST TW ASM MERLIN	7547	108852	1
9	CONTROL FRAME MERLIN PREASM	7553	108855	1
10	C/BAR TW INCL GRIPS AND WIRE RND D/TUBE	3057	103207	1
11	QUICK CLIP BLOCK	7002	106153	1
12	BOLT QUICK CLIP AN5-31A TYPE 3	6453	106405	1
13	SPRING QUICK CLIP BOLT SS	6468	101203	1
14	QUICK CLIP BOLT PIN (AL)	6467	103277	1
15	WASHER AN5	5540	100043	1
16	NUT NYLOC AN5 FULL	5535	100036	1
17	BOLT AN4-15A	5450	100967	1
18	WASHER AN4	5540	100042	1
19	NUT NYLOC AN4 FULL	5535	100034	2
20	BOLT AN4-16	5450	100004	1
21	WINGNUT AN4	5534	102472	1
22	SAFETY PIN	5545	100920	1
23	NOSE CATCH - SWAN	2140	100085	1
24	SHACKLE SHGF04	6338	100954	1
25	BOLT AN4-11A	5450	100003	1
26	PIP PIN 25	5719	106702	1
27	PIP PIN CAP WITH WIRE	5718	101418	1
28	SHACKLE RF615 4MM	6338	100406	8
29	BATTEN SET MERLIN HINGE	7557	108851	1
30	SERIAL NO PLATE TRIKE WING	4501	102358	1
31	POP RIVET 1/8	5515	100162	2
32	PLACARD KING POST WIRE CHECK	4711	104622	1
33	COVERS AND PADDING SET MERLIN	7626	109209	1
34	MANUAL SPIRAL BOUND IPC/MM STREAK 2B	6619	108606	1
35	BATTEN PROFILE MERLIN AND SST	7629	109213	1

COPIED FROM DWG A4-6618.

Rev	AMENDMENTS	Date

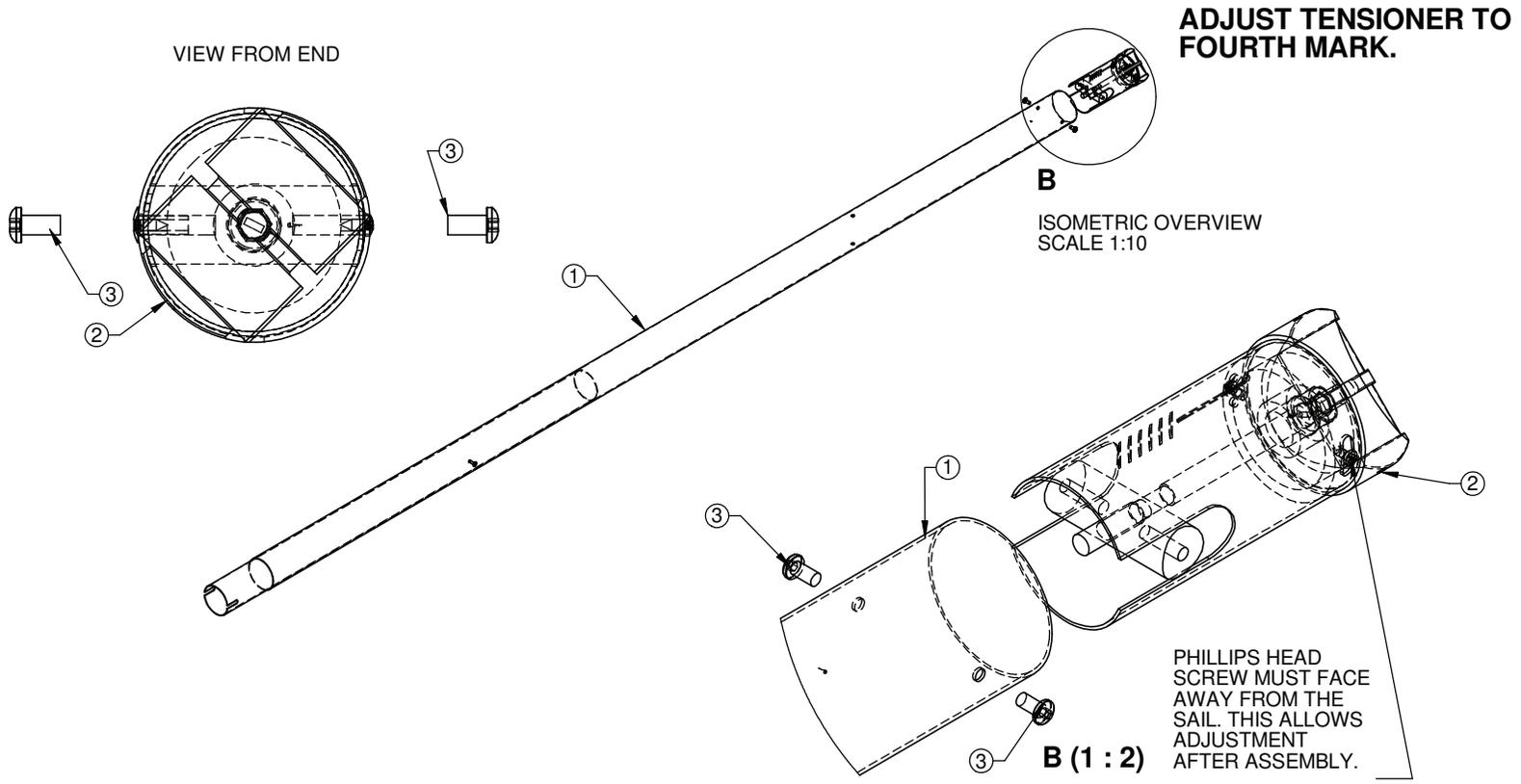
PART NO. 108844

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

WING MERLIN STOCK COLOURS			
Drawn By	Scale	Date	
Stuart	1:1	01-11-07	7546
			SHEET 1 of 3

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	L/EDGE REAR TW S SERIES	6403	106303	1
2	TRIKE WING L/EDGE TENSIONER RHS	5172	104740	1
3	SKT BUTTON SCREW M5 X 10 SS 304	5677	106172	2

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	L/EDGE REAR TW S SERIES	6403	106303	1
2	TRIKE WING L/EDGE TENSIONER LHS	5172	104669	1
3	SKT BUTTON SCREW M5 X 10 SS 304	5677	106172	2



PART NO. 109214 - L/EDGE REAR MERLIN LHS ASM
PART NO. 109215 - L/EDGE REAR MERLIN RHS ASM

Rev	AMENDMENTS	Date

LAST ACCESSED: Tuesday, 20 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

L/EDGE REAR MERLIN PREASM			
Drawn By	Scale	Date	
Stuart	1:1	28-05-08	7630
			SHEET 1 of 1

ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	107254	LABEL S2B/CRUZE/MERLIN REAR L/E RHS	LABEL TAPE BROTHER 24MM WHITE	107258	0.045
ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	107255	LABEL S2B/CRUZE/MERLIN REAR L/E LHS	LABEL TAPE BROTHER 24MM WHITE	107258	0.045
ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	107256	LABEL S3 AND SST REAR L/E RHS	LABEL TAPE BROTHER 24MM WHITE	107258	0.045
ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	107257	LABEL S3 AND SST REAR L/E LHS	LABEL TAPE BROTHER 24MM WHITE	107258	0.045

INSTRUCTIONS:
TO PRINT LABELS USE .LBL FILE 6846 AND THE P TOUCH EDITOR PROGRAM.
COUPLED WITH IT'S ASSOCIATED EXCEL FILE. THESE ARE BOTH IN THE
DRAWINGS SUB DIRECTORY.
USE 24mm BLACK ON WHITE TAPE.



PART NO. 107254 - LABEL S2B/CRUZE/MARLIN L/E RHS
PART NO. 107255 - LABEL S2B/CRUZE/MARLIN L/E LHS
PART NO. 107256 - LABEL S3/SST REAR L/E RHS
PART NO. 107257 - LABEL S3/SST REAR L/E LHS

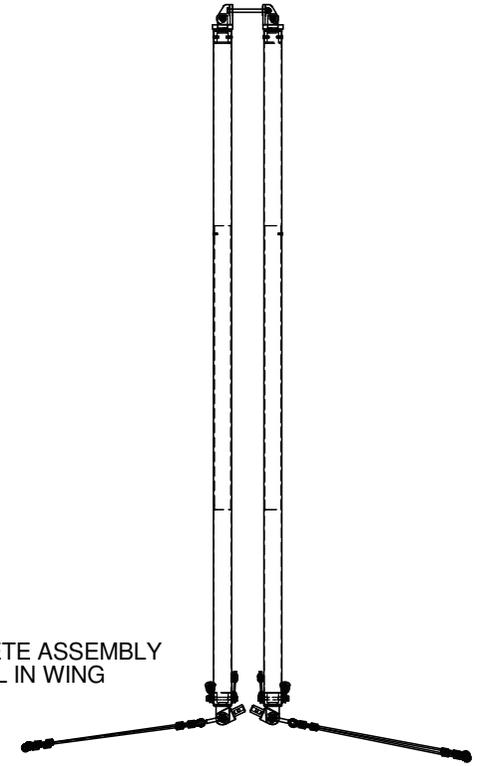
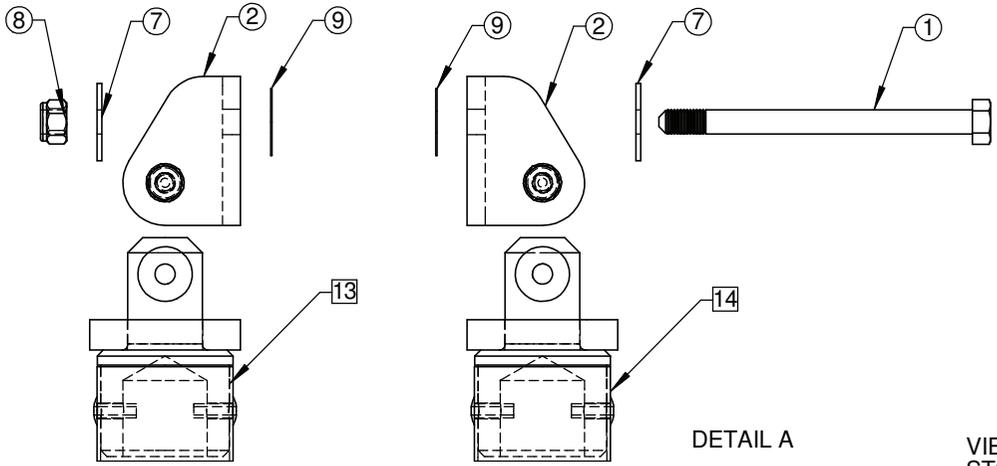
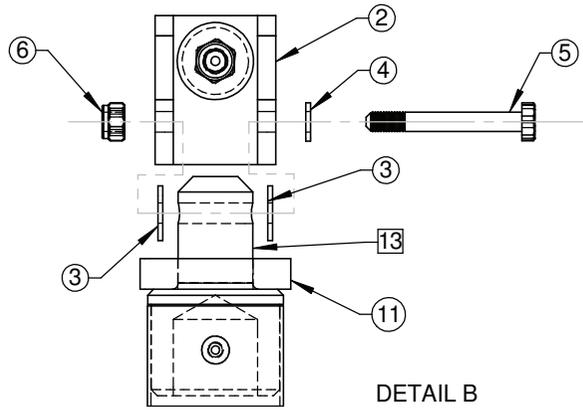
THESE ARE VIRTUAL PARTS

Rev	AMENDMENTS	Date
1	DCR 2402 - ADD T SERIES TO S3	28-04-09

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

LABELS REAR L/E CAUTION			
Drawn By	Scale	Date	
Stuart	1:4	01-11-07	
			6846 SHEET 1 of 1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	BOLT AN5-40 a	5493	100028	1
2	A/FRAME AL TOP BRACKET TRIKE WING	6599	103267	2
3	WASHER NYLON M 6 XOD	5540	101055	4
4	WASHER AN4	5540	100042	2
5	BOLT AN4-20 a	5450	100006	2
6	NUT NYLOC AN4 FULL	5535	100034	2
7	WASHER SS304 5/16 X 1IN X 16G	5540	100714	2
8	NUT NYLOC AN5 FULL	5535	100036	1
9	WASHER MYLAR 22X 7	5540	100624	2
11	D/TUBE PROTECTOR TW	6600	104318	2
13	D/TUBE TW MERLIN LHS WITH WIRES	7550	108965	1
14	D/TUBE TW MERLIN RHS WITH WIRES	7551	108966	1



VIEW OF COMPLETE ASSEMBLY
STORED ON WALL IN WING
ASSEMBLY AREA

Rev	AMENDMENTS	Date

PART NO. 108855

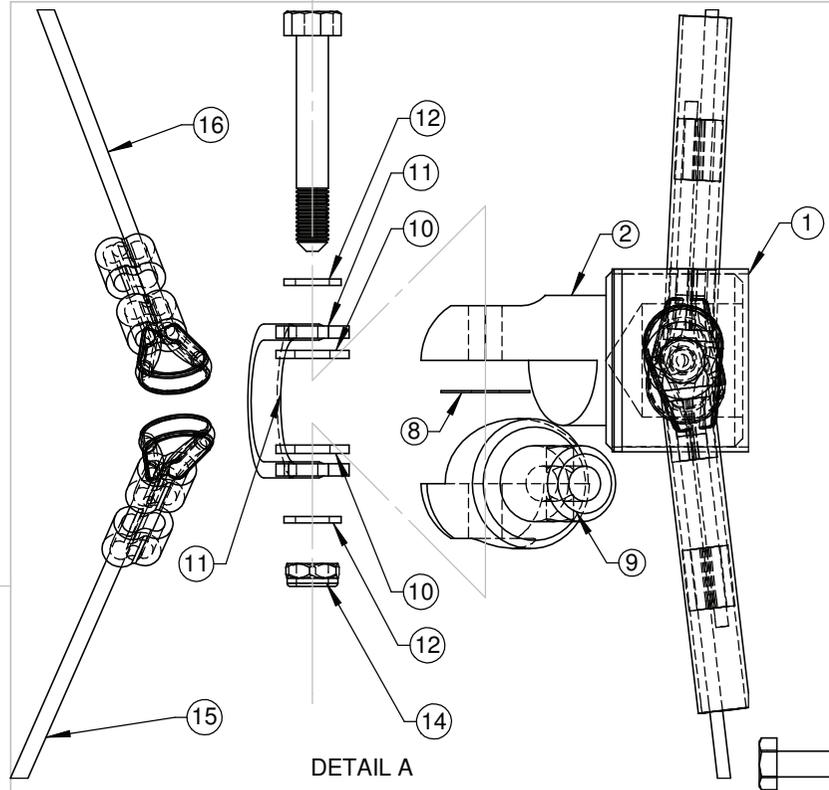
LAST ACCESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

CONTROL FRAME MERLIN PRE ASM

Drawn By	Scale	Date
Simon	1:2	02/03/03



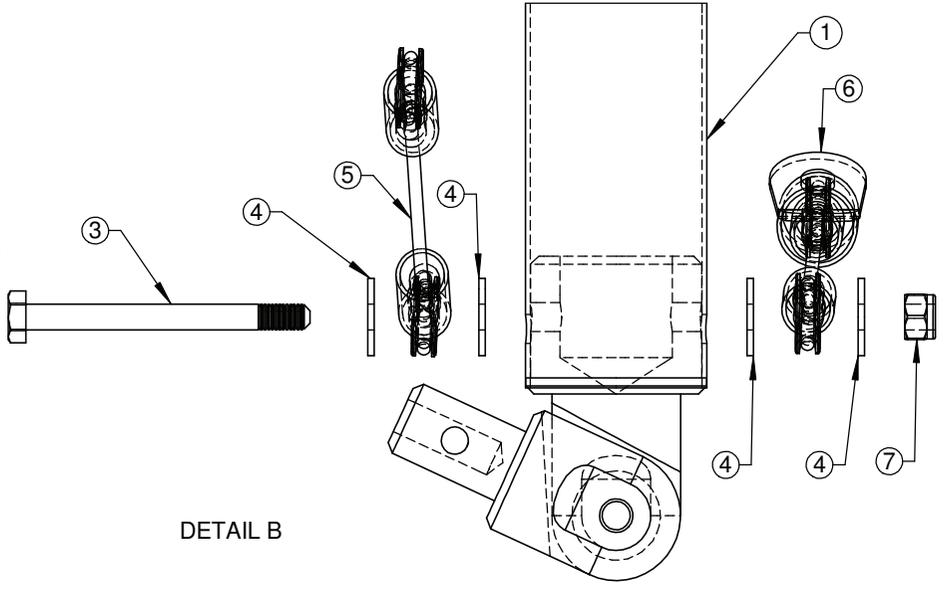
7553
SHEET 1 of 1



DETAIL A

NOTE:
 1. LHS DOWN TUBE HAS THE SHACKLE BOLT THROUGH FROM THE D/TUBE BOTTOM KNUCKLE SIDE.
 2. AFT BOTTOM SIDE WIRE IS NEAREST THE HEAD OF THE SHACKLE BOLT.

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	D/TUBE TW ROUND SILVER WITH KNUCKLE	6602	103209	1
2	D/TUBE BTM KNUCKLE ROUND TRIKE	3077	100779	1
3	BOLT AN4-26A	5450	100009	1
4	WASHER SS304 1/4 X 3/4IN	5540	102018	4
5	FRNT FLYING WIRE MERLIN	6601	108858	1
6	REAR FLYING WIRE MERLIN	6604	108859	1
7	NUT NYLOC AN4 FULL	5535	100034	1
8	WASHER MYLAR 22X 7	5540	100624	1
9	C/BAR KNUCKLE TW RND D/TUBES TYPE 2	7593	109135	1
10	WASHER NYLON M 8 STND	5540	100595	2
11	SHACKLE BODY 5/16IN SIDE WIRE	6338	100067	1
12	WASHER AN5	5540	100043	2
13	BOLT AN5-20A	5493	100016	1
14	NUT NYLOC AN5 HALF	5561	100037	1
15	SIDE BTM WIRE FWD MERLIN	6440	108856	1
16	SIDE BTM WIRE AFT MERLIN	6440	108857	1



DETAIL B

Rev	AMENDMENTS	Date

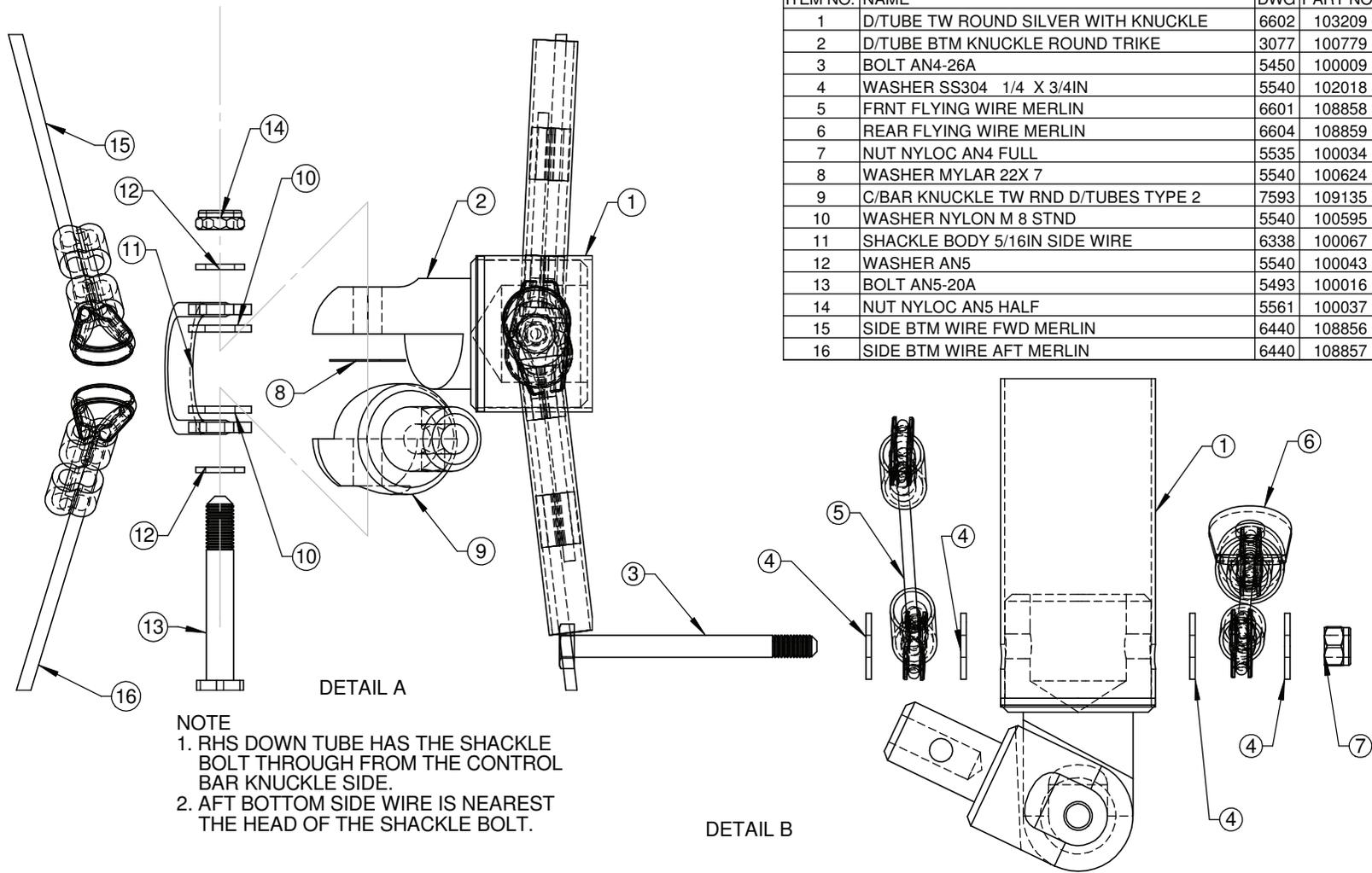
PART NO. 108965

LAST ACESSED: Wednesday, 21 April 2010
 ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

D/TUBE TW MERLIN LHS WITH WIRES			
Drawn By	Scale	Date	7550 SHEET 1 of 1
Simon	1:1.5	20-01-05	



ITEM NO.	NAME	DWG	PART NO.	QTY.
1	D/TUBE TW ROUND SILVER WITH KNUCKLE	6602	103209	1
2	D/TUBE BTM KNUCKLE ROUND TRIKE	3077	100779	1
3	BOLT AN4-26A	5450	100009	1
4	WASHER SS304 1/4 X 3/4IN	5540	102018	4
5	FRNT FLYING WIRE MERLIN	6601	108858	1
6	REAR FLYING WIRE MERLIN	6604	108859	1
7	NUT NYLOC AN4 FULL	5535	100034	1
8	WASHER MYLAR 22X 7	5540	100624	1
9	C/BAR KNUCKLE TW RND D/TUBES TYPE 2	7593	109135	1
10	WASHER NYLON M 8 STND	5540	100595	2
11	SHACKLE BODY 5/16IN SIDE WIRE	6338	100067	1
12	WASHER AN5	5540	100043	2
13	BOLT AN5-20A	5493	100016	1
14	NUT NYLOC AN5 HALF	5561	100037	1
15	SIDE BTM WIRE FWD MERLIN	6440	108856	1
16	SIDE BTM WIRE AFT MERLIN	6440	108857	1



NOTE
 1. RHS DOWN TUBE HAS THE SHACKLE BOLT THROUGH FROM THE CONTROL BAR KNUCKLE SIDE.
 2. AFT BOTTOM SIDE WIRE IS NEAREST THE HEAD OF THE SHACKLE BOLT.

Rev	AMENDMENTS	Date

PART NO. 108966

LAST ACESSED: Tuesday, 20 April 2010
 ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

D/TUBE TW MERLIN RHS WITH WIRES

Drawn By	Scale	Date
Simon	1:1.5	20-01-05

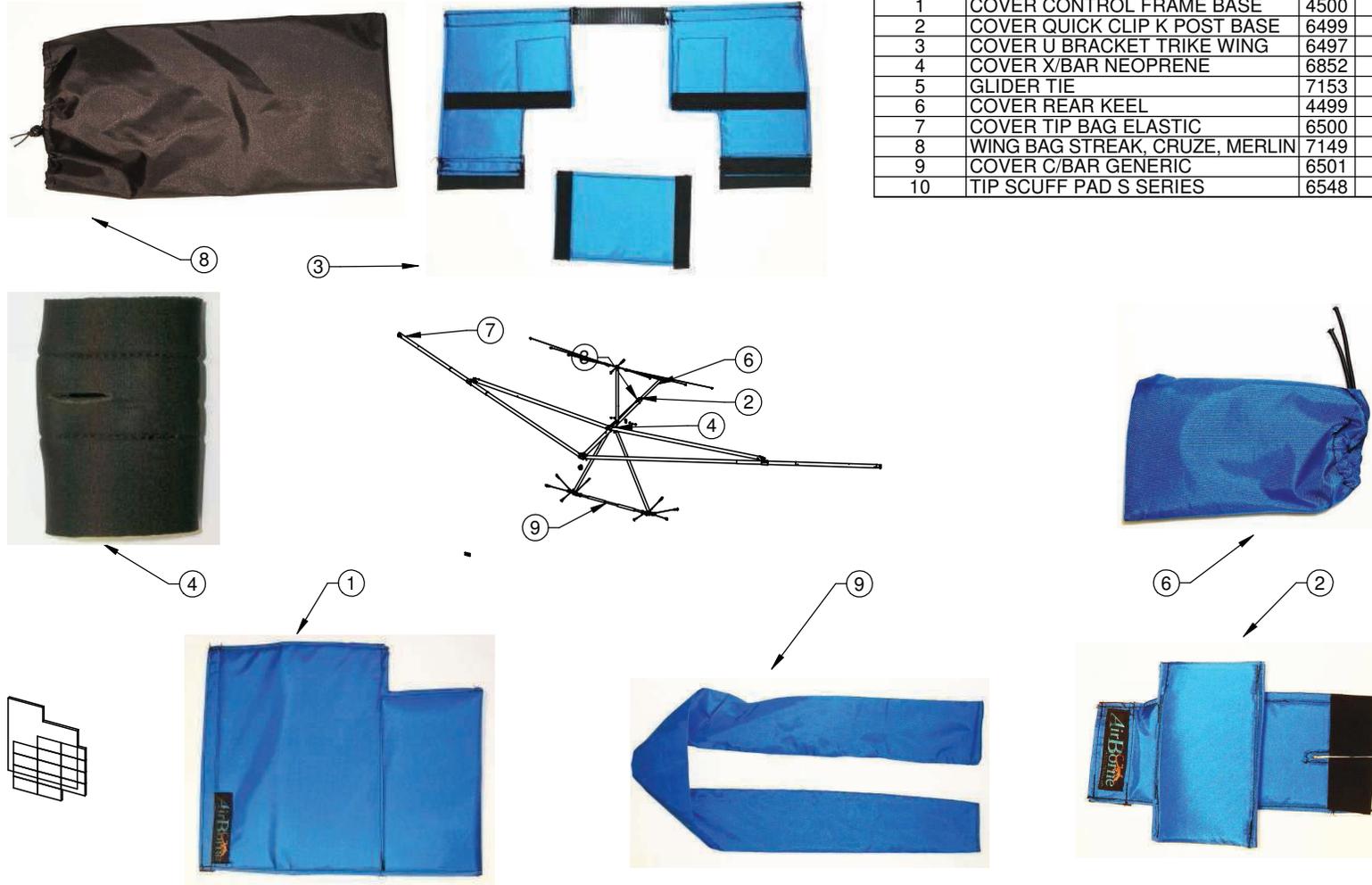


7551
SHEET 1 of 1

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**



ITEM NO.	NAME	DWG	PART NO.	QTY.
1	COVER CONTROL FRAME BASE	4500	101673	1
2	COVER QUICK CLIP K POST BASE	6499	106480	1
3	COVER U BRACKET TRIKE WING	6497	106478	1
4	COVER X/BAR NEOPRENE	6852	107336	1
5	GLIDER TIE	7153	100139	4
6	COVER REAR KEEL	4499	102436	1
7	COVER TIP BAG ELASTIC	6500	106481	2
8	WING BAG STREAK, CRUZE, MERLIN	7149	103883	1
9	COVER C/BAR GENERIC	6501	106482	1
10	TIP SCUFF PAD S SERIES	6548	105139	1



Rev	AMENDMENTS	Date

PART NO. 109209

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

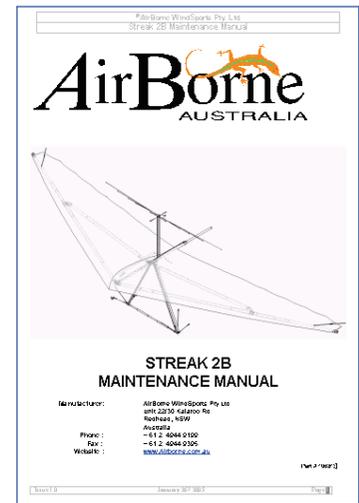
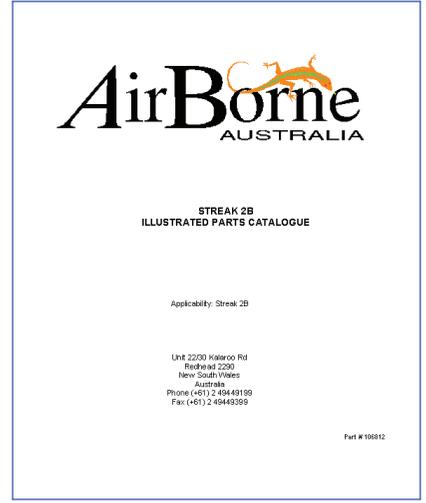
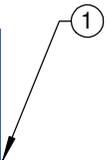
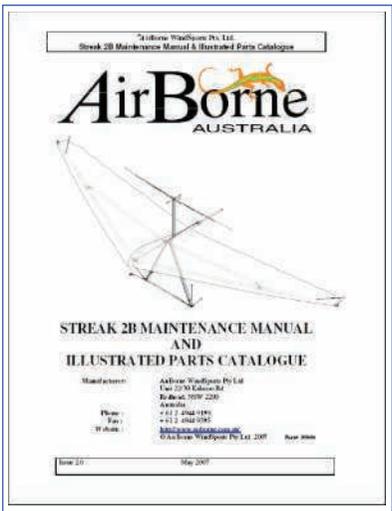
COVERS AND PADDING SET MERLIN

Drawn By	Scale	Date
Stuart	1:1	01-11-07



7626
SHEET 1 of 2

ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	108606	MANUAL SPIRAL BOUND IPC/MM STREAK 2B	NA	NA	NA
ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	106812	MANUAL PAGES IPC STREAK 2B	NA	NA	NA
ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
2	106813	MANUAL MAINTENANCE STREAK 2B	NA	NA	NA



MANUAL #108606 COMBINES #106813 & #106812.
THEY ARE SPIRAL BOUND TOGETHER BY THE
SUPPLIER.

PARTS #106812 AND #106813 ARE VIRTUAL
PARTS AND ARE NOT SOLD INDIVIDUALLY.
SELL PART # 108606.

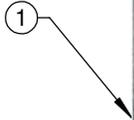
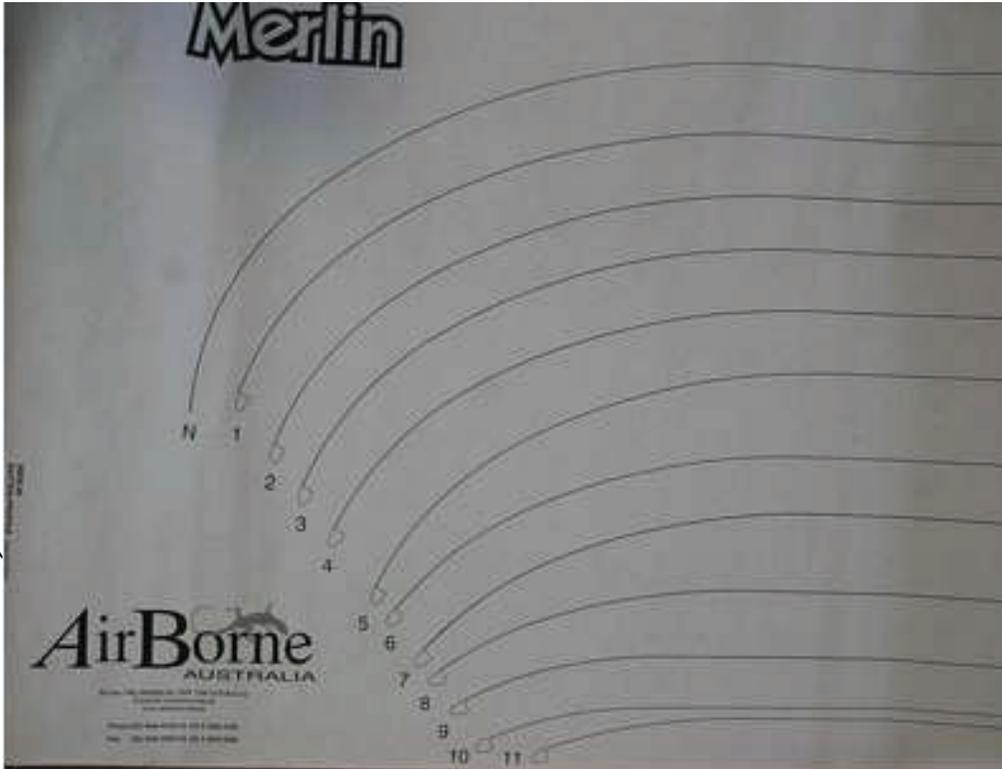
Rev	AMENDMENTS	Date

PART NO. 106812

LAST ACCESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

DATA PACKAGE COMPONENTS S2B			
Drawn By	Scale	Date	 6619 SHEET 1 of 1
Simon	NTS	26-01-05	

ITEM NO.	PART NO.	NAME	MATERIAL DESCRIPTION	MATL. NO.	REQD
1	109213	BATTEN PROFILE MERLIN AND SST	NA	NA	NA



Rev	AMENDMENTS	Date
1	DCR 2402 - T SERIES DEV	28-04-09

PART NO. 109213

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

BATTEN PROFILE MERLIN AND SST			7629 SHEET 1 of 1
Drawn By	Scale	Date	
Stuart	1:2	28-05-08	

**3 TRIKE WING BATTEN INTERCHANGE TABLE -
DRAWING # 6712**

MAIN SAIL BA TTENS															UNDERSURFACE BATTENS				
EDGE				Nose	1	2	3	4	5	6	7	8	9	10	11	Strutt	1	2	3
BUNGIE BATTENS		RHS		102546	102547	102548	102549	102550	102551	102552	102553	102554	102555	102556		102576	102567	102568	102569
SERIAL #	1	337	LHS	One Only	102557	102558	102559	102560	102561	102562	102563	102564	102565	102566		102575	102571	102572	102573
MAIN SAIL BA TTENS															UNDERSURFACE BATTENS				
STREAK I				Nose	1	2	3	4	5	6	7	8	9	10	11	Strutt	1	2	3
BUNGIE BATTENS		RHS		103750	103730	103731	103732	103733	103734	103735	103736	103737	103738	103739		102576	103751	103752	103753
SERIAL #	1	228	LHS	One Only	103740	103741	103742	103743	103744	103745	103746	103747	103748	103749		102575	103757	103758	103759
MAIN SAIL BA TTENS															UNDERSURFACE BATTENS				
STREAK II & II XT				Nose	1	2	3	4	5	6	7	8	9	10	11	Strutt	1	2	3
SPRING BATTENS		RHS		104981	104983	104985	104987	104989	104991	104993	104995	104997	104999	105001		105124	103751	103752	103753
SERIAL #	250	321	LHS	104980	104982	104984	104986	104988	104990	104992	104994	104996	104998	105000		105123	103757	103758	103759
NOTE: DOUBLE NOSE BATTENS. FOLDING STRUTT																			
MAIN SAIL BA TTENS															UNDERSURFACE BATTENS				
STREAK IIB	(Dw g 6402 - Set #106453)			Nose	1	2	3	4	5	6	7	8	9	10	11	Strutt	1	2	3
HINGE		RHS		104981	106454	106455	106456	106457	106458	106459	106460	106461	106462	106463		105124	103751	103752	103753
SERIAL #	1	Current	LHS	104980	106464	106465	106466	106467	106468	106469	106470	106471	106472	106473		105123	103757	103758	103759
NOTE: DOUBLE NOSE BATTENS. FOLDING STRUTT. SETSAME AS SIII																			
MAIN SAIL BA TTENS															UNDERSURFACE BATTENS				
STREAK III	(Dw g 6402 - Set #106453)			Nose	1	2	3	4	5	6	7	8	9	10	11	Strutt	1	2	3
HINGE		RHS		104981	106454	106455	106456	106457	106458	106459	106460	106461	106462	106463		105124	103751	103752	103753
SERIAL #	1	Current	LHS	104980	106464	106465	106466	106467	106468	106469	106470	106471	106472	106473		105123	103757	103758	103759
NOTE: DOUBLE NOSE BATTENS. FOLDING STRUTT. SET SAME AS SIII																			
MAIN SAIL BA TTENS															UNDERSURFACE BATTENS				
CRUZE	(Dw g 6274 - Set #106891)			Nose	1	2	3	4	5	6	7	8	9	10	11	Strutt	1	2	3
HINGE		RHS		104981	106881	106882	106883	106884	106885	106886	106887	106888	106889	106890		107130	103751	103752	103753
SERIAL #	1	Current	LHS	104980	106871	106872	106873	106874	106875	106876	106877	106878	106879	106880		107129	103757	103758	103759
NOTE: DOUBLE NOSE BATTENS. FOLDING STRUTT																			
MAIN SAIL BA TTENS															UNDERSURFACE BATTENS				
MERLIN	(Dw g 7557 - Set #108851)			Nose	1	2	3	4	5	6	7	8	9	10	11	Strutt	1	2	3
HINGE		RHS		109329	109331	109332	109333	109334	109335	108982	108983	108984	108985	108986		108992			
SERIAL #	1	Current	LHS	109330	109336	109337	109338	109339	109340	108987	108988	108989	108990	108991		108993			
NOTE: DOUBLE NOSE BA TTENS. FOLDING STRUTT																			

NOTE: THIS DRAWING IS A COPY OF 7615.XLS AND IS CREATED FOR IPC PURPOSES ONLY.
 LAST ACESSED: Wednesday, 21 April 2010
 ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Rev	AMENDMENTS	Date
1	ADDED MERLIN	11-11-08

TRIKE WING BATTEN INTERCHANGE TABLE			
Drawn By	Scale	Date	
Simon	NTS	11-09-06	
			6712 SHEET 1 of 2

**4 TRIKE WING FRAME INTERCHANGE S SERIES -
DRAWING # 6715**

	Streak I & A		Streak II		Streak II XT		Streak IIB		Streak III		Cruze		Merlin	
	LHS	RHS	LHS	RHS			LHS	RHS	LHS	RHS	LHS	RHS	LHS	RHS
MAIN FRAME														
Front Leading Edge	103601	103601	103601	103601	103601	103601	103601	103601	103601	103601	103601	103601	103601	103601
Rear Leading Edge	Note 1		105125	105126	105125	105126	106303	106303	106303	106303	106303	106303	106303	106303
Leading Edge Tensioners	Note 1		104669	104740	104669	104740	104669	104740	104669	104740	104669	104740	104669	104740
Cross Bar	103699	103699	103699	103699	103699	103699	103699	103699	103699	103699	103699	103699	103699	103699
Keel Tube	103602		105042		105042		106304		106304		106304		106304	
Keel Extension	103603		103603		103603		103603		103603		103603		103603	
Washout Rods	103870	103870	104721	104721	104721	104721	NA		NA		NA		NA	
Washout Rod Mounts	102625	102625	104720	104720	104720	104720	NA		NA		NA		NA	
CONTROL FRAME														
Down n Tubes (Inc Knuckle)	103209	103823	103209	103823	103209	103823	103209	103209	106312	106311	106312	106311	103209	103209
Base Bar	103207		103207		103207		103207		106317		106317		103207	
King Post	103887		103887		103887		103887		106427		106427		107298	
WIRES - FLYING														
Front	103793	103793	103793	103793	103793	103793	103793	103793	106335	106335	107122	107122	108858	108858
Rear	103212	103212	103212	103212	103212	103212	103212	103212	106334	106334	107123	107123	108859	108859
Forward Side	103791	103791	103791	103791	104881	104881	106377	106377	106377	106377	106377	106377	108856	108856
Aft Side	103792	103792	103792	103792	104880	104880	106378	106378	106378	106378	106378	106378	108857	108857
Pull Back	103818	103818	103818	103818	103818	103818	103818	103818	103818	103818	103818	103818	103818	103818
WIRES - NEGATIVE														
Top Side	103789		103789		108044		108044		108044		108044		108853	
Top Front	103787		103787		103787		106970		106305		106305		106970	
Reflex Bridles	103724		104942		104942		106808		106342		106342		108854	
BATTENS														
(See A4-6712 for Details)	Bungie		Spring		Spring		Hinge		Hinge		Hinge		Hinge	
SAIL														
Sail	103776		104746		104746		106796		106281		106420		108501	

NOTE: DRAWING DETAIL COPIED FROM
6715.XLS FOR IPC PURPOSES.

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

Rev	AMENDMENTS	Date
1	ADDED MERLIN	11/11/08

TRIKE WING FRAME INTERCHANGE S SERIES			
Drawn By	Scale	Date	
Stuie	1:1	11-02-10	
			6715 SHEET 1 of 2

MODIFICATION HISTORY

STREAK I NOTE 1 - LHS Rear 103866. RHS Rear 103867.

Can use Streak II Rears with Leading Edge Tensioners (Shim Type 104043)

STREAK 1 A Shorter Rear Leading Edges to accommodate Leading Edge Tensioners (Shim Type 104043)

STREAK II Adjustable Leading Edge Tensioners (Allen Key)

Sail rear webbing (Dual) to suit Tensioners

Spring Battens

STREAK II XT Used on early XT 912 Base.

Increase in length in side wire (Di-hederal)

STREAK III Introduced for XT 912 Base.

Faired Control Frame and Kingpost

New Trimmer System

STREAK IIB Introduced after Streak III for Edge X Base

Round Down Tubes and King Post - No Trimmer

Same main frame as Streak III

CRUZE Introduced as Intermediate wing

Same frame as Streak III with Control Frame raked rearward

MERLIN Introduced as replacement for Wizard III. Same frame as Streak III with Control Frame raked rearward.

Leading Edge Rears have a folding clip tip strut.

Rev	AMENDMENTS	Date

LAST ACESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

TRIKE WING FRAME INTERCHANGE S SERIES			
Drawn By	Scale	Date	
Stuie	1:1	11-02-10	6715
			SHEET 2 of 2

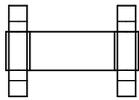
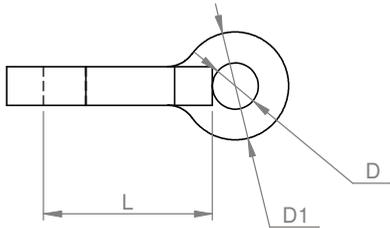
WARNING

THE PARTS WHICH ARE REPRESENTED IN THE FOLLOWING DRAWINGS ARE NOT NECESSARILY PART OF THIS AIRCRAFT. SOME PARTS WHICH ARE LISTED ARE COMPONENTS OF PARTS WHICH ARE NOT USER SERVICABLE. ONLY MAINTENANCE WHICH IS SPECIFIED IN THE MAINTENANCE MANUAL SHOULD BE ATTEMPTED AND ONLY THE EXACT SPARE SHOULD BE USED TO REPLACE PARTS. THE FOLLOWING DRAWINGS ARE PROVIDED AS A CONVIENIENCE TO AID IDENTIFICATION OF PARTS WHICH ARE USER MAINTAINABLE.

5 MISCELLANEOUS COMPONENTS

<i>5.1 Dee Shackle Drawing</i>	-	<i>Drawing # 6338</i>
<i>5.2 Batten End Assembly</i>	-	<i>Drawing # 5321</i>
<i>5.3 Batten End Folding Clip Asm LHS</i>	-	<i>Drawing # 7598</i>
<i>5.4 Batten End Folding Clip Asm RHS</i>	-	<i>Drawing # 7609</i>
<i>5.5 AN3 Bolts</i>	-	<i>Drawing # 5449</i>
<i>5.6 AN4 Bolts</i>	-	<i>Drawing # 5450</i>
<i>5.7 AN5 Bolts</i>	-	<i>Drawing # 5493</i>
<i>5.8 Socket Cap Screws</i>	-	<i>Drawing # 5668</i>

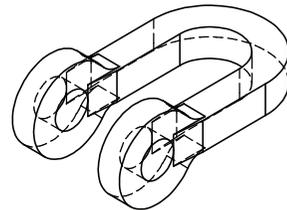
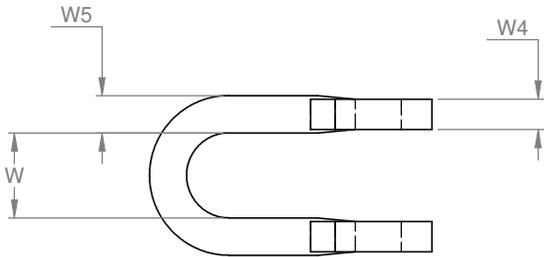
PART NO.	DWG	D	L	W	D1	W4	W5
100406	6338	4	15.5	10	8.9	3	3.2
104305	6338	4.7625	18	11	13.9	3	4
102021	6338	6.35	43	14	14.9	3	4
100067	6338	7.9375	51	30	18.2	3	4
	6338	6.4	22	14		3	4
106315	6338	7.6	28	14	17.75	5	6.1
100954	6338	6.5	23.5	12.2	13.6	2.92	4.34



NOTE FOR MODEL DATA:

SHACKLE DIMENSIONS NOT ACCURATE-
CHECK BEFORE USE IN DESIGN

SHACKLE PIN NOT SHOWN



DEE SHACKLES - DESIGN TABLE

Drawn By	Scale	Date
Cris	1:1	13/10/03



6338
SHEET 1 of 1

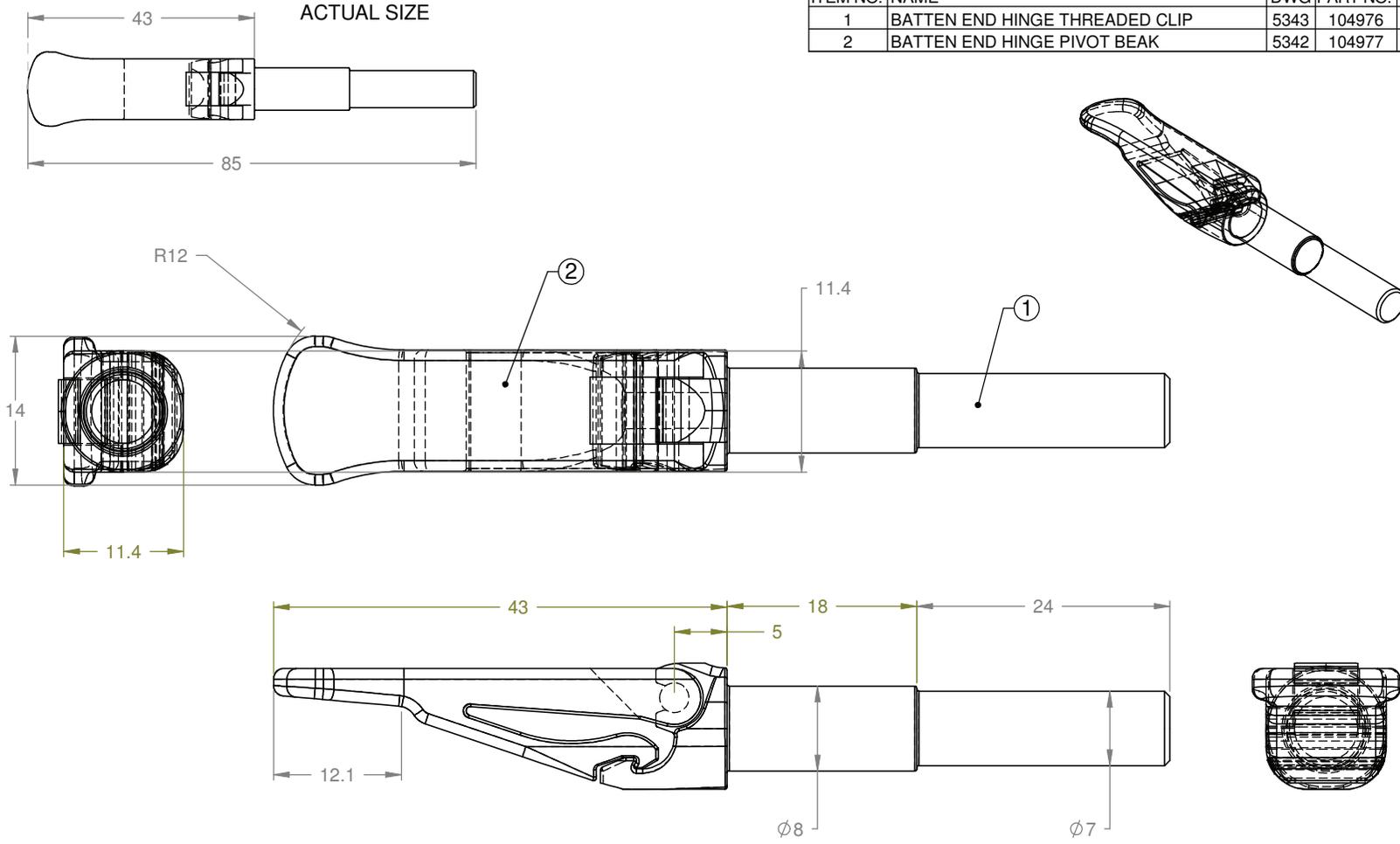
Rev	AMENDMENTS	Date
1	INSTRUCTIONS FOR MOD MOVED TO DWG 6479	03-06-04

LAST ACESSED: Wednesday, 21 April 2010

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE



ITEM NO.	NAME	DWG	PART NO.	QTY.
1	BATTEN END HINGE THREADED CLIP	5343	104976	1
2	BATTEN END HINGE PIVOT BEAK	5342	104977	1



BATTEN END ASM HINGED PUR
PART NO 108707

(PURCHASED NON QA PART TO BE INSPECTED
AS PER ENGINEERING REPORT 07/044 FOR ACCEPTANCE)

BATTEN END HINGE ASM
PART NO. 104975

BATTEN END HINGE ASM

Rev	AMENDMENTS	Date
1	NEW PURCHASED PART NO	31/07/07

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

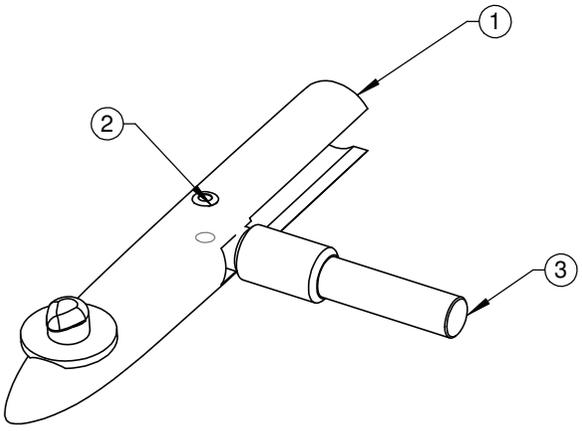


Drawn By	Scale	Date
CRIS	2:1	12/12/02



A4-5321
Sheet 1 of 1

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	BATTEN END FOLDING CLIP LHS	7604	109153	1
2	BATTEN END FOLDING CLIP RIVET	7606	109154	1
3	BATTEN END FOLDING CLIP PIVOT AL	7642	109263	1



NOTE: PARTS ARE PURCHASED INDIVIDUALLY.
PARTS ARE CREATED FOR MODELLING
PURPOSES AND MAY NOT BE DIMENSIONALLY
CORRECT.

Rev	AMENDMENTS	Date

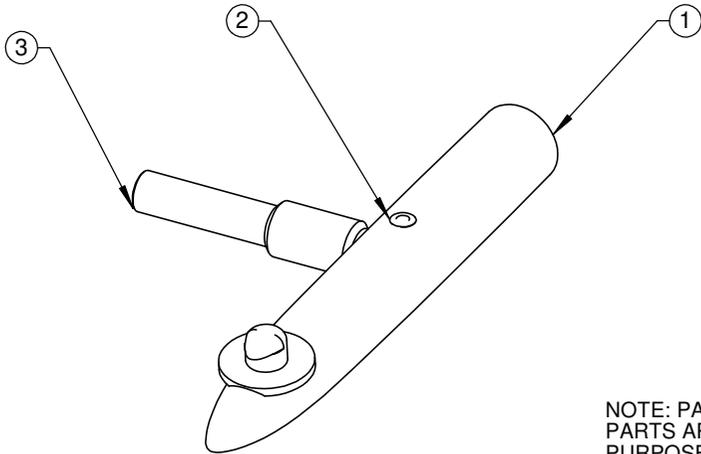
PART NO. 109165

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

BATTEN END FOLDING CLIP ASM LHS			
Drawn By	Scale	Date	
Stuart	1:1	18-06-08	7598 SHEET 1 of 1



ITEM NO.	NAME	DWG	PART NO.	QTY.
1	BATTEN END FOLDING CLIP RHS	7605	109156	1
2	BATTEN END FOLDING CLIP RIVET	7606	109154	1
3	BATTEN END FOLDING CLIP PIVOT AL	7642	109263	1



NOTE: PARTS ARE PURCHASED INDIVIDUALLY.
PARTS ARE CREATED FOR MODELLING
PURPOSES AND MAY NOT BE DIMENSIONALLY
CORRECT.

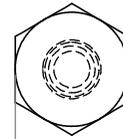
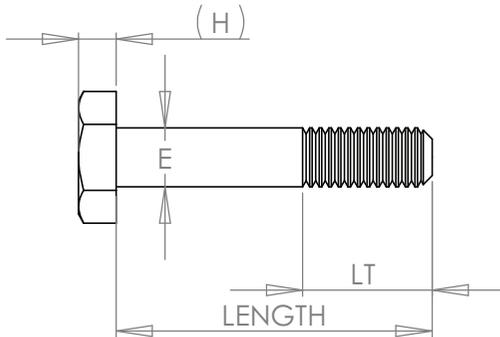
Rev	AMENDMENTS	Date

PART NO. 109166

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

BATTEN END FOLDING CLIP ASM RHS			
Drawn By	Scale	Date	
Stuart	1:1	01-11-07	7609
			SHEET 1 of 1

DIMENSIONED TO ANSI B18.2.1-1981
STANDARD HEX AND HEAVY BOLTS
TABLE 2. PG# 1049 AND 1047
MACHINERERY'S HANDBOOK 22ND ED
INDUSTRIAL PRESS LTD, NEW YORK.



(9.36
CHECK THIS DIMENSION)

Design Table for: AN3 hex bolt			
	PART NO.	NAME	SHANK
AN3-10 a	102927	Bolt AN3-10 a	26.2
AN3-11 a	109626	Bolt AN3-11 a	29.4
AN3-12 a	100050	Bolt AN3-12 a	32.5
AN3-13 a	100584	Bolt AN3-13 a	35.7
AN3-14 a	109629	Bolt AN3-14 a	38.9
AN3-15 a	100735	Bolt AN3-15 a	42.1
AN3-21 a	101184	Bolt AN3-21 a	54.8
AN3-23 a	100558	Bolt AN3-23 a	61.1
AN3-30 a	100629	Bolt AN3-30 a	77.0

Rev	AMENDMENTS	Date
1	DCR 2402 - T SERIES DEV	08-04-09

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

AN3 BOLT DESIGN TABLE

Drawn By	Scale	Date
Simon	2:1	02/03/03

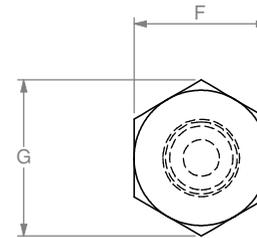
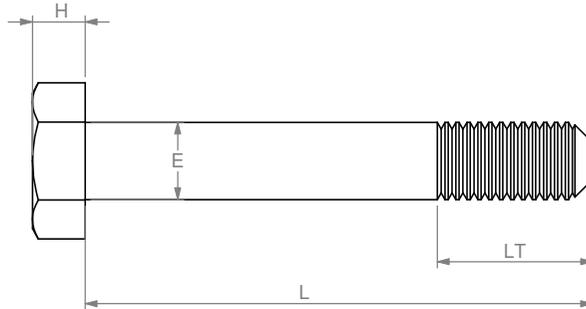


5449
SHEET 1 of 1

Design Table for: hex bolt_an

PART NO.	NAME	LENGTH
100002	BOLT AN4-6	19.84
100001	BOLT AN4-7	23.02
100003	BOLT AN4-11a	29.37
100547	BOLT AN4-12 a	32.54
101333	BOLT AN4-13 a	35.72
100559	BOLT AN4-14 a	38.89
100967	BOLT AN4-15 a	42.07
100004	BOLT AN4-16	45.24
105330	BOLT AN4-20	51.59
100006	BOLT AN4-20 a	51.59
100549	BOLT AN4-22 a	57.94
109929	BOLT AN4-23	61.12
100587	BOLT AN4-24 a	64.29
100009	BOLT AN4-26 a	70.64
100010	BOLT AN4-27 a	73.82
100011	BOLT AN4-30 a	76.99
100631	BOLT AN4-31	80.17
100012	BOLT AN4-32 a	83.34
101363	BOLT AN4-33 a	86.52
100850	BOLT AN4-34a	89.69
100013	BOLT AN4-35 a	92.87
100014	BOLT AN4-36 a	96.04
100713	BOLT AN4-40 a	102.39
102273	BOLT AN4-41 a	105.57
103668	BOLT AN4-42 a	108.74

DIMENSIONED TO ANSI B18.2.1-1981
STANDARD HEX AND HEAVY BOLTS
TABLE 2. PG# 1049 AND 1047
MACHINERERY'S HANDBOOK 22ND ED
INDUSTRIAL PRESS LTD, NEW YORK.



Rev	AMENDMENTS	Date
1	DCR 2428 - REV DEV ADD 109929	20-11-09

ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

AN4 BOLT - DESIGN TABLE

Drawn By	Scale	Date
Simon	2:1	21/03/03

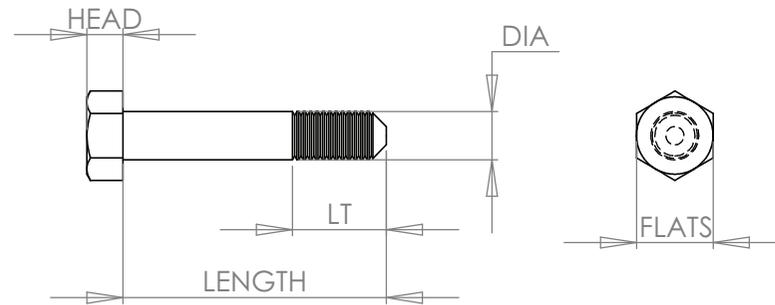


5450
SHEET 1 of 1

Design Table for: AN5 hex bolt_an

PART NO.	NAME
102743	BOLT AN5-11
109637	BOLT AN5-14
100015	BOLT AN5-15 a
100553	BOLT AN5-16 a
109630	BOLT AN5-16
103296	BOLT AN5-17
101244	BOLT AN5-17 a
100016	BOLT AN5-20 a
100819	BOLT AN5-21 a
100017	BOLT AN5-22 a
100019	BOLT AN5-25 a
100588	BOLT AN5-26
104713	BOLT AN5-26 a
100020	BOLT AN5-27 a
100021	BOLT AN5-30 a
100022	BOLT AN5-31 a
100023	BOLT AN5-32 a
100024	BOLT AN5-33
100025	BOLT AN5-34 a
100026	BOLT AN5-36 a
106618	BOLT AN5-36
100027	BOLT AN5-37
100028	BOLT AN5-40 a
100965	BOLT AN5-41 a
109628	BOLT AN5-44 a
104500	BOLT AN5-46
100029	BOLT AN5-46 a
100960	BOLT AN5-53 a
100420	BOLT AN5-56 a
100018	BOLT AN5-24A

DIMENSIONED TO ANSI B18.2.1-1981
STANDARD HEX AND HEAVY BOLTS
TABLE 2. PG# 1049 AND 1047
MACHINERERY'S HANDBOOK 22ND ED
INDUSTRIAL PRESS LTD, NEW YORK.



PARTS WITH AN X BESIDE MAY NOT BE STOCKED BY AIRBORNE.
THIS TABLE DOES NOT INCLUDE ALL PARTS THAT HAVE BEEN
MADE OBSOLETE. CHECK FOR EXISTING OBSOLETE PARTS PRIOR TO
ALLOCATING NEW PART NUMBERS.

Rev	AMENDMENTS	Date
1	NAME CHANGED TO MATCH FP	19/10/04
2	AN5-24A BOLT ADDED DCR 2243	27/04/06
3	DCR 2402 - T SERIES DEV	08-04-09

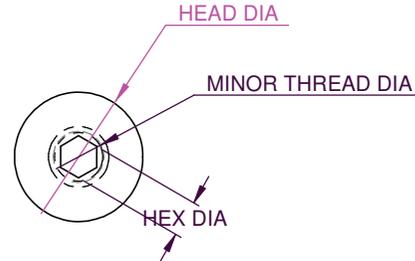
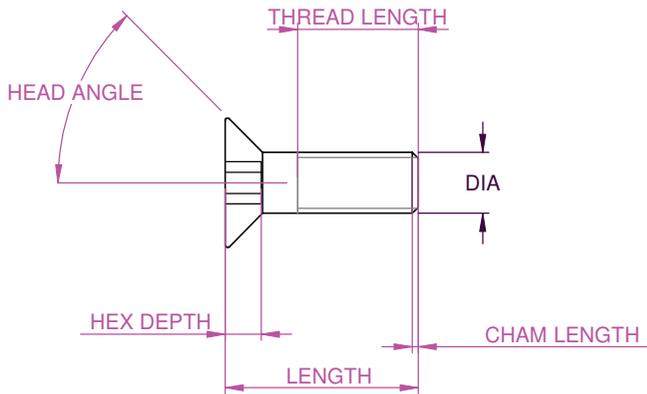
LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

AN-5 BOLT DESIGN TABLE

Drawn By	Scale	Date		5493 SHEET 1 of 1
Simon	1:1	02/03/03		

Design Table for: 5668

PART NO.	NAME	DIA	HEAD DIA	HEAD °	LENGTH	CHAM LENGTH	HEX DIA	HEX DEPTH	THREAD L	THREAD MINOR DIA	MATERIAL	MATL NO.
106344	SKT CSK SCREW M5x16 SS	5	11.2	45	16		3		10	4.2	NA	NA
105453	SKT CSK SCREW M6x45	6	13.44	45	45	0.5	4	3	35	5	NA	NA
101823	SKT CSK SCREW BSW 2.5x0.25"	6.35	11.4	45	2.5*25.4	0.5	4	3	32	4.8	NA	NA
105997	SKT CSK SCREW BSW 1-4" MOD 58L	6.35	11.4	45	58	0.5	4	3	23	4.8	SKT CSK SCREW BSW 2.5x0.25"	101823
106319	SKT CSK SCREW BSW 1-4" MOD 47L	6.35	11.4	45	47	0.5	4	3	23	4.8	SKT CSK SCREW BSW 2.5x0.25"	101823
102062	SKT CSK SCREW UNF 1-4" x 1"	6.35	12.5	40	25.4	0.5	4	3	19	4.8	NA	NA
109488	SKT CSK SCREW UNF 1-4IN X1IN BLACK	6.35	12.5	40	25.4	0.5	4	3	19	4.8	SKT CSK SCREW UNF 1-4" x 1"	102062
106275	SKT CSK SCREW M6x16 SS	6	13.44	45	16	0.5	4	3	10	5	NA	NA



Rev	AMENDMENTS	Date
1	UPDATED AND REMOVED PARTS WITH NO PART NUMBERS IN THE SYSTEM	04-06-04
2	ADDED 109488	21-11-08

LAST ACESSED: Wednesday, 21 April 2010
ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

SKT CAP SCREW COUNTERSINK - DESIGN TABLE

Drawn By	Scale	Date
Cris	2:1	22/05/03



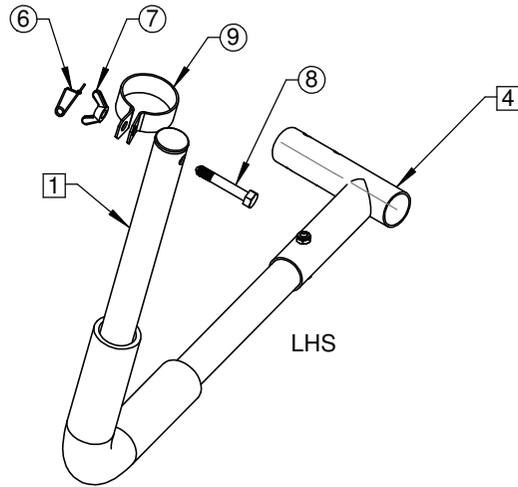
5668
SHEET 1 of 1

**STREAK 2B & MERLIN
ILLUSTRATED PARTS CATALOGUE**



6 OPTIONS –

6.1 Training Bars Type 3 Round - Drawing # 4634



LHS

FITTING INSTRUCTIONS:

REMOVE BASE BAR.
 REMOVE OUTER BASE BAR SLEEVE FROM EACH END.
 SLIDE ADAPTORS OVER BASE BAR.
 FIX IN PLACE USING BOLTS REMOVED FROM BASE BAR.
 ENSURE THAT THE CABLE INSIDE THE BASE BAR IS
 FIXED PLACE BY INNER BOLT.
 REFIT TO WING.

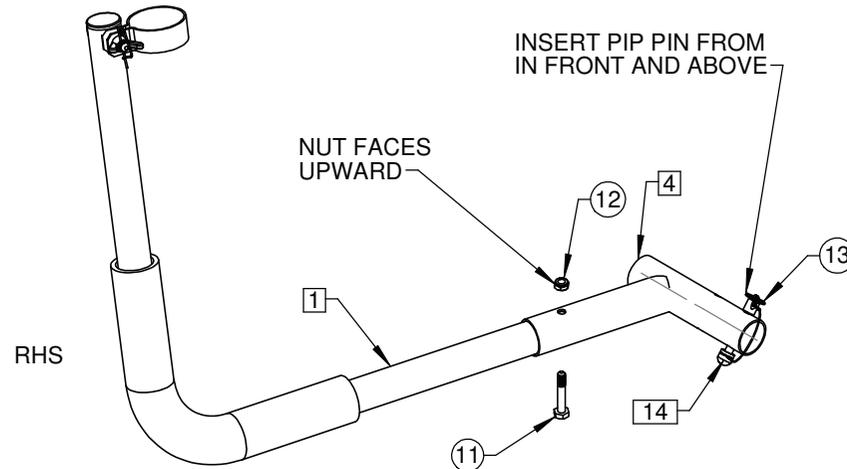
THIS SW DRAWING SUPERCEDES
 TURBOCAD DRAWING 4634.TCW,
 UPDATED TO AID INCLUSION IN IPC.

Rev	AMENDMENTS	Date
1		

PART NO. 103291

LAST ACESSED: Wednesday, 21 April 2010
 ALL DIMENSIONS IN MILLIMETERS UNLESS STATED OTHERWISE

ITEM NO.	NAME	DWG	PART NO.	QTY.
1	TRAINING BAR BLANK TYPE 3	6503	103295	2
2	HAND GRIP XT	5579	105311	2
3	CAP ROUND TUBE CLOSURE 1-1/8IN	5633	103226	2
4	TRAINING BAR TUBE TYPE 3 2 HOLES	6506	106518	2
5	TRAINING BAR TUBE TYPE 3 1 HOLE	6506	106523	2
6	SAFETY PIN	5545	100920	2
7	WINGNUT AN5	5534	102454	2
8	BOLT AN5-17	5493	103296	2
9	TRAINING BAR CLAMP ROUND INCL H/SHRINK	8112	103298	2
10	HEATSHRINK CLR 20MM X 150	5582	110093	2
11	BOLT AN4-14 a	5450	100559	2
12	NUT NYLOC AN4 HALF	5561	100035	2
13	PIP PIN 38	5719	102146	1
14	PIP PIN CAP	5717	105506	1
15	PIP PIN WIRE	5718	105507	1
16	SPLIT RING 10MM - PIP PIN	5720	105508	1



RHS

TRAINING BAR SET TYPE 3 RND D/TUBE 28MM

Drawn By	Scale	Date
Stuart	1:5	-09-09



4634
 SHEET 1 of 1